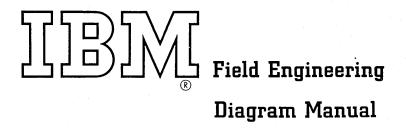


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## Restricted Distribution

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#### PREFACE

This manual contains the maintenance-oriented and "recall" diagrams referenced in the 2250-1 Display Unit FE Theory of Operation Manual, Form Y27-2043, and FE Maintenance Manual, Form Y27-2045. Placing the diagrams in this manual allows ready reference during maintenance.

The diagrams are in numerical order, grouped according to type. Diagram numbers are consecutive only within a diagram type.

Related manuals that may be used for reference are: 2250-1 FETOM, Form Y27-2043.

2250-1 FEMM, Form Y27-2045.

2250-1 Installation Manual (FEIM), Form 226-2022.

This diagram manual supersedes the 2250-1 FE Diagram Manual, Form Y27-2044-0. Major changes are the addition of diagrams to cover the graphic design feature and the updating of existing diagrams. A block diagram of the 2250-1, an intensity diagnostic flow chart, and a diagram of the arc-protection circuit have also been added.

If the 2250 is equipped with the graphic design feature (GDF), use the diagrams listed in column 2 below instead of those listed in column 1. Any reference to a diagram listed in column 1 (when concerned with GDF) should be interpreted as a reference to its counterpart in column 2.

Column 1	Column 2
Basic Diagrams which	$\operatorname{GDF}$
have GDF counterparts	Counterparts
Figure 5007	Figure 5007GDF
Figure 5023	Figure 5023GDF
Figure 6001	Figure 6001GDF
Figure 6005	Figure 6005GDF
Figure 6007	Figure 6007GDF
Figure 6008	Figure 6008GDF
Figure 6010	Figure 6010GDF
Figure 6013	Figure 6013GDF
Figure 6015	Figure 6015GDF
Figure 6037	Figure 6037GDF
Figure 9003	Figure 9003GDF
Figure 9022	Figure 9022GDF

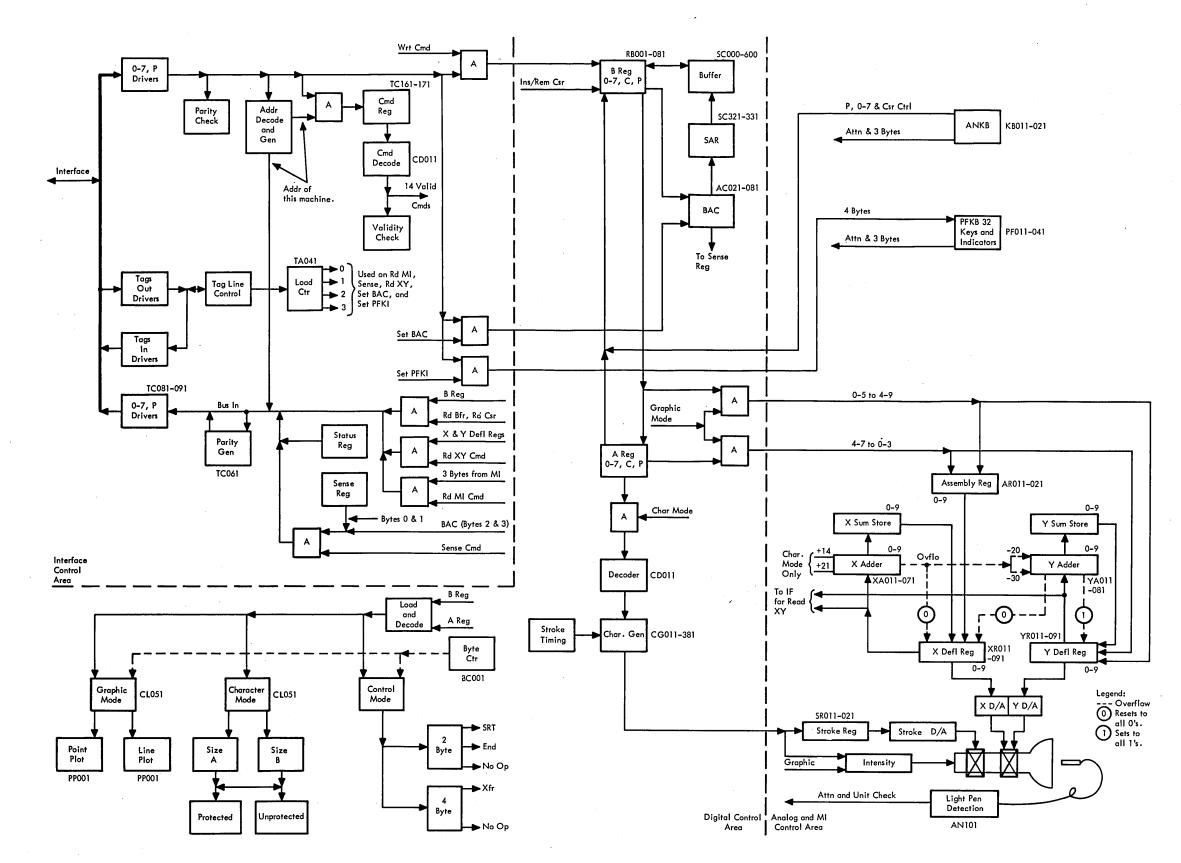
This manual has been prepared by the IBM Systems Development Division, Product Publications, Dept. 520, CPO Box 120, Kingston, N. Y. 12401. Address comments concerning the manual to this address.

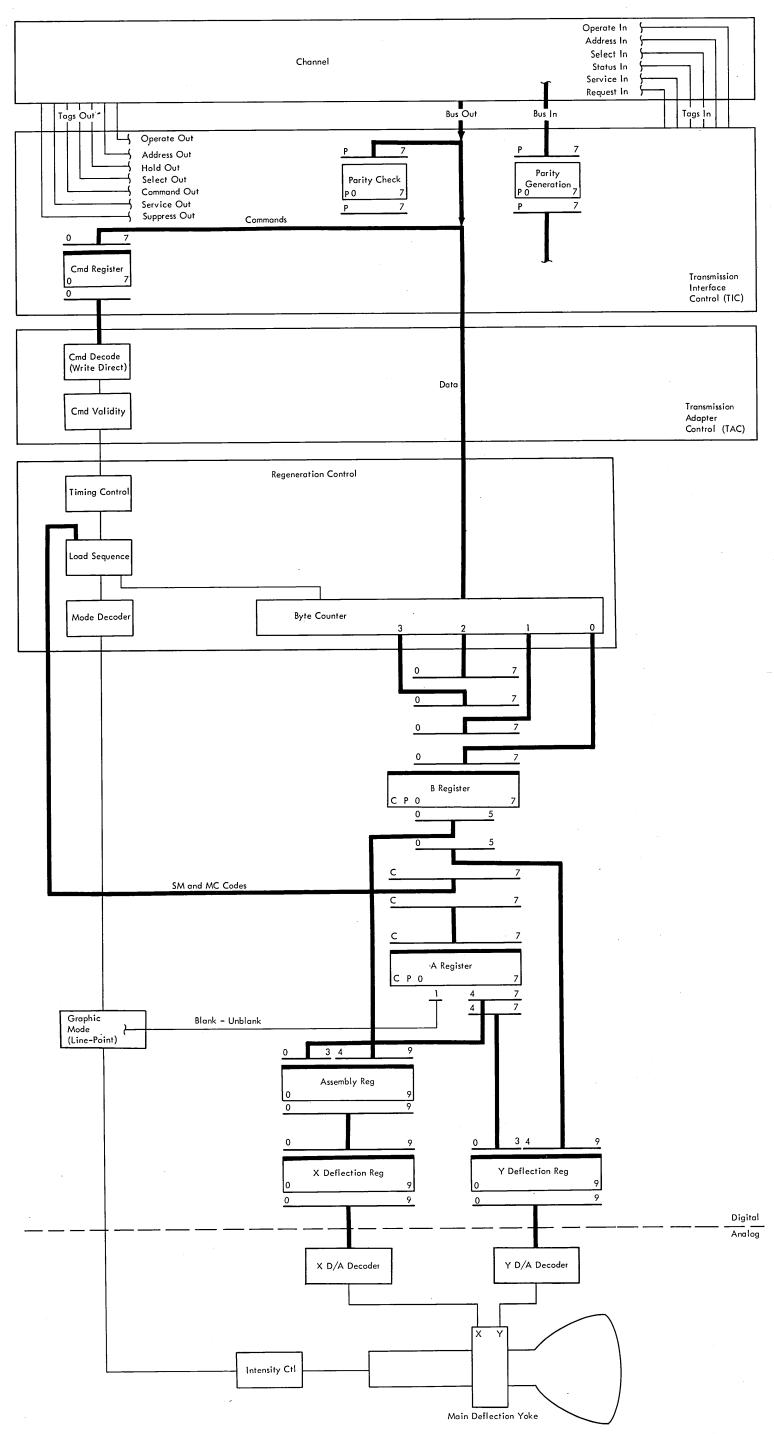
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•Figure 2000. Standard Unit, Write Direct Operation (Non Buffered Machine)

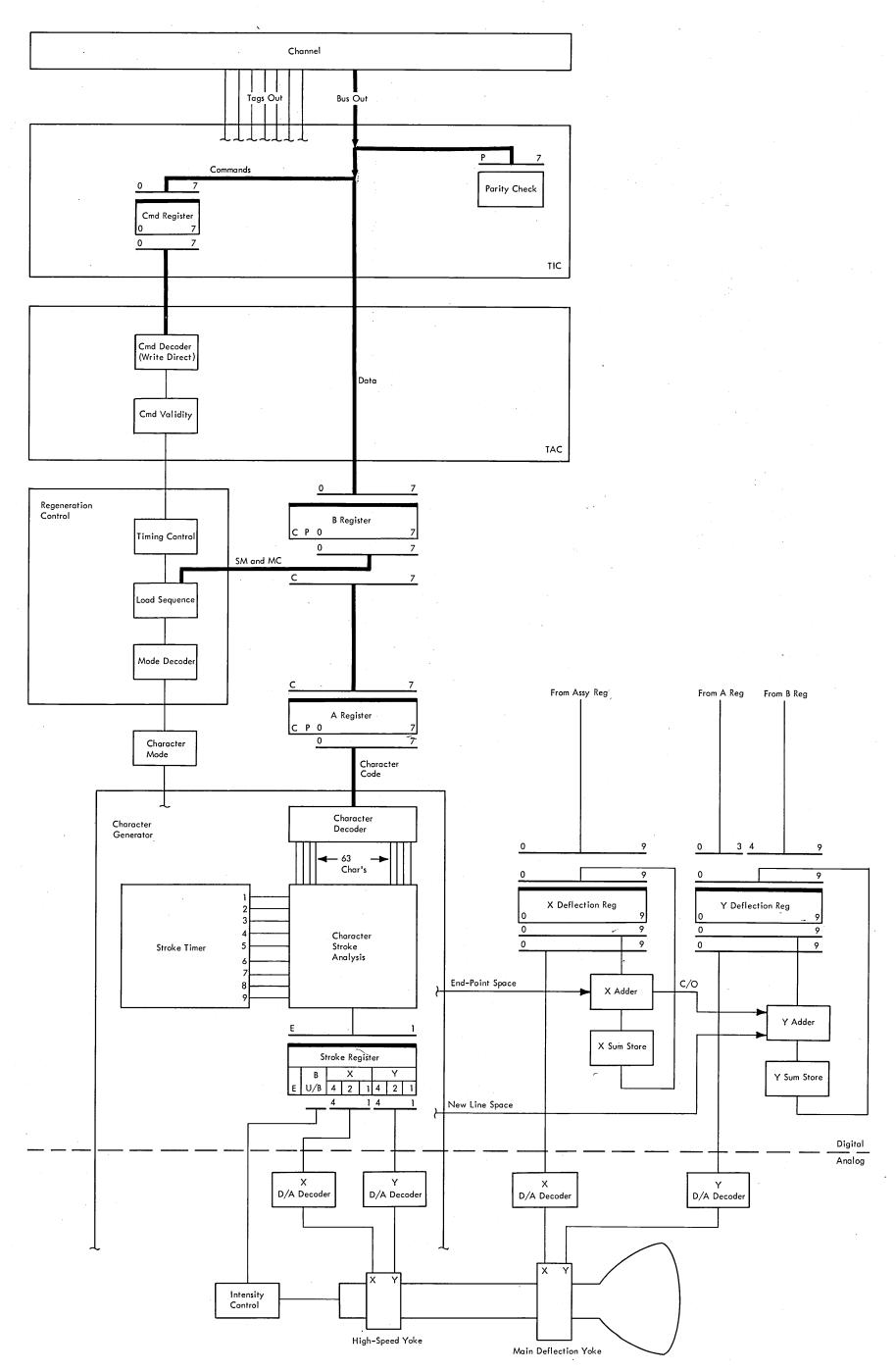


Figure 2001. Standard Unit with Character Generator Operation

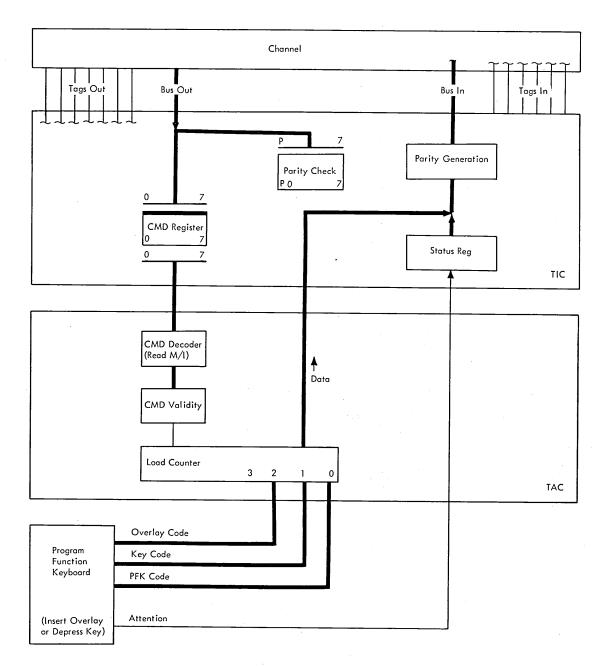


Figure 2002. Program Function Keyboard, Data Entry Operation

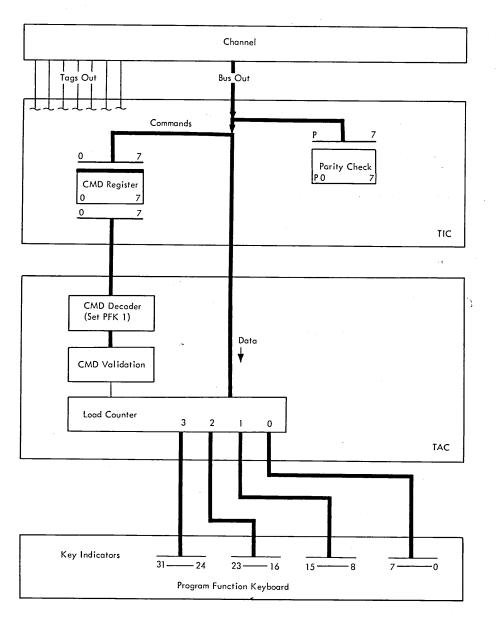


Figure 2003. Program Function Keyboard, Indicator Control Operation

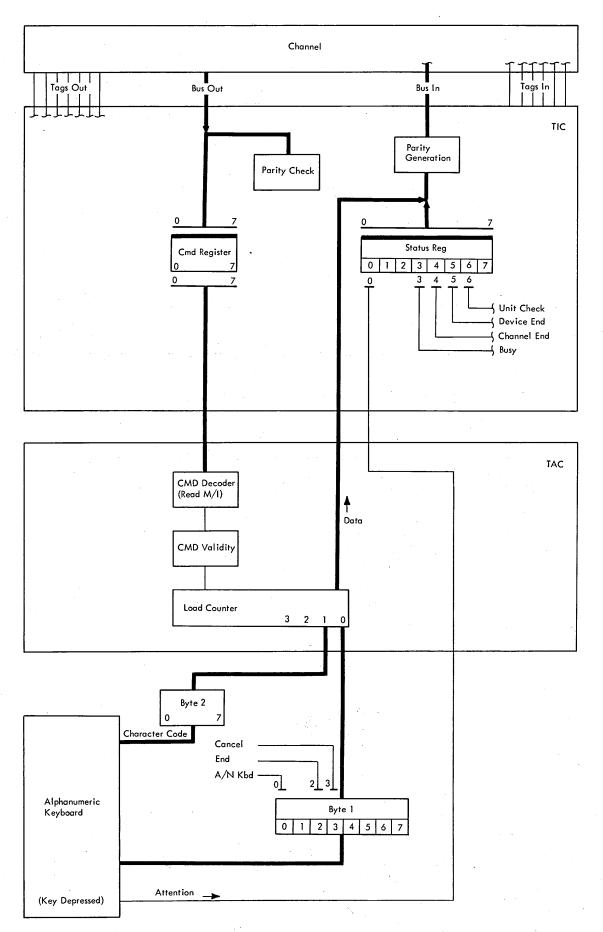


Figure 2004. Standard Unit with Alphanumeric Keyboard, Data Entry Operation

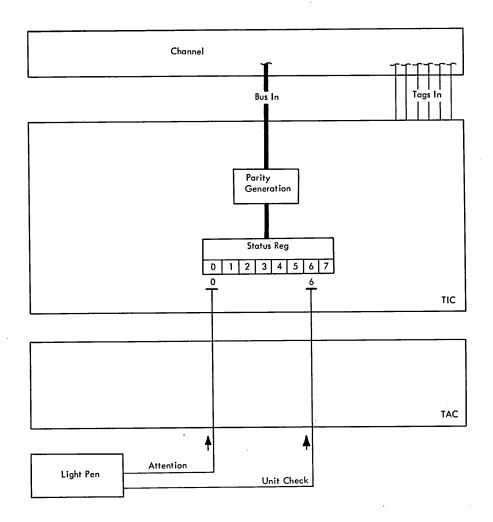
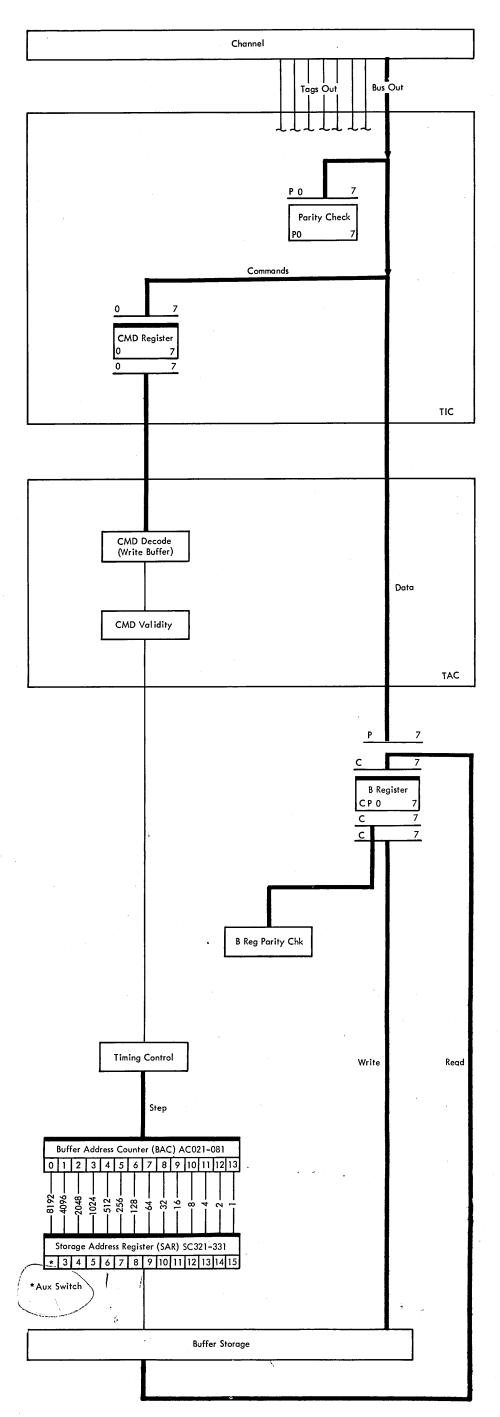


Figure 2005. Standard Unit with Light Pen, Data Entry Operation



•Figure 2006. Write Buffer Operation

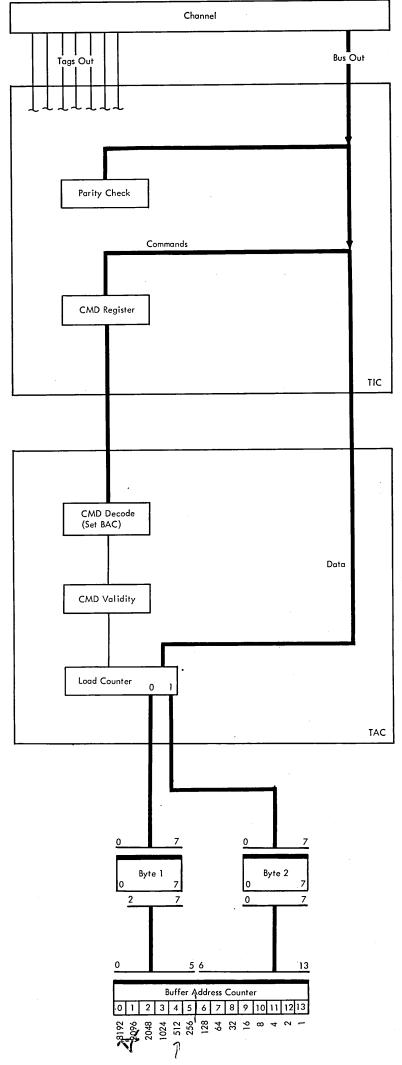
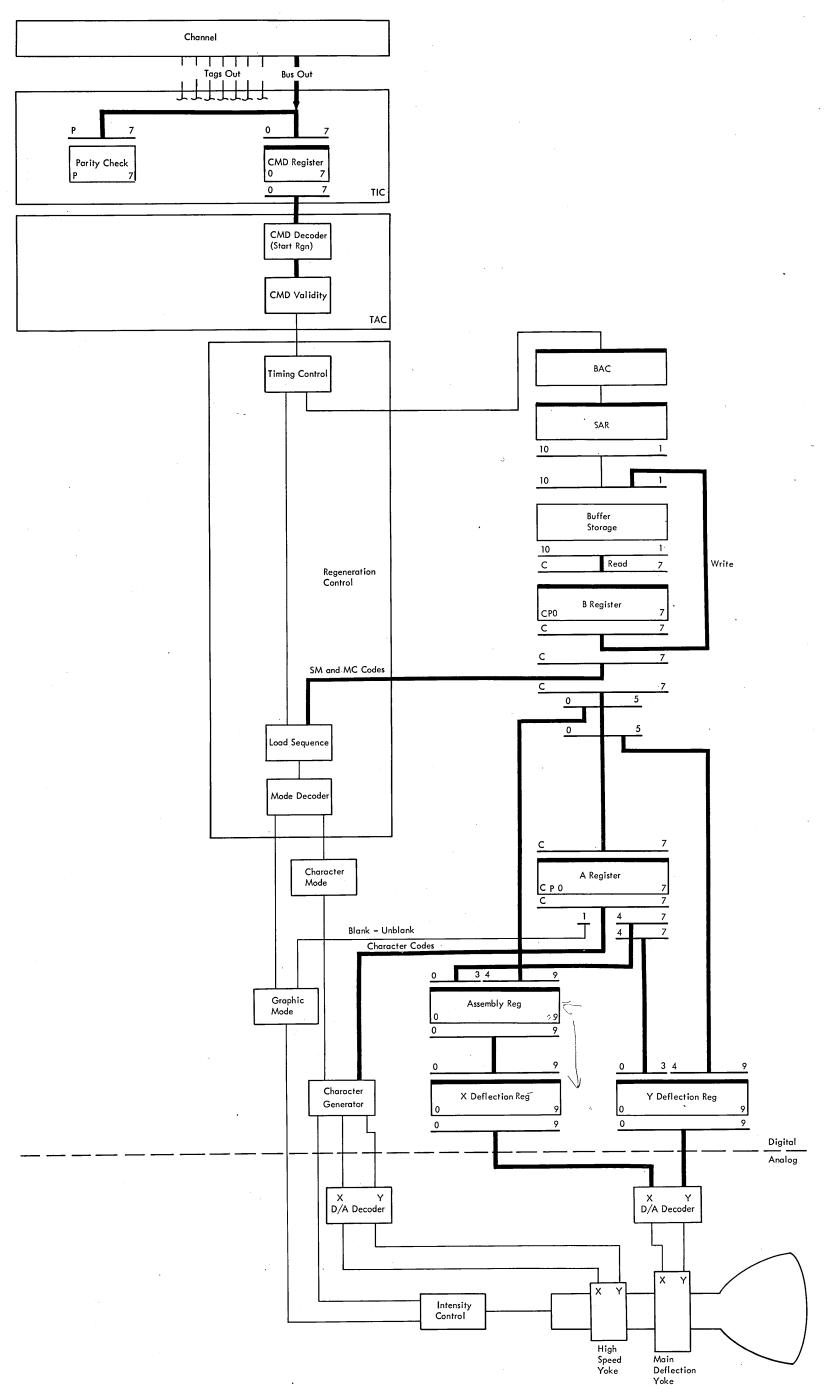
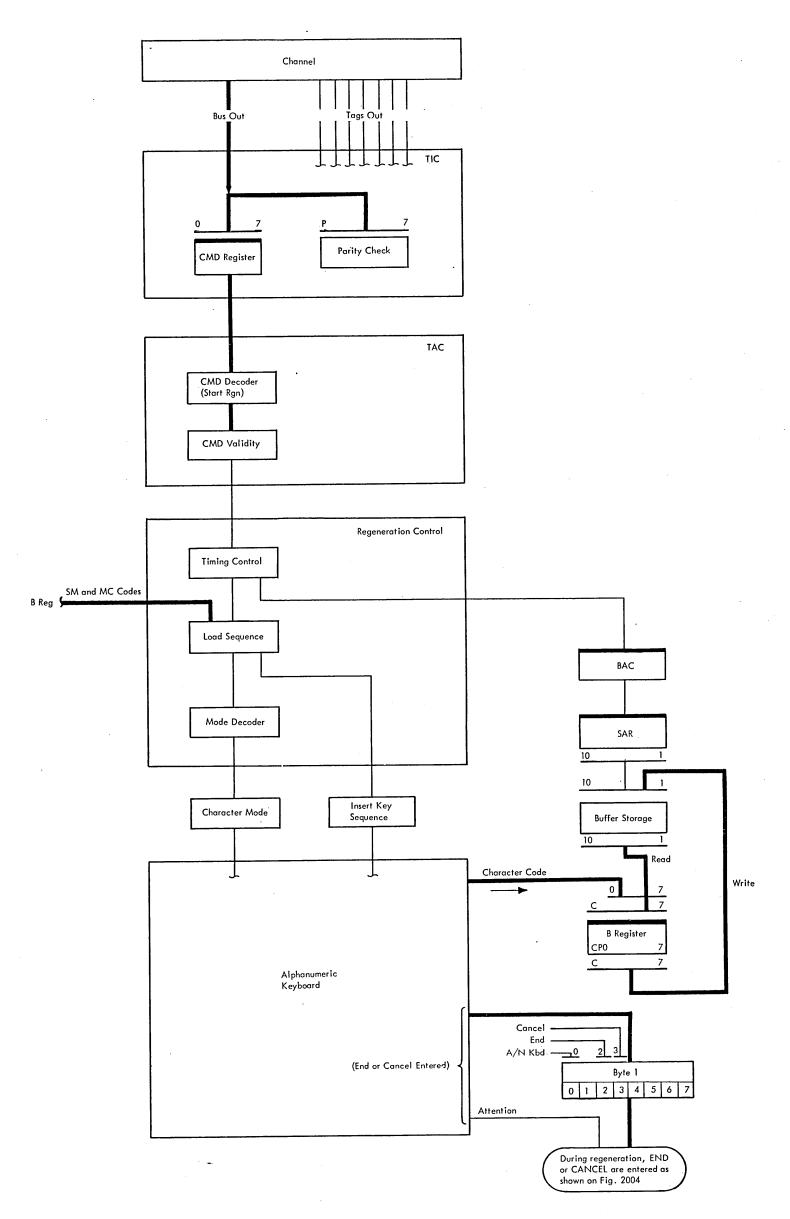


Figure 2007. Set BAC Operation



•Figure 2008. Display Regeneration Operation



• Figure 2009. Alphanumeric Keyboard, Data Entry into Buffer Storage

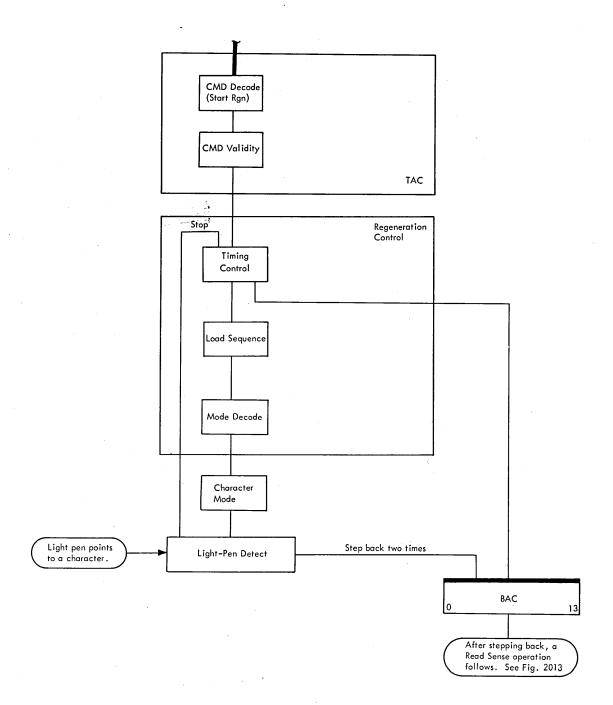
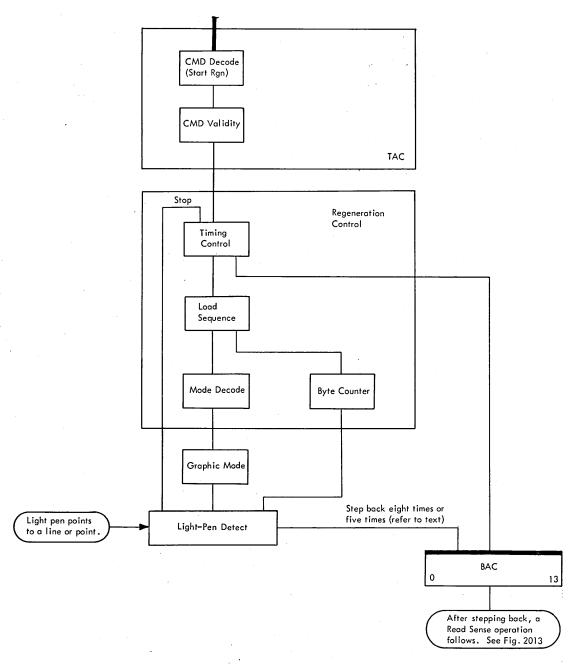
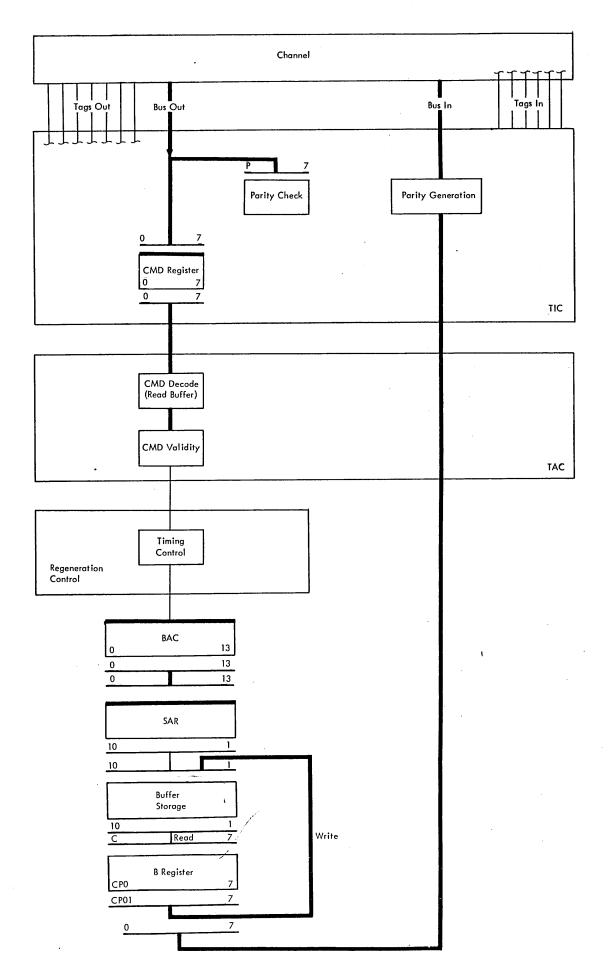


Figure 2010. Light Pen Character Detect, BAC Control



•Figure 2011. Light Pen (Absolute) Graphic Detect, BAC Control



• Figure 2012. Read Buffer Operation

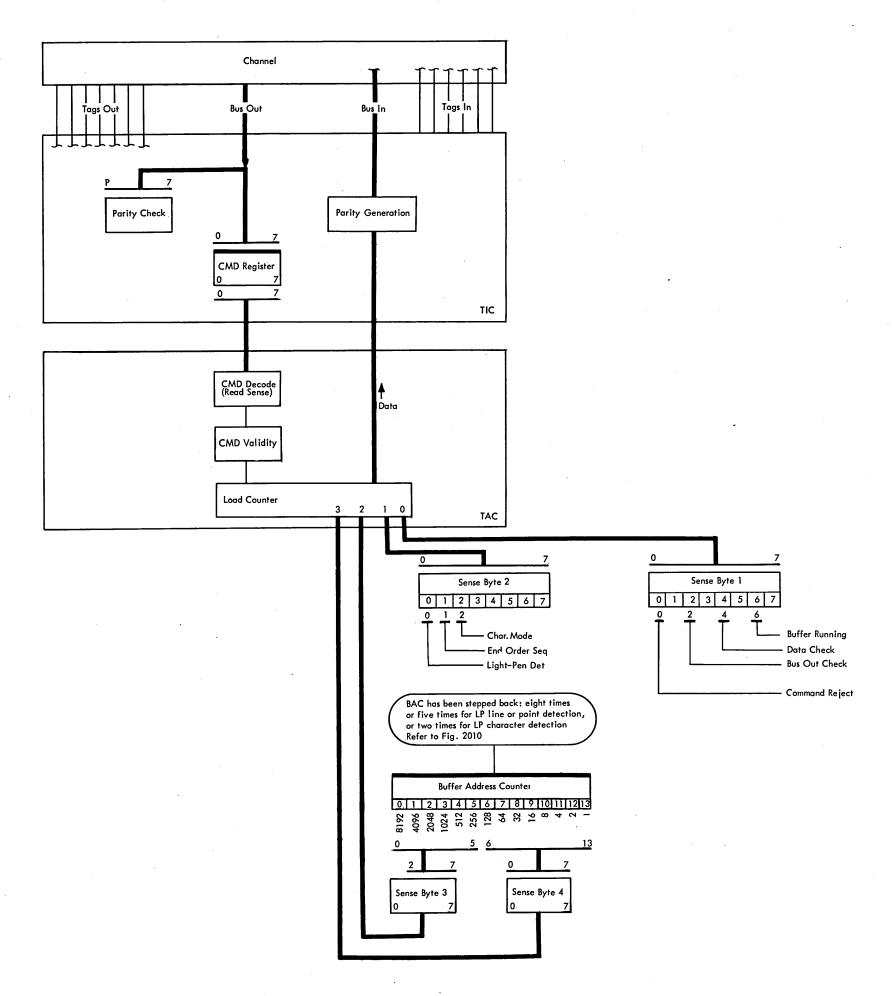


Figure 2013. Read Sense Operation

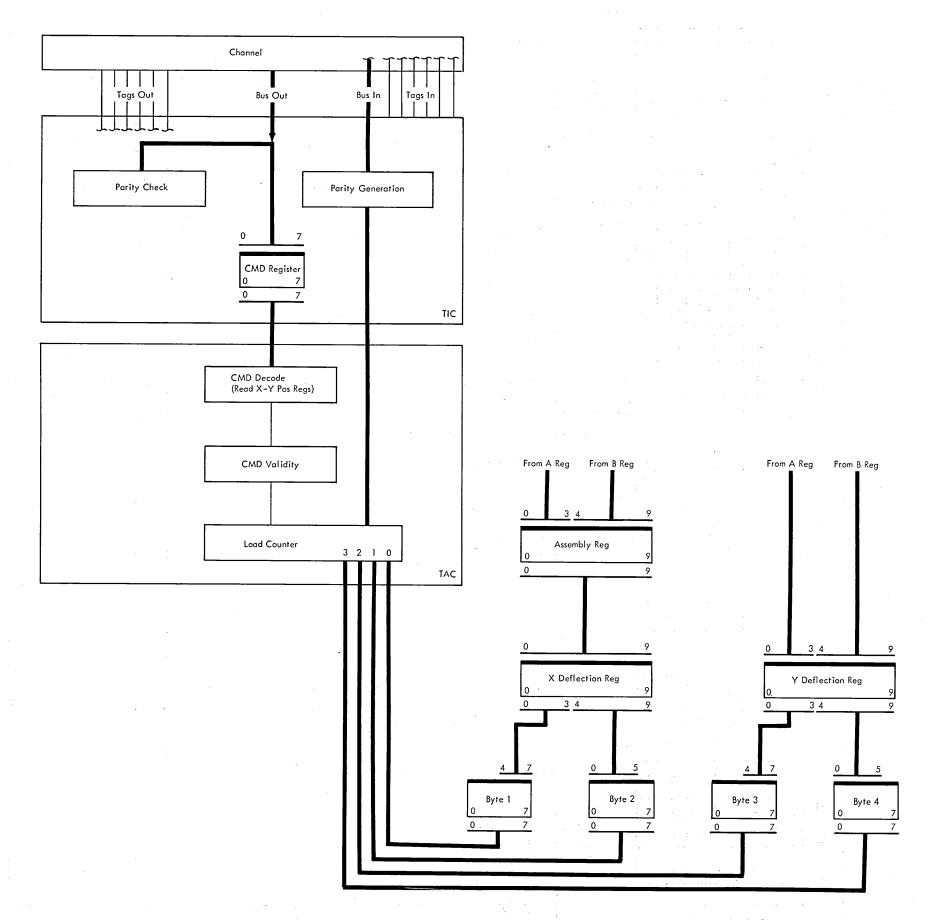


Figure 2014. Read X-Y Position Registers Operation

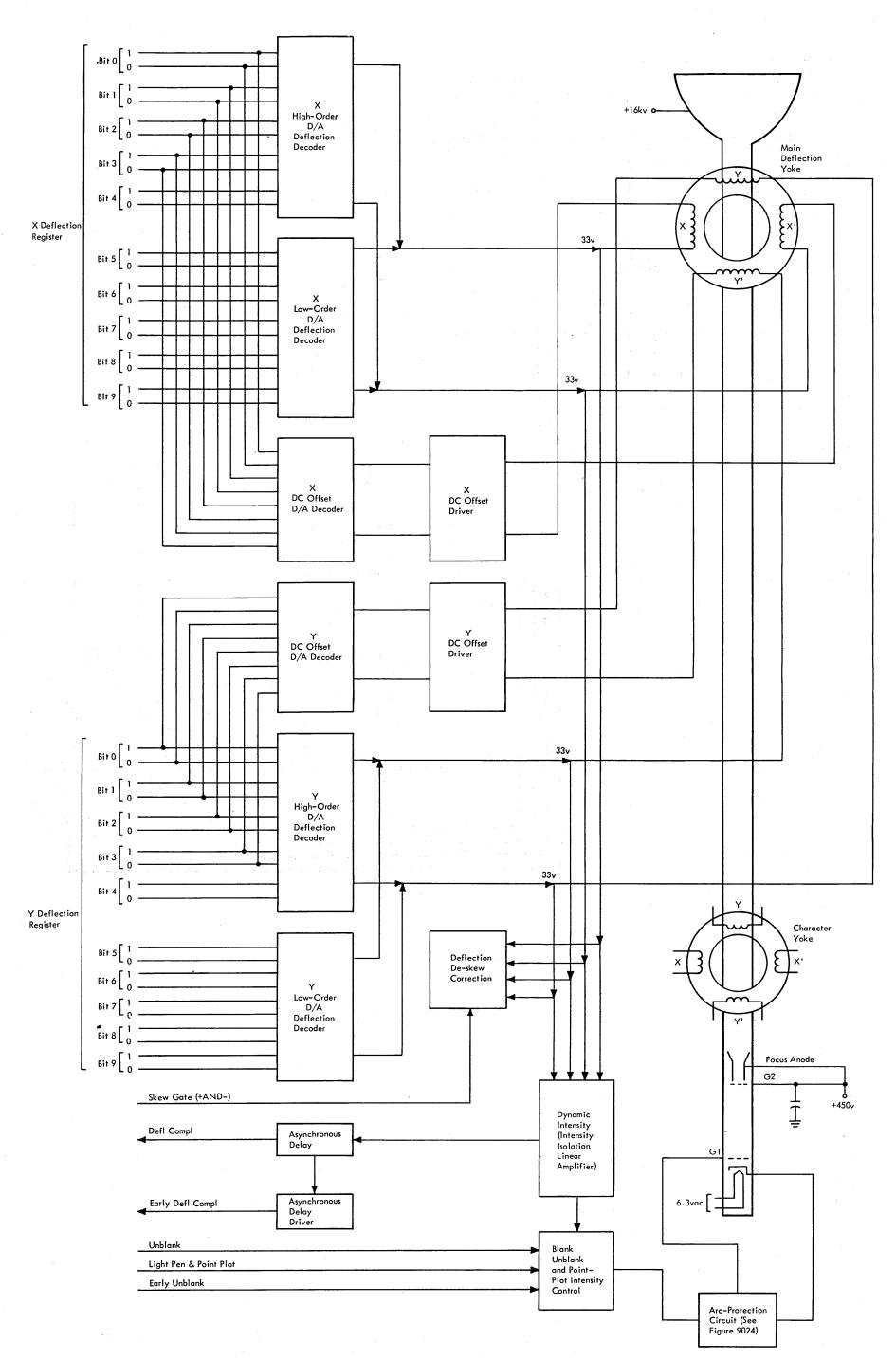


Figure 2015. CRT Beam Deflection and Control, Block Diagram

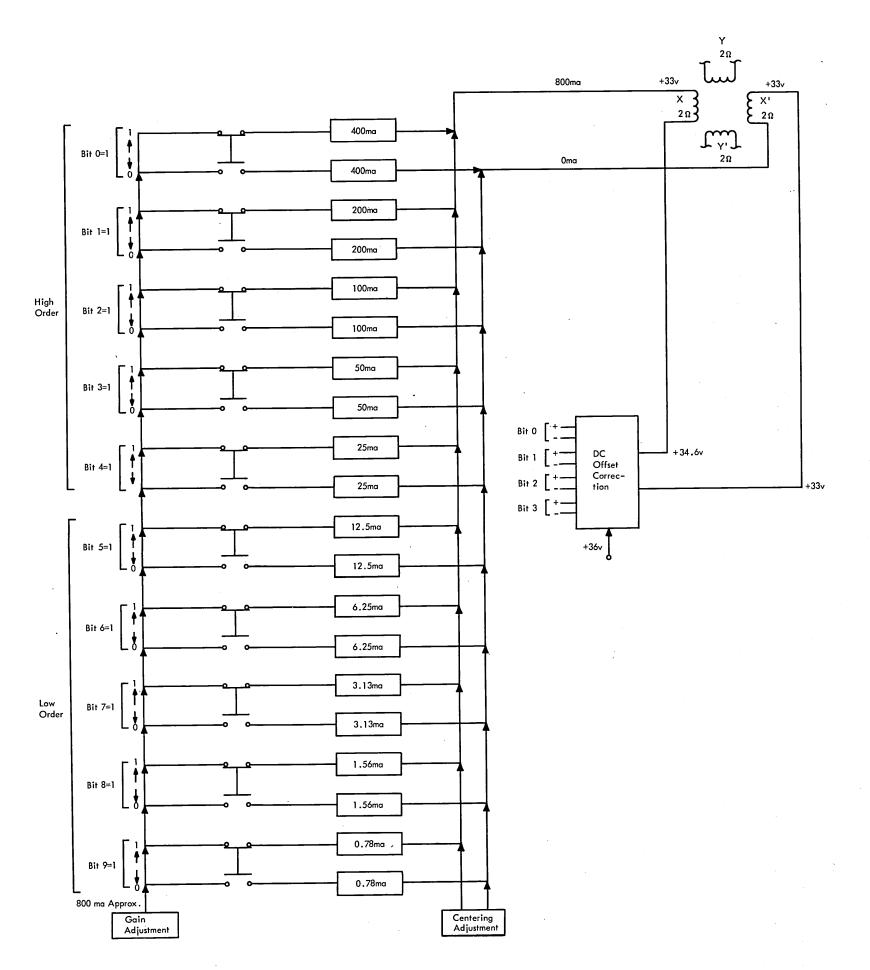
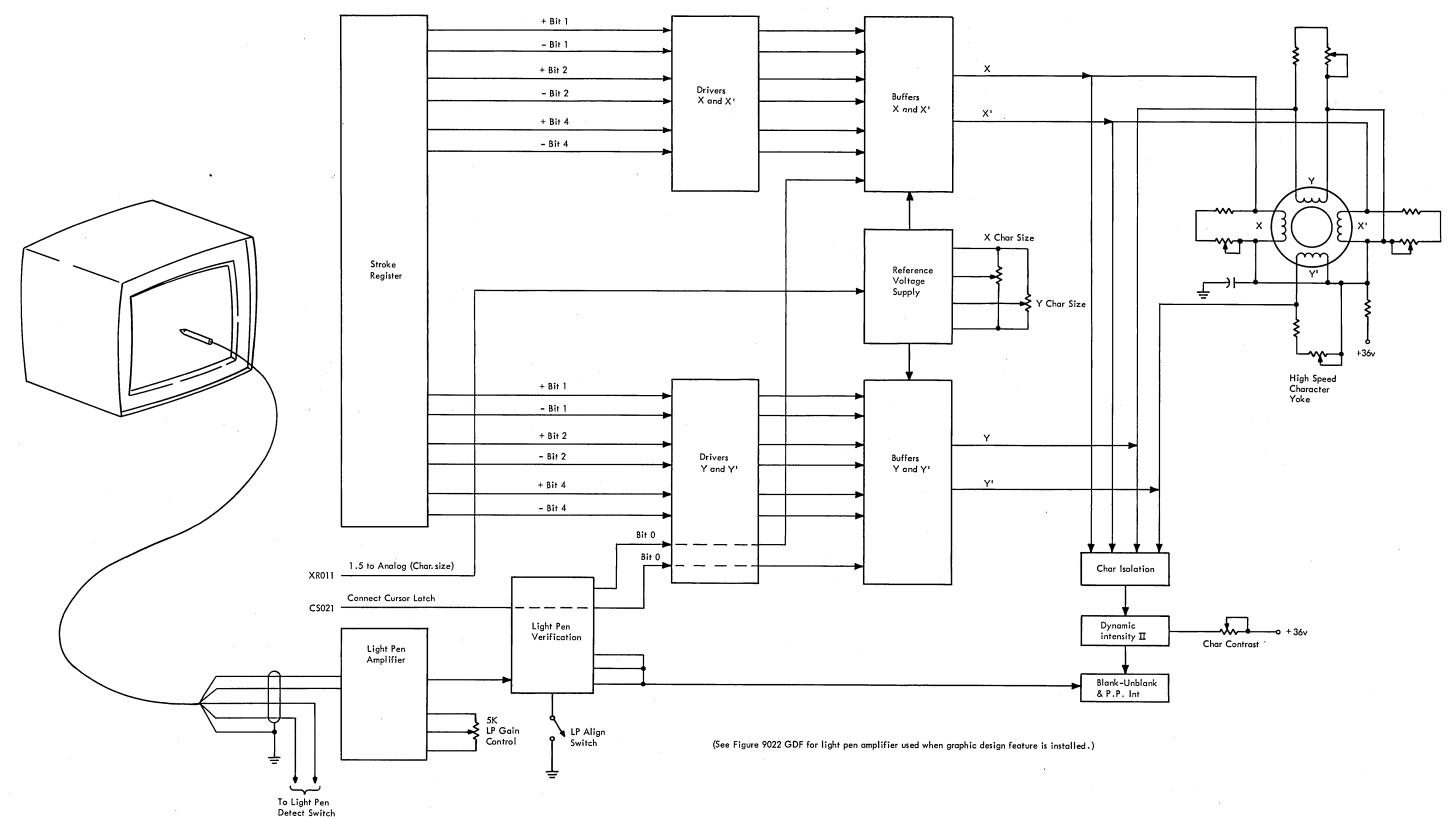


Figure 2016. Yoke Current Distribution, Full X Deflection



•Figure 2017. Character Deflection and Control, Block Diagram

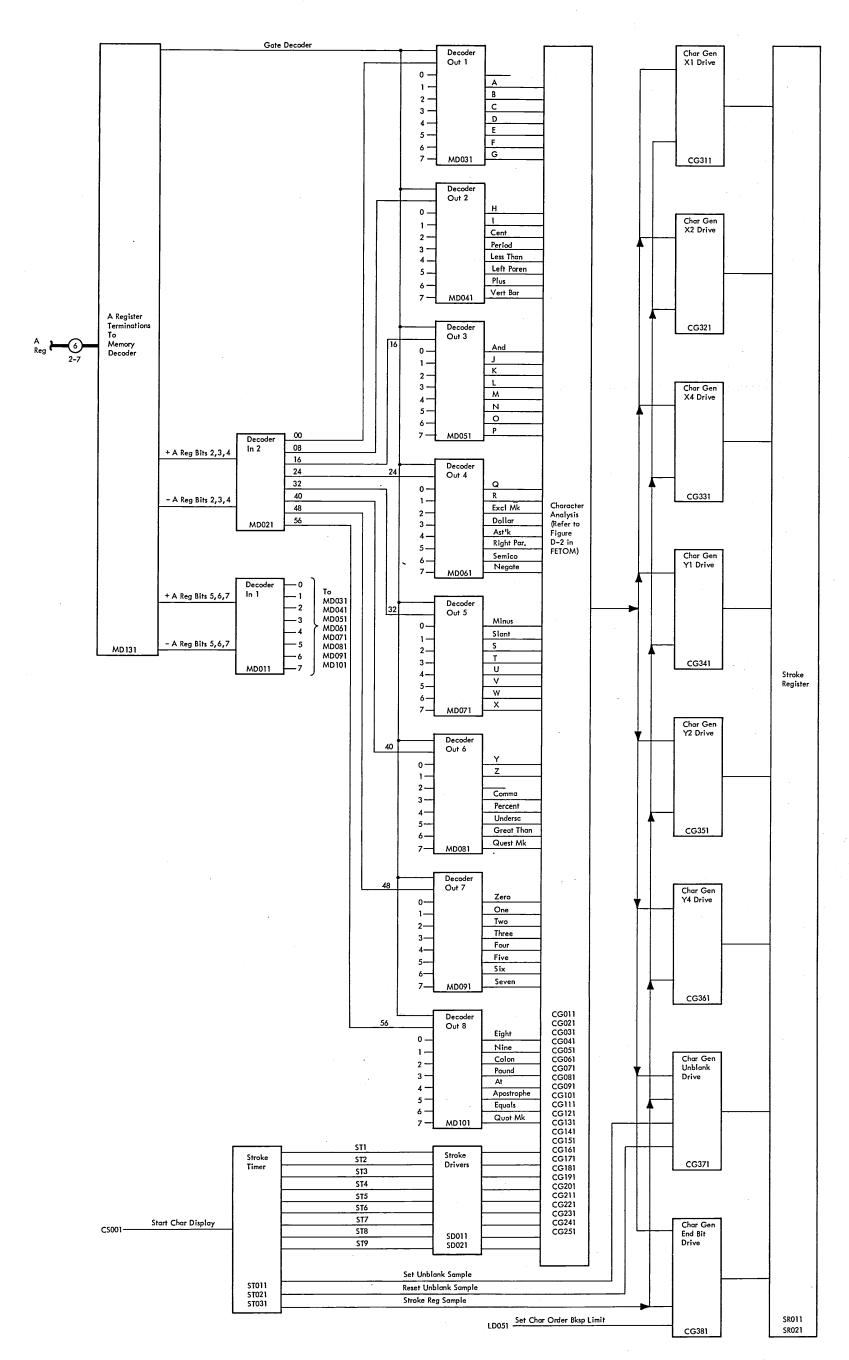


Figure 2018. Character Generator, Block Diagram

•Figure 5000. Typical Character Generator Operation, Logic Diagram

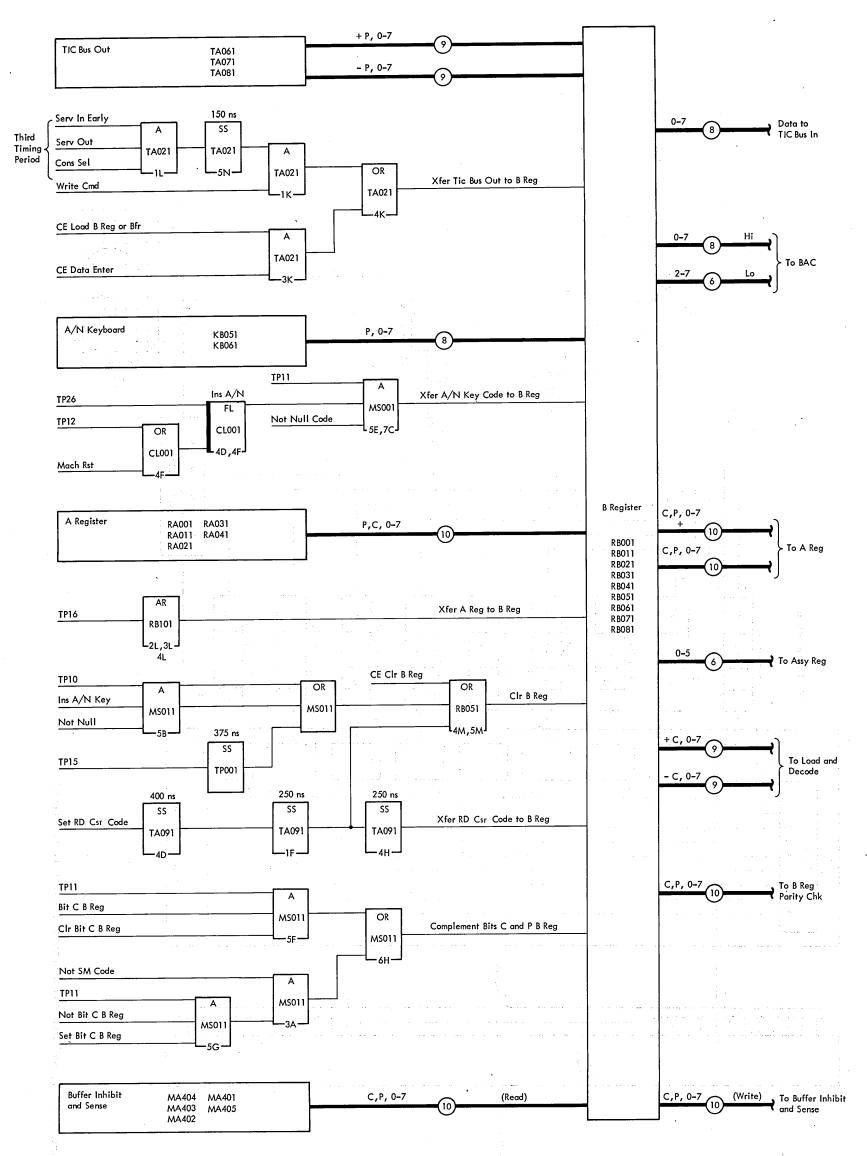


Figure 5001. B Register, Functional Diagram

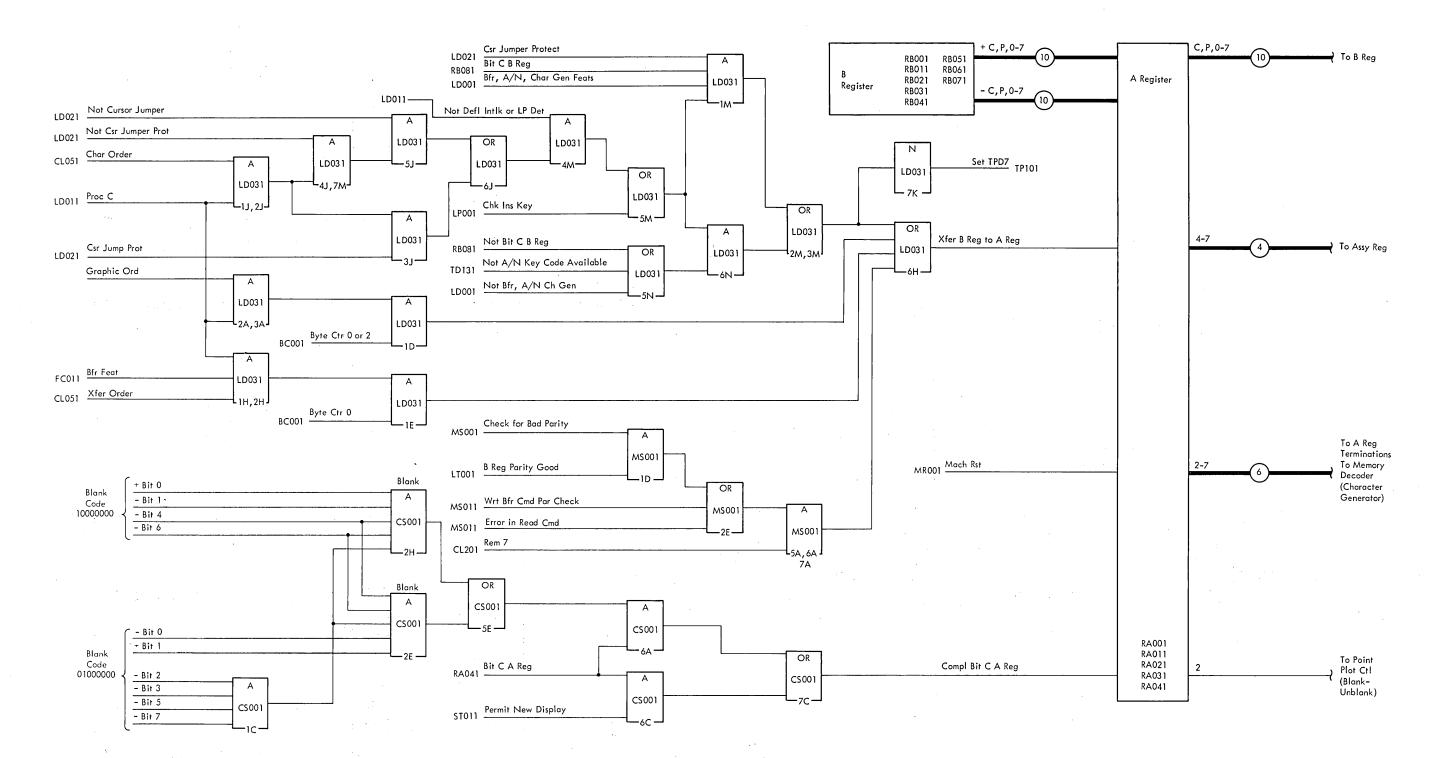


Figure 5002. A Register, Functional Diagram

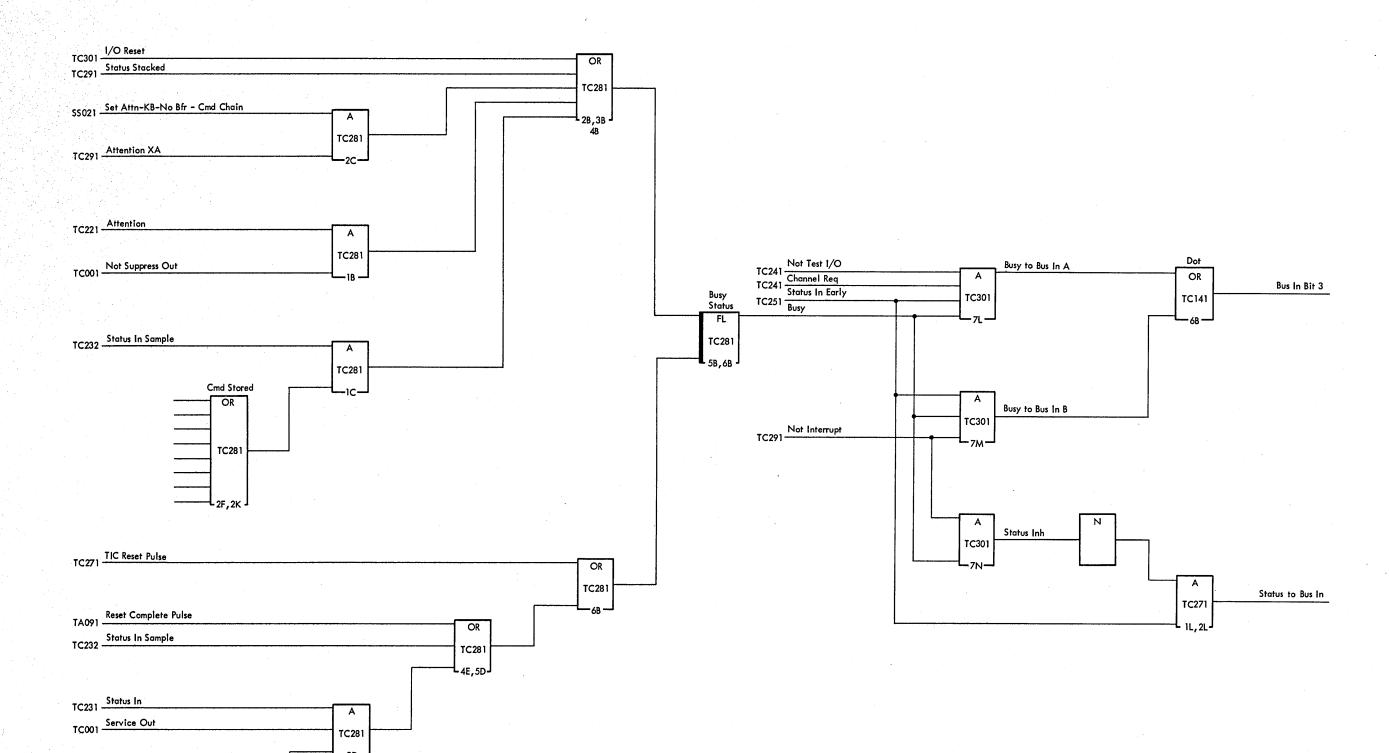


Figure 5003. Status Register, Functional Diagram (Sheet 1 of 2)

OR TC281

TC221 Attention

TC221 Device End

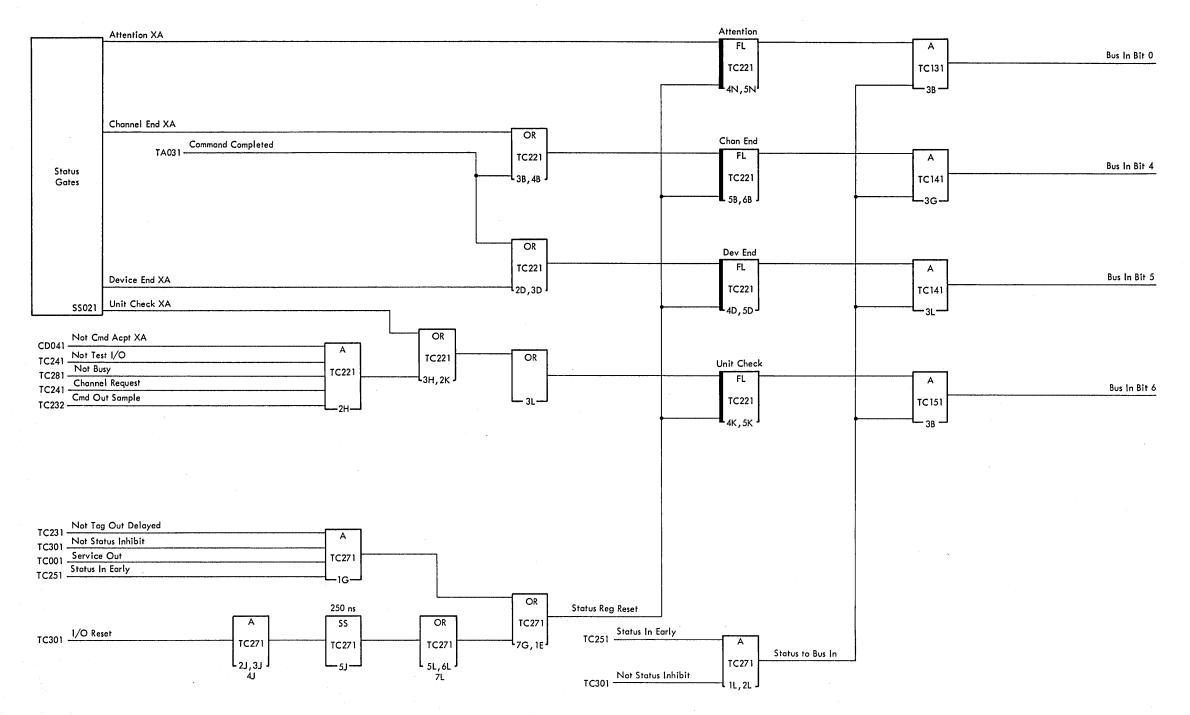


Figure 5003. Status Register, Functional Diagram (Sheet 2 of 2)

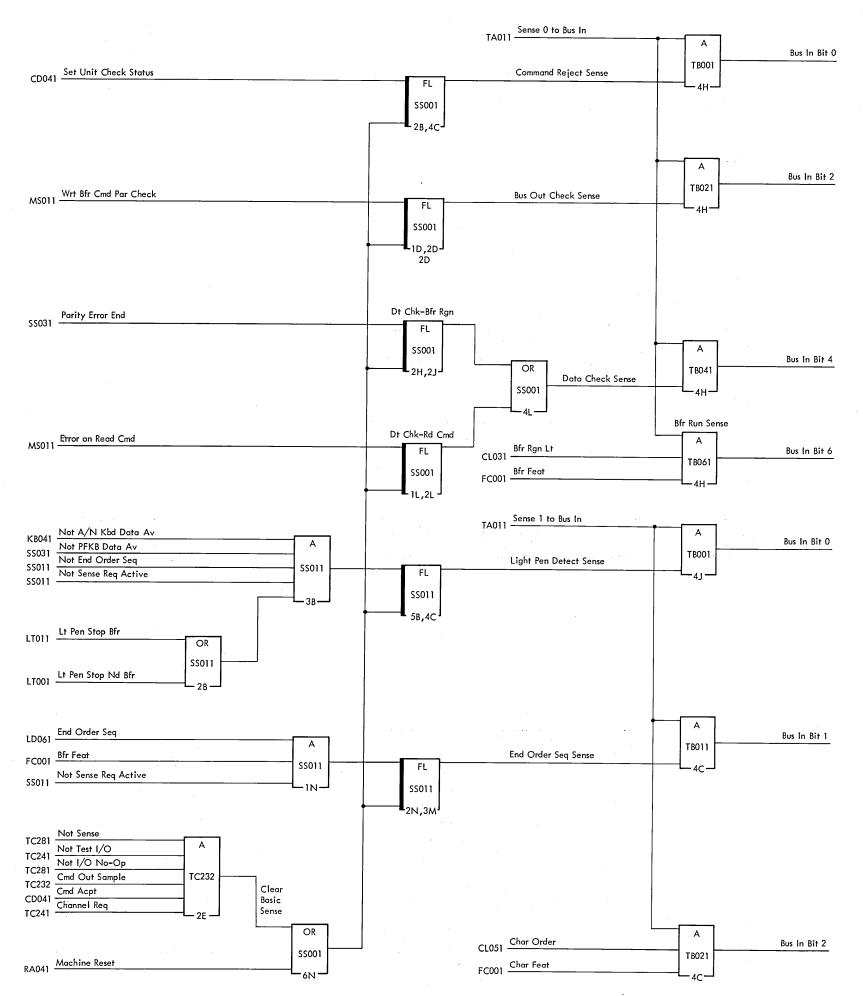


Figure 5004. Sense Register, Bytes 1 and 2, Functional Diagram

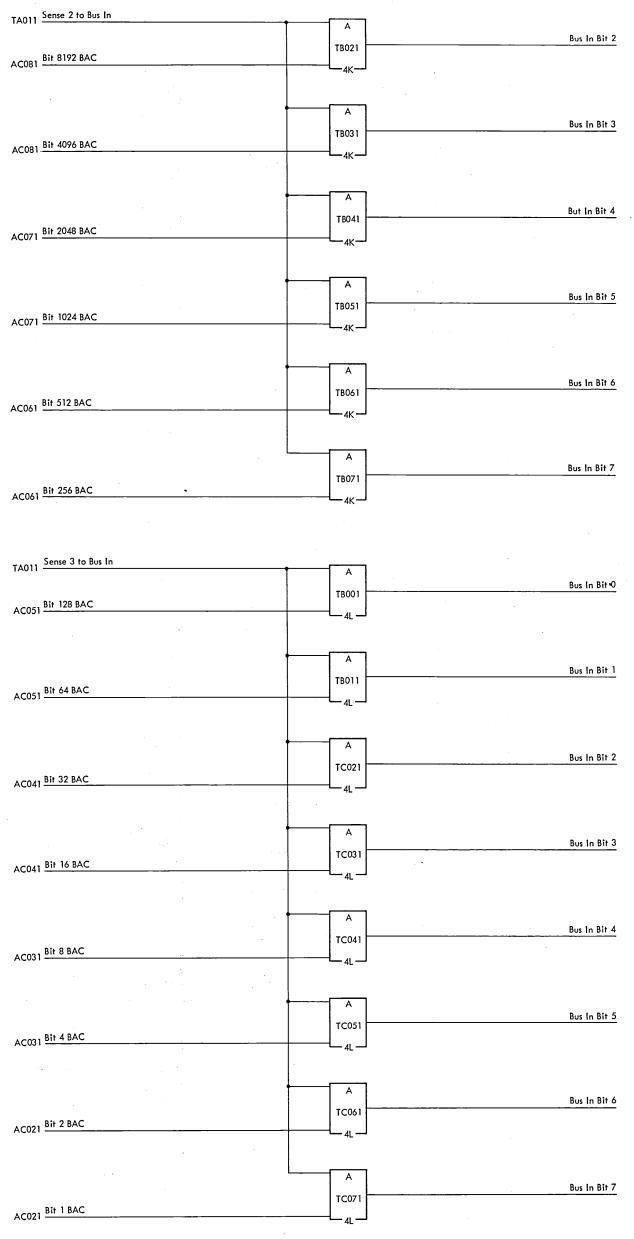


Figure 5005. Sense Register, Bytes 3 and 4, Functional Diagram

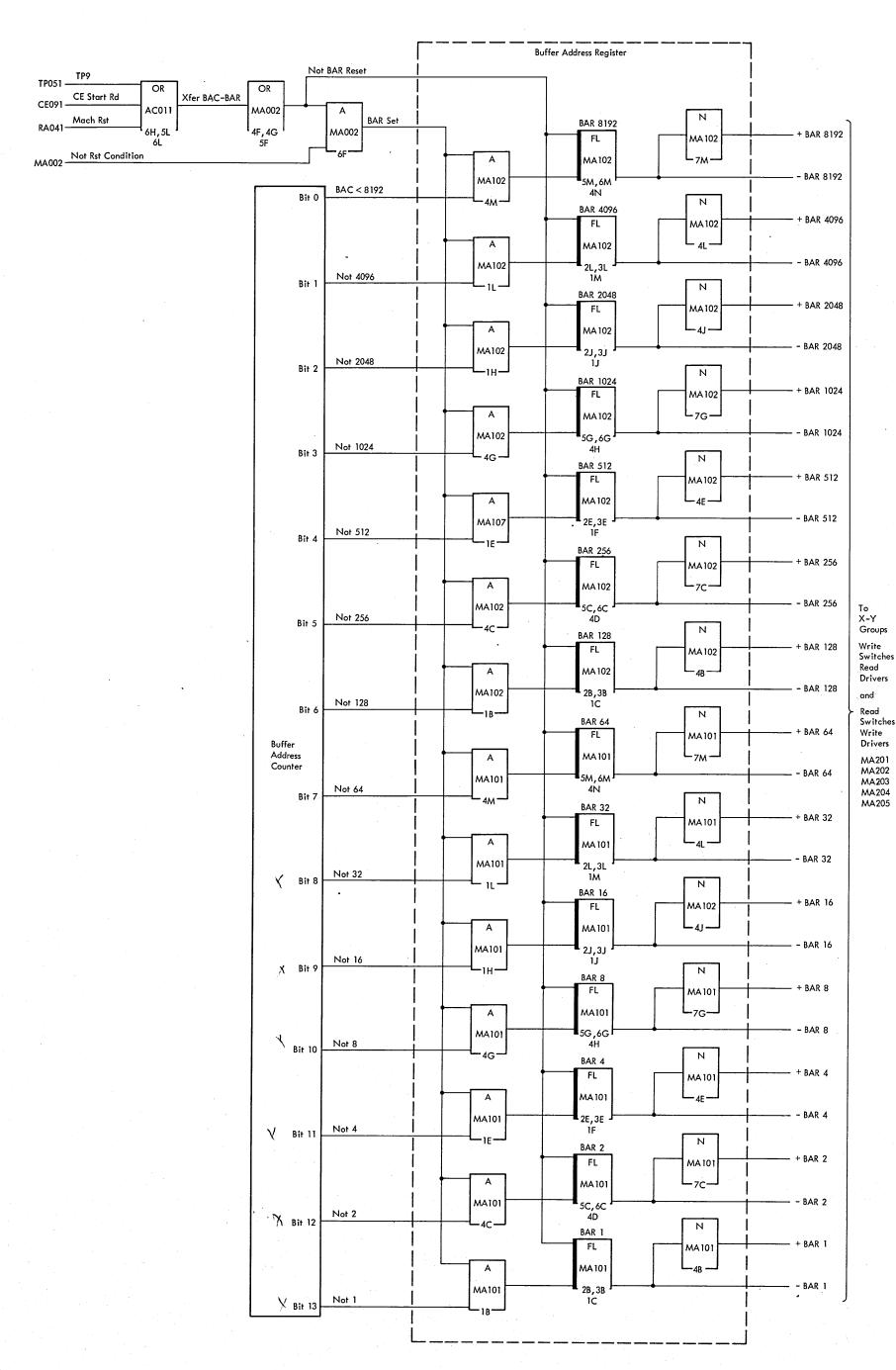


Figure 5006. Buffer Address Register, Functional Diagram

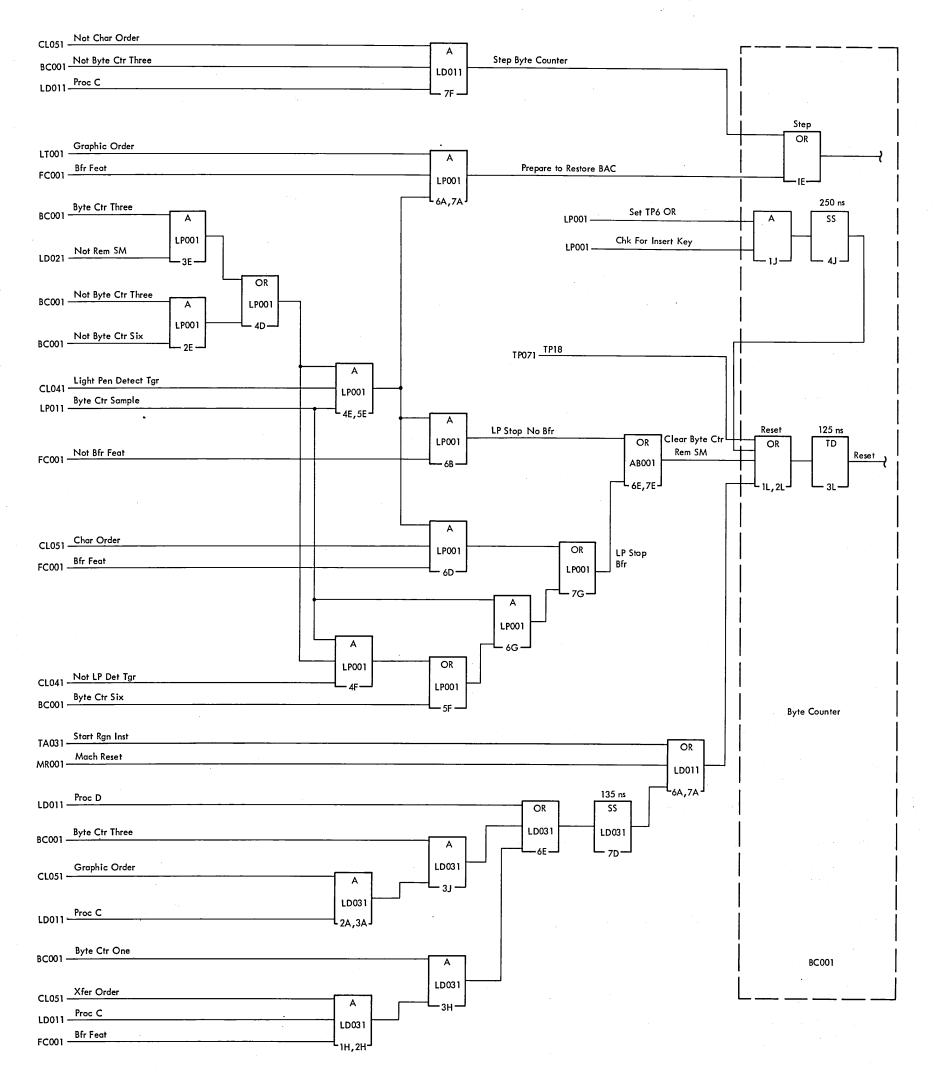


Figure 5007. Byte Counter, Functional Diagram

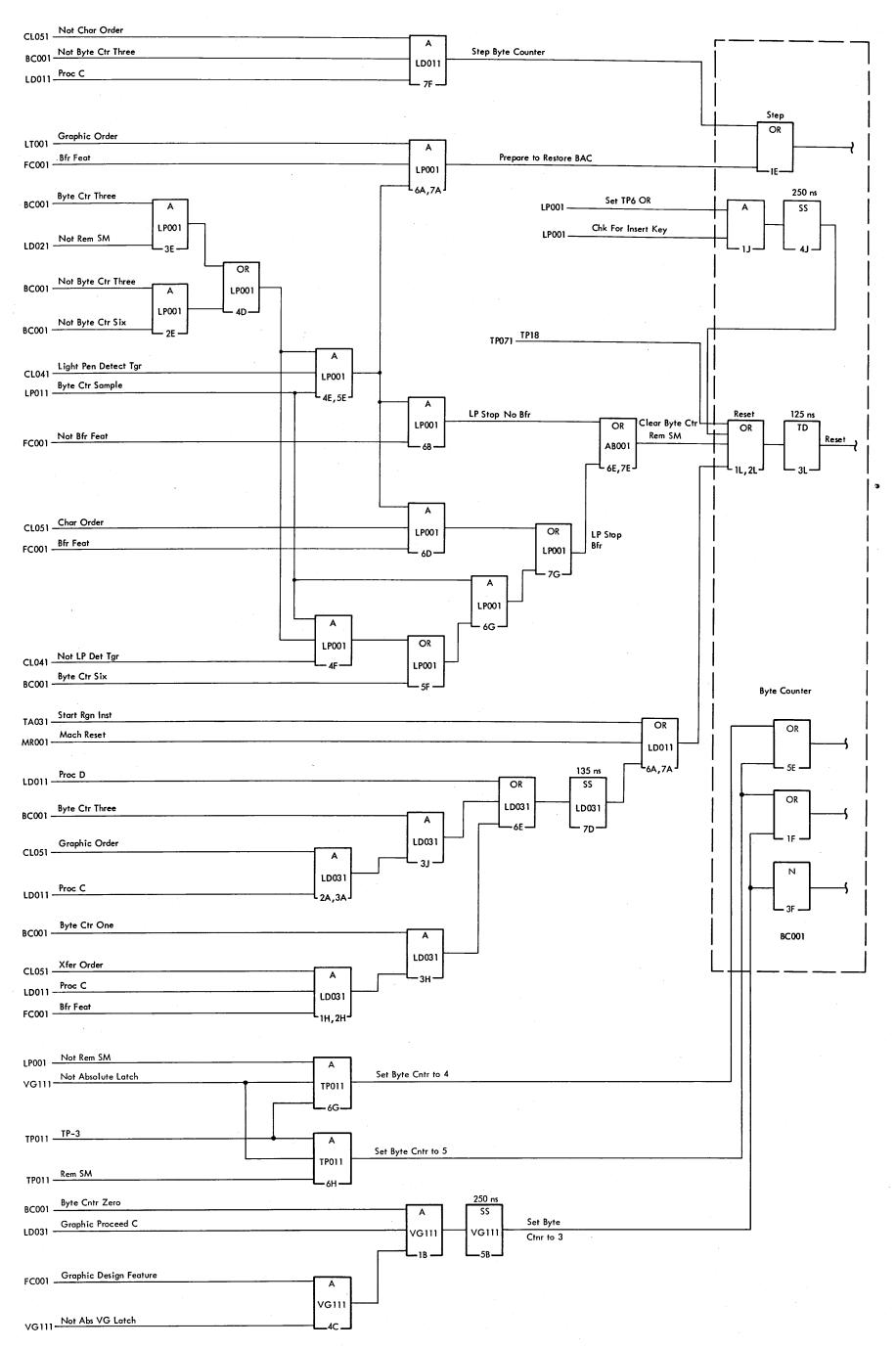


Figure 5007GDF. Byte Counter, Functional Diagram (for GDF Machines)

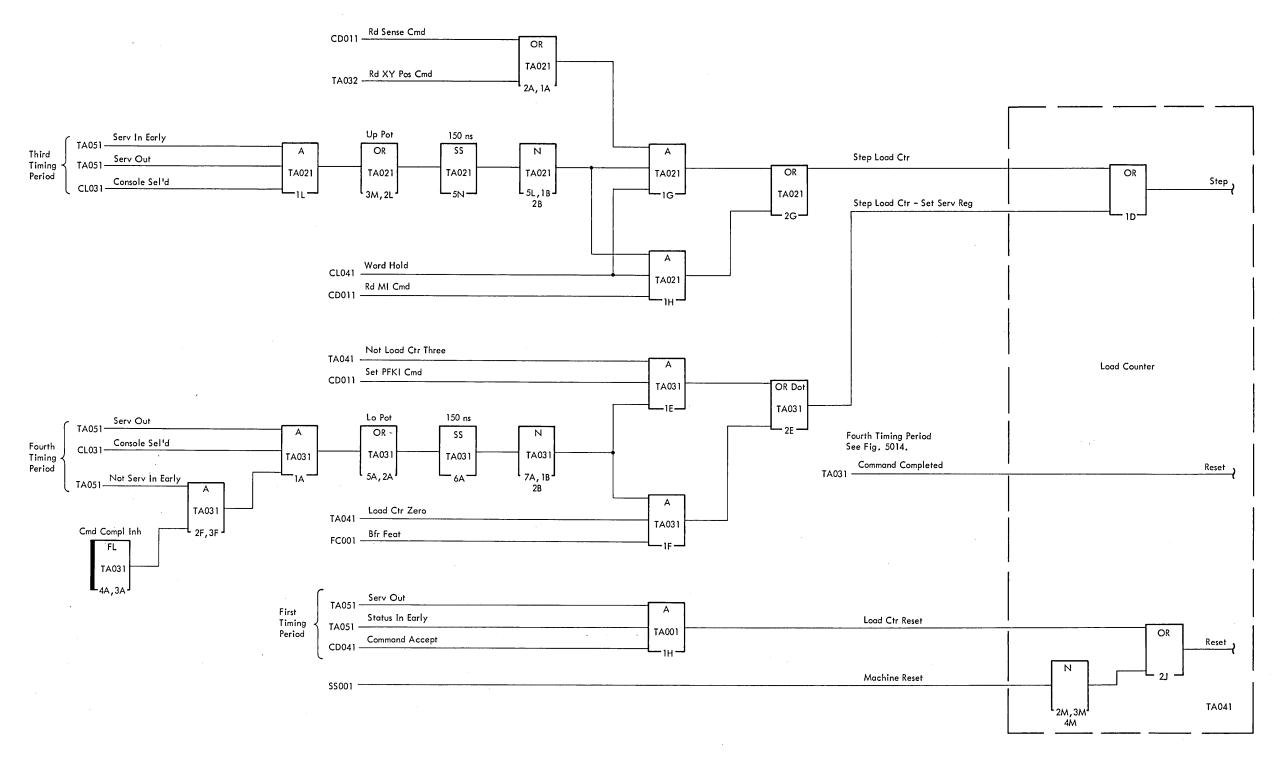


Figure 5008. Load Counter, Functional Diagram

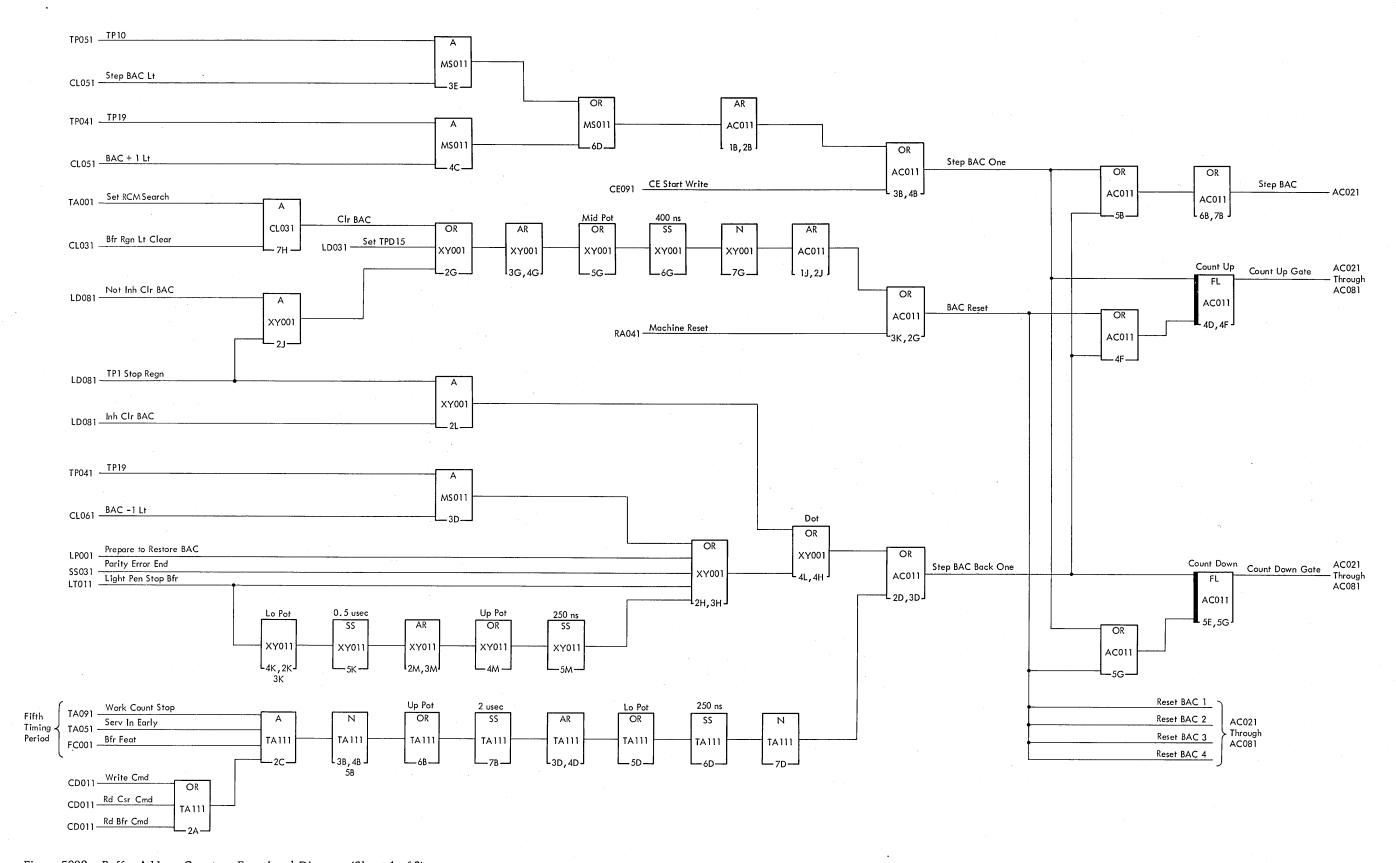


Figure 5009. Buffer Address Counter, Functional Diagram (Sheet 1 of 2)

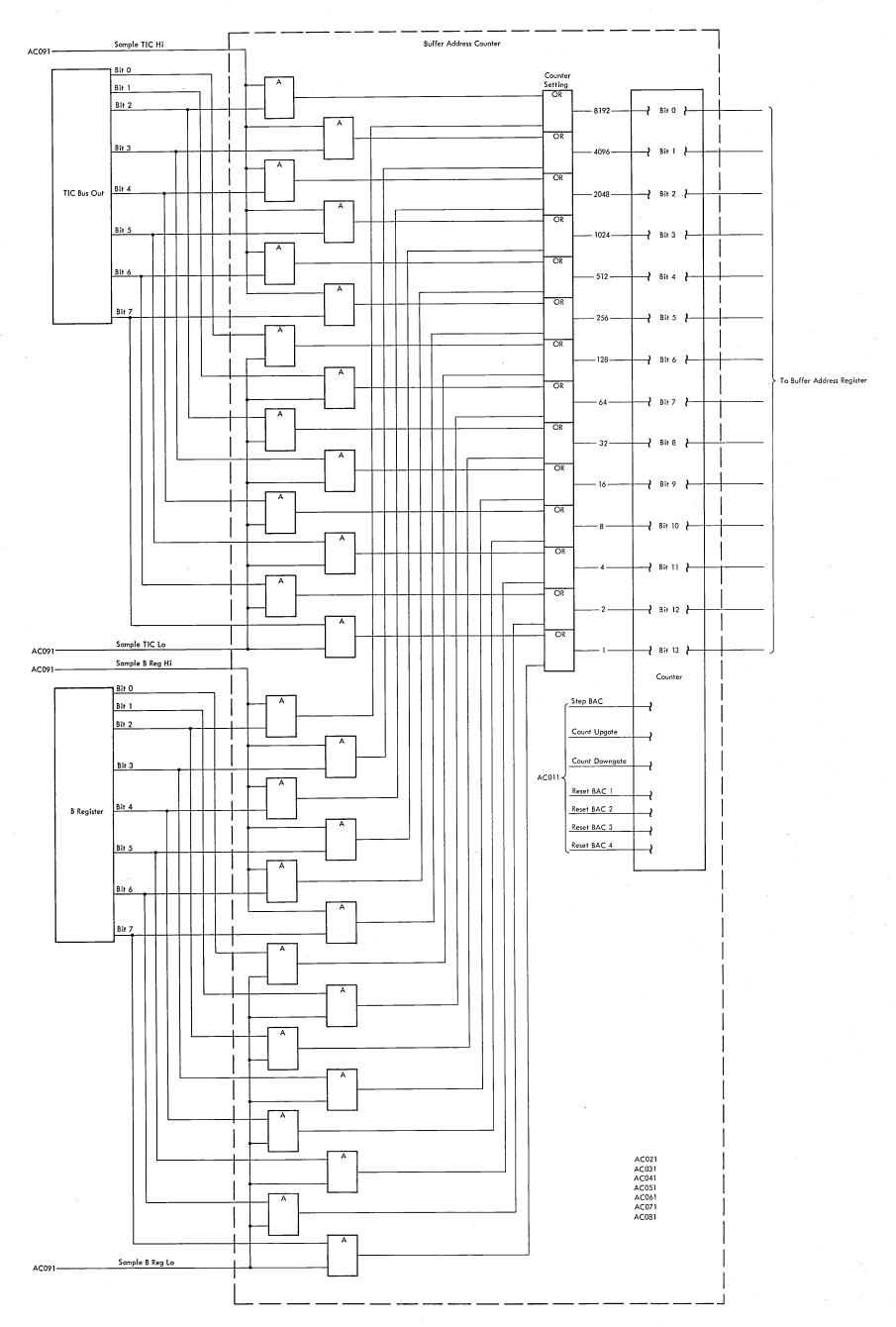


Figure 5009. Buffer Address Counter, Functional Diagram (Sheet 2 of 2)

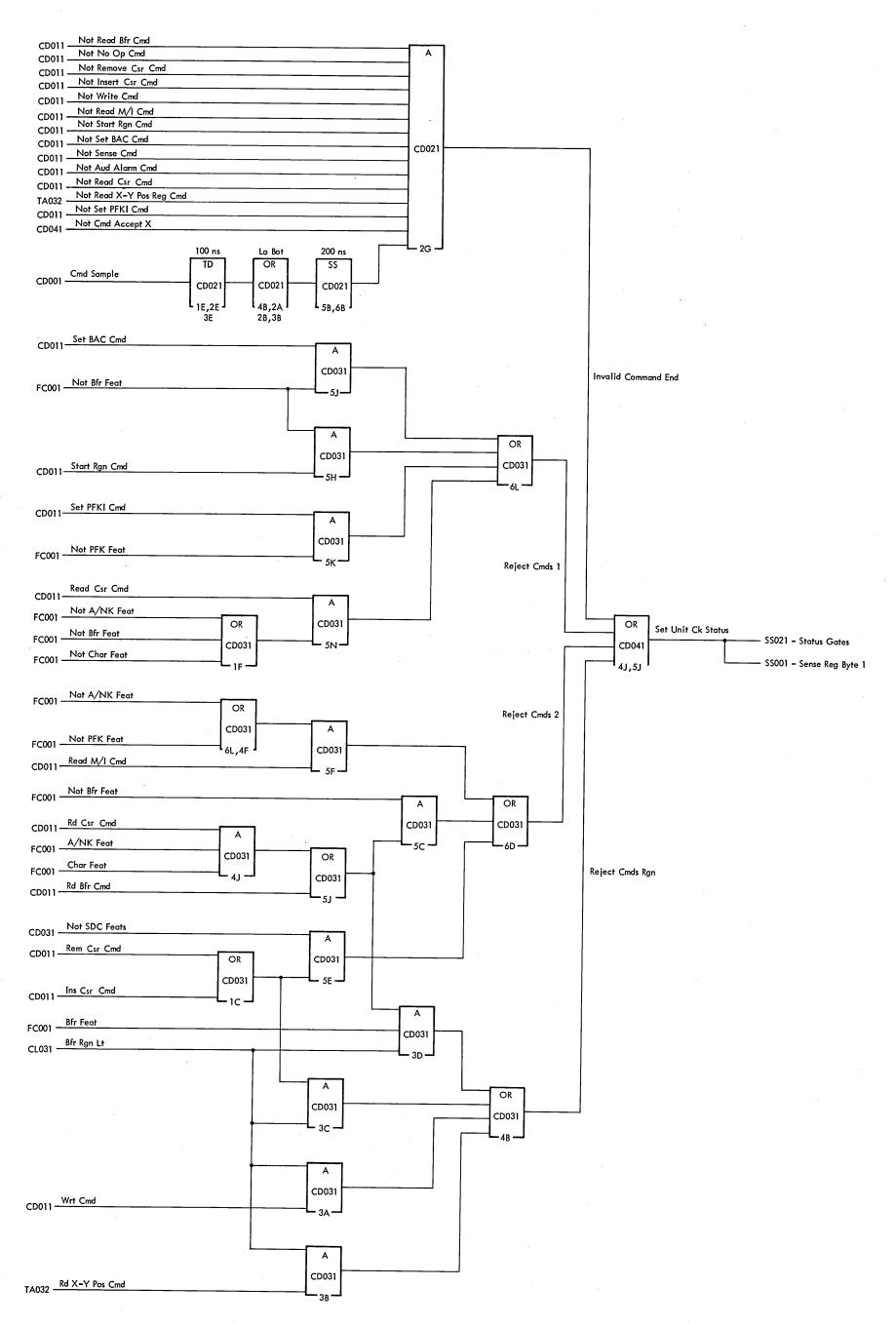


Figure 5010. Command Validation, Functional Diagram (Sheet 1 of 2)

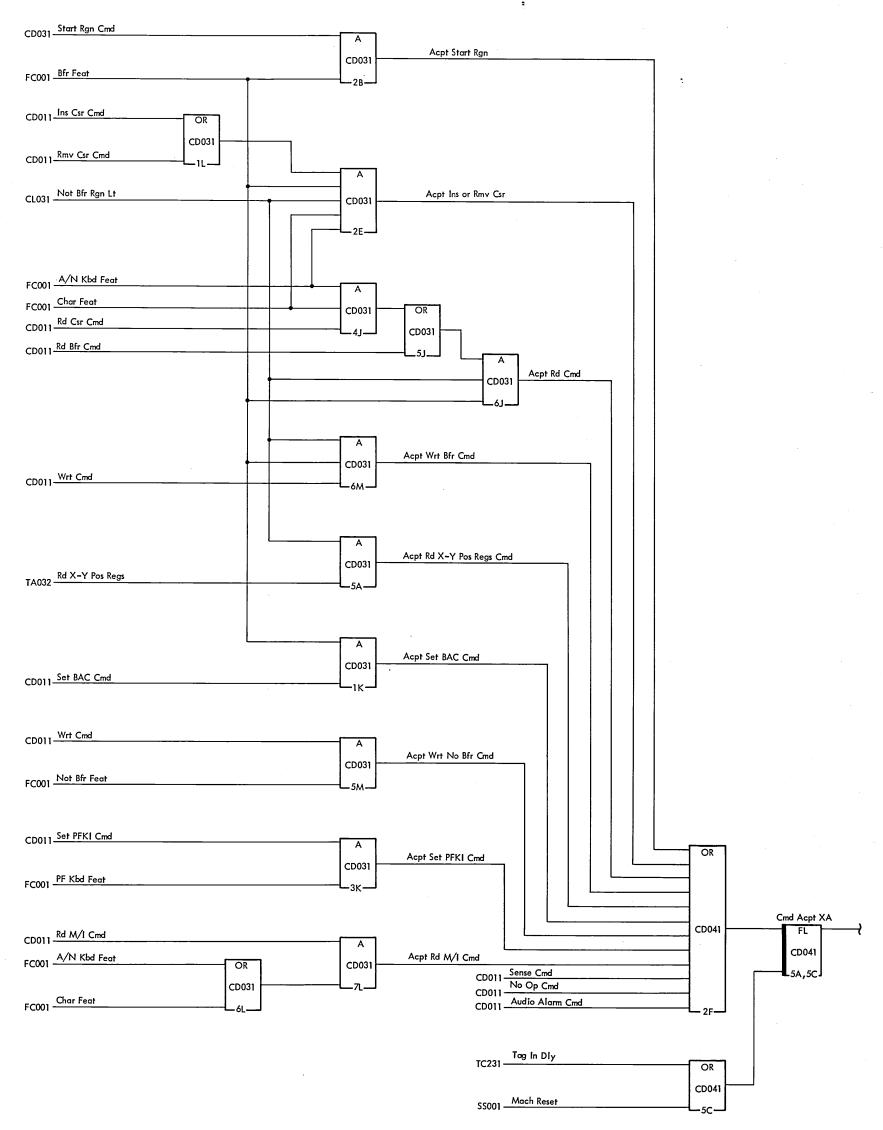


Figure 5010. Command Validation, Functional Diagram (Sheet 2 of 2)

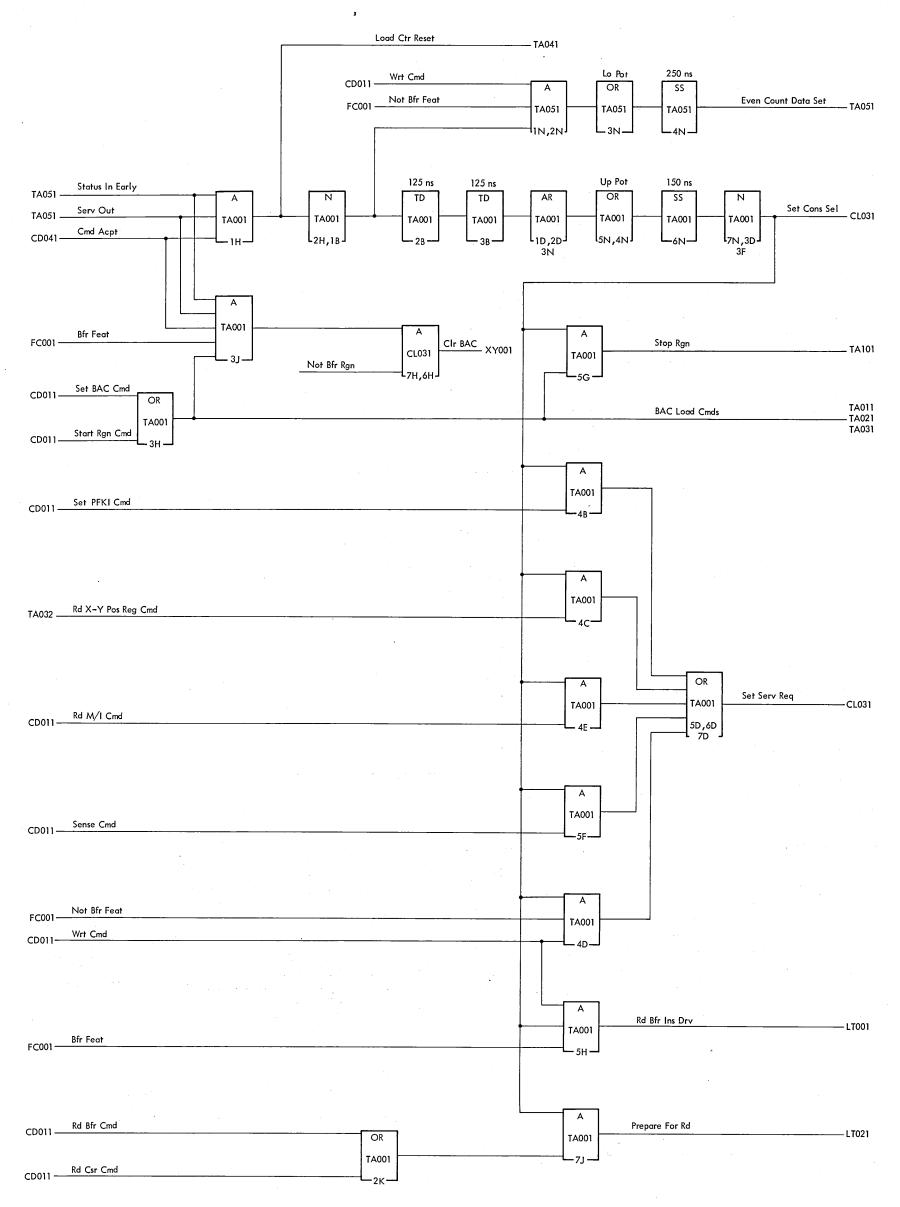


Figure 5011. First Timing Period, Functional Diagram

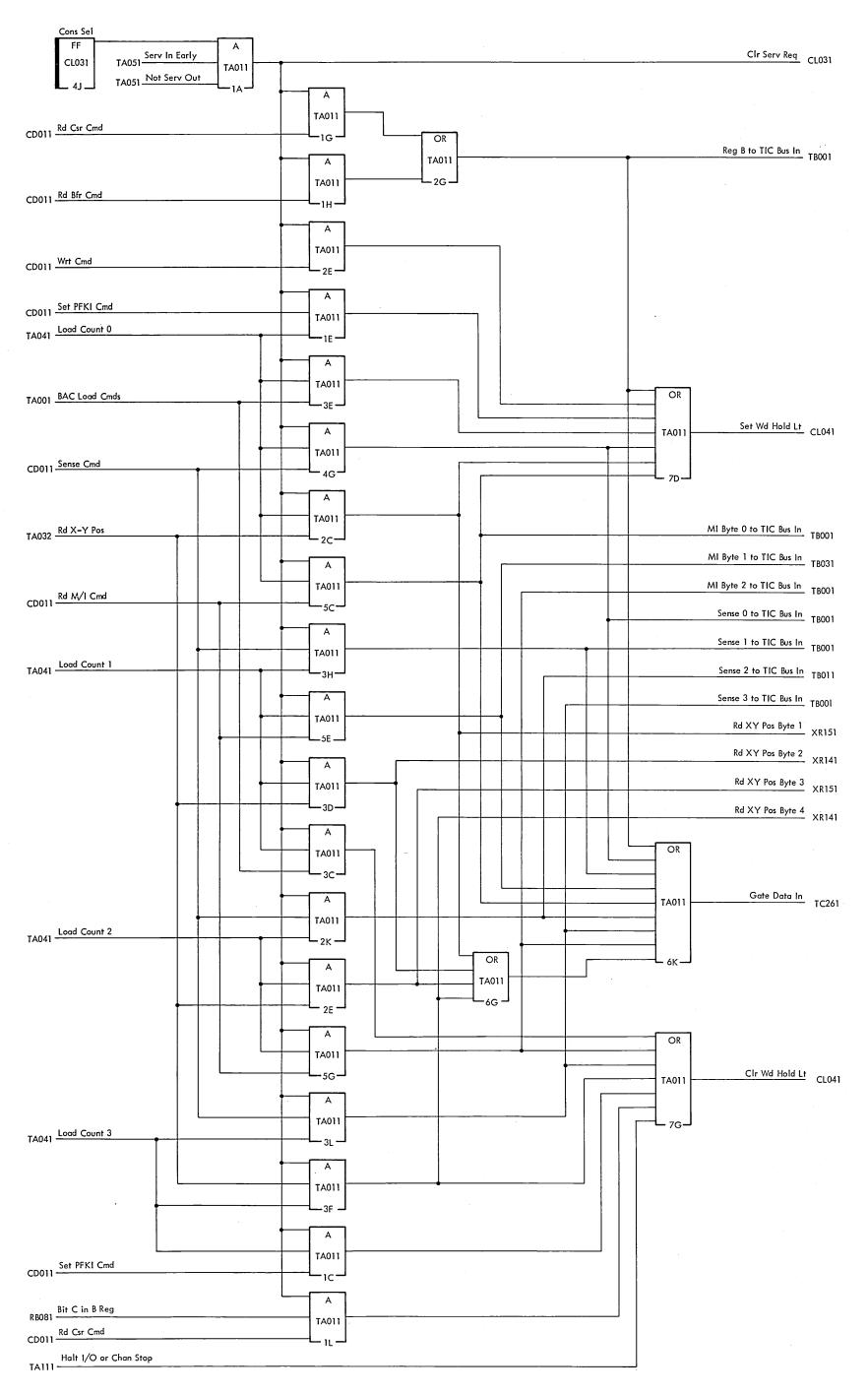


Figure 5012. Second Timing Period, Functional Diagram

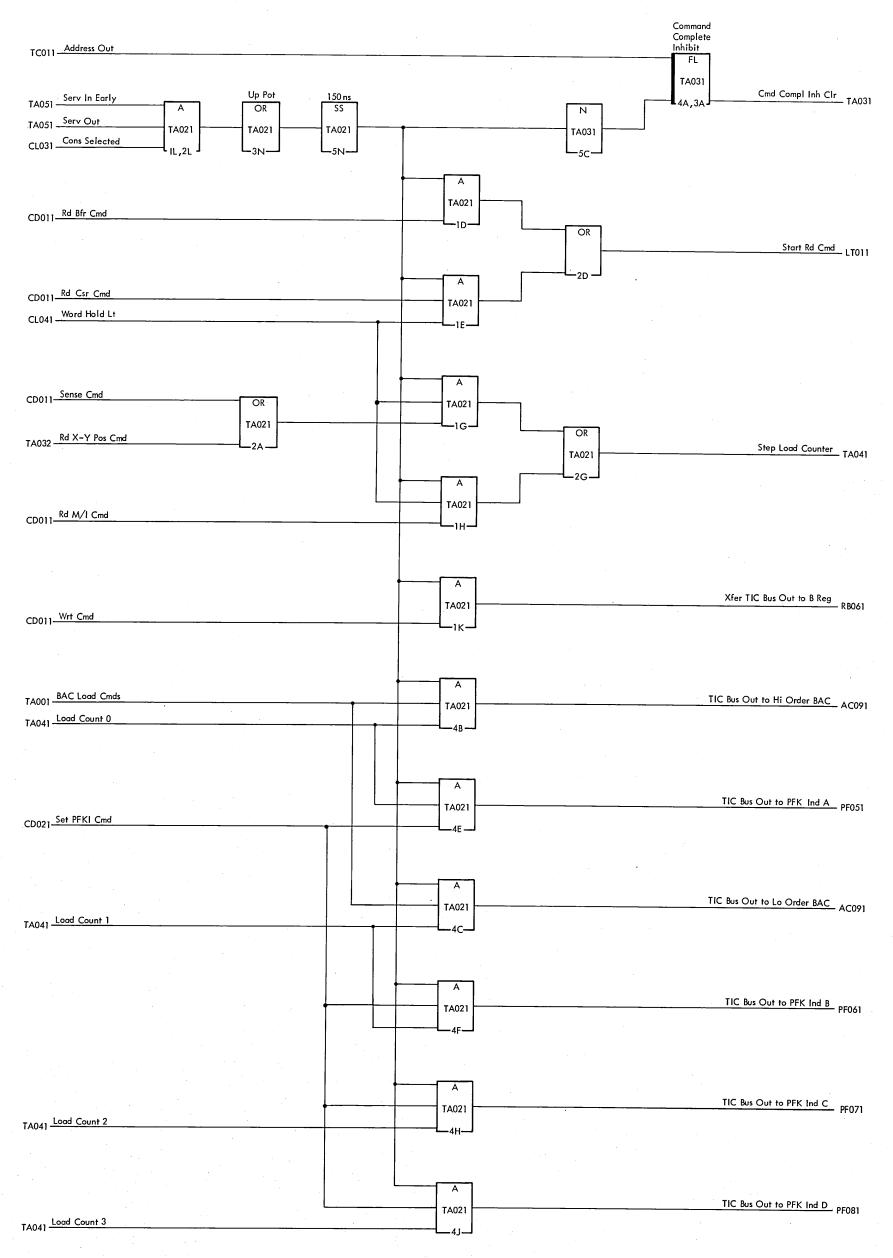


Figure 5013. Third Timing Period, Functional Diagram

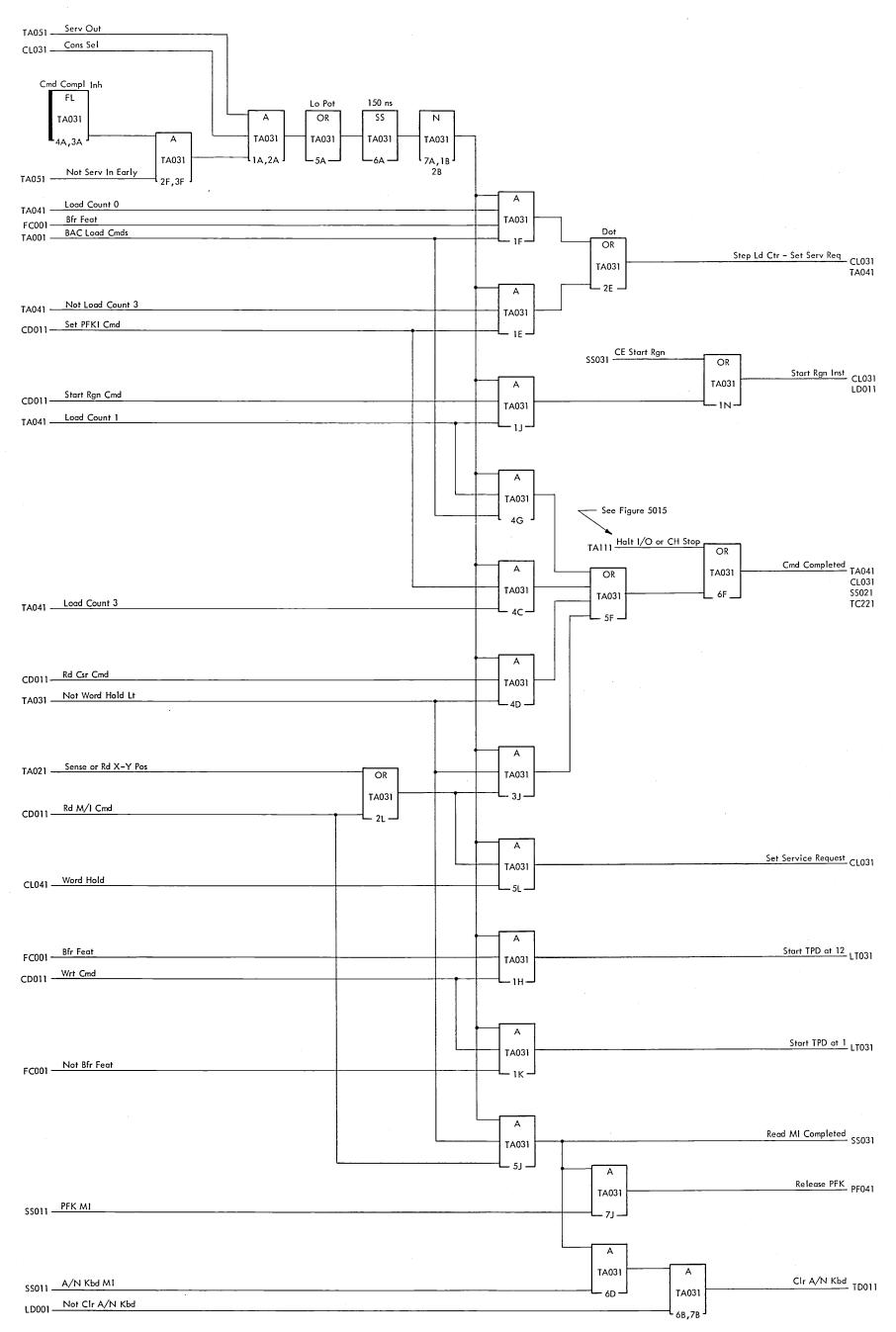


Figure 5014. Fourth Timing Period, Functional Diagram

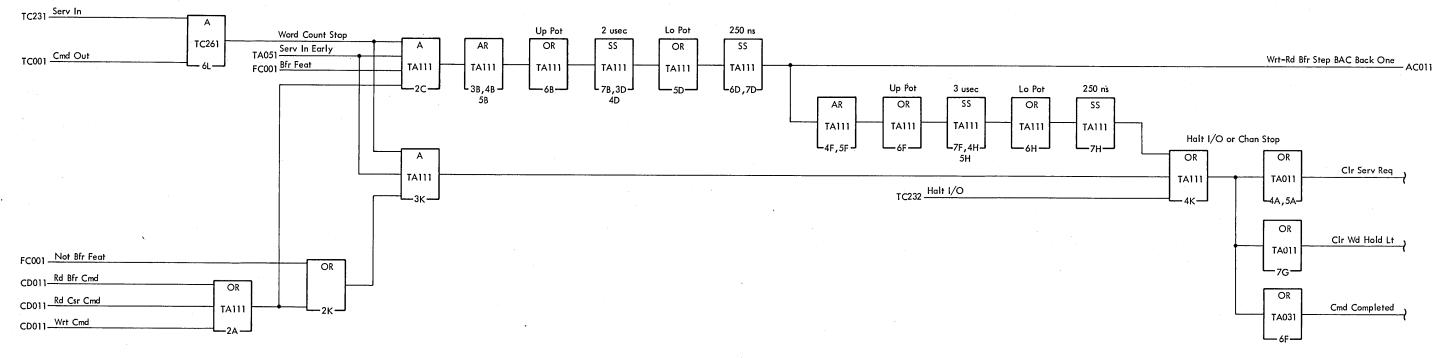


Figure 5015. Fifth Timing Period, Functional Diagram

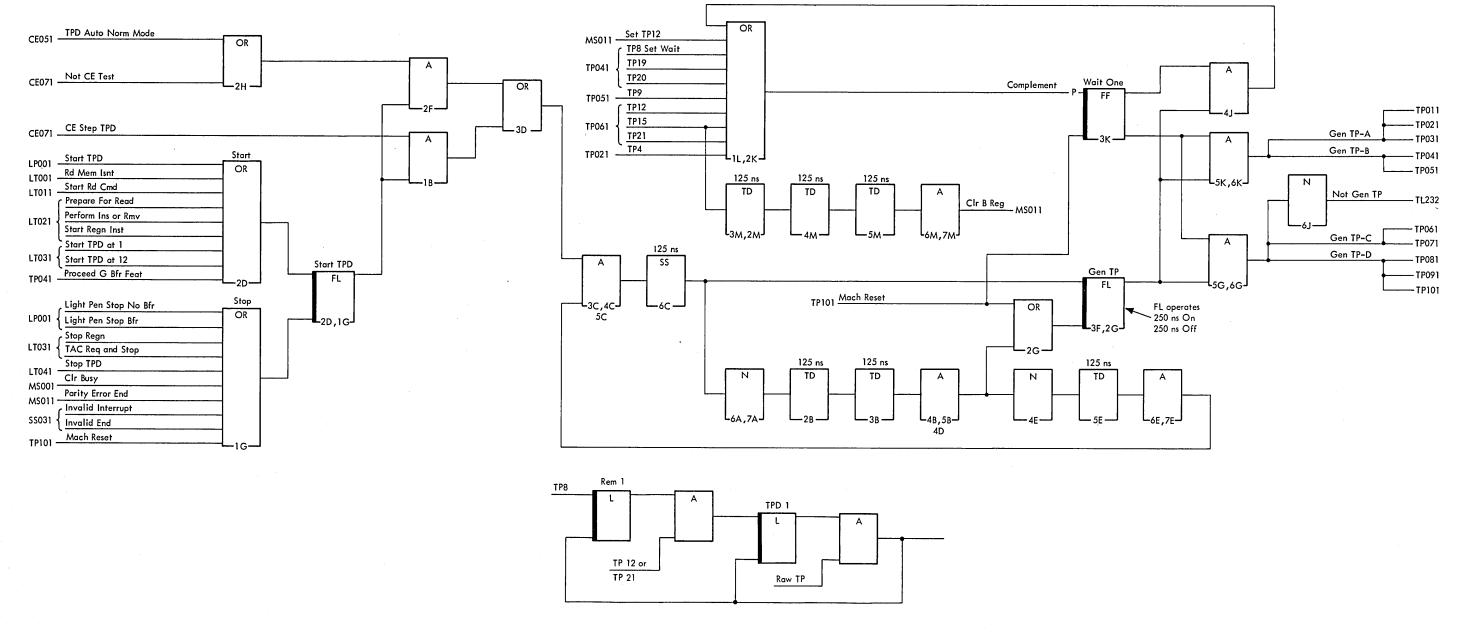


Figure 5016. Timing Pulse Generator, Functional Diagram

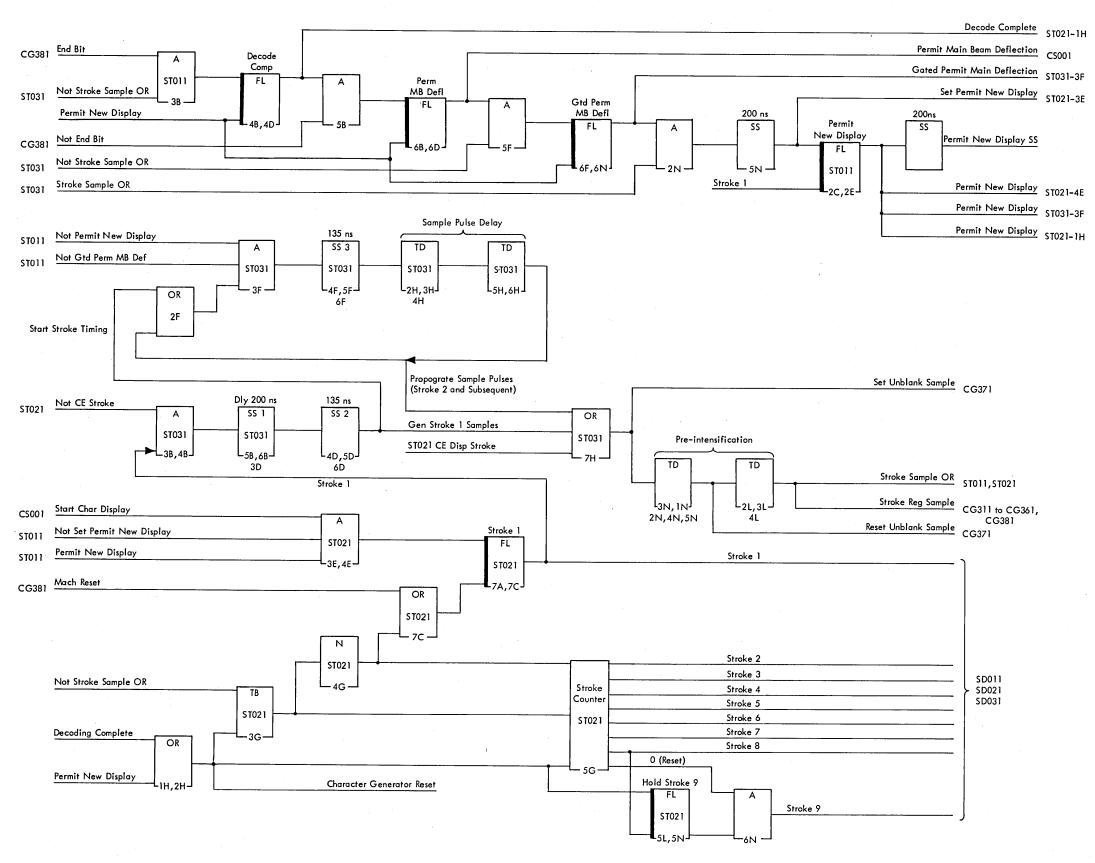


Figure 5017. Stroke Timing and Control

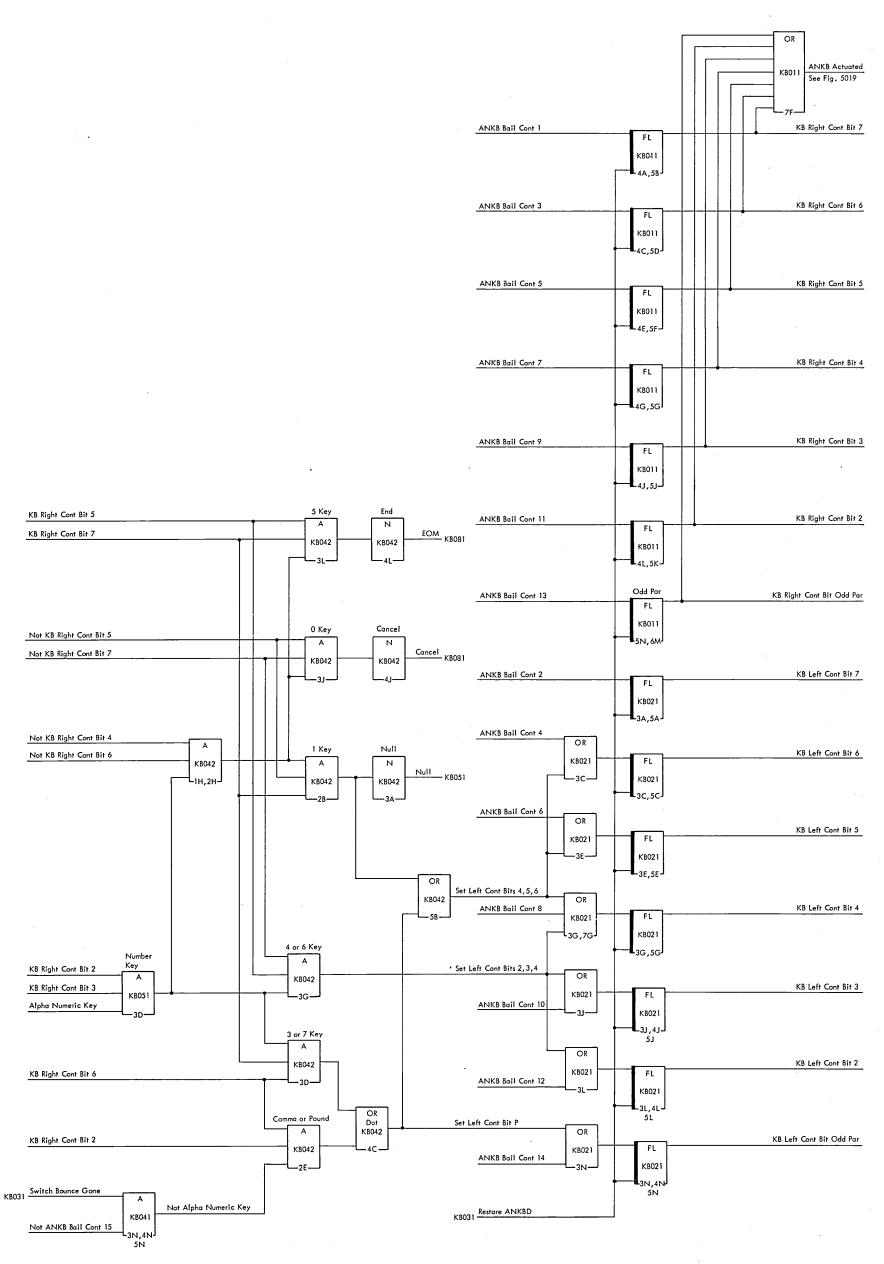


Figure 5018. A/N Keyboard Data Encoding Diagram

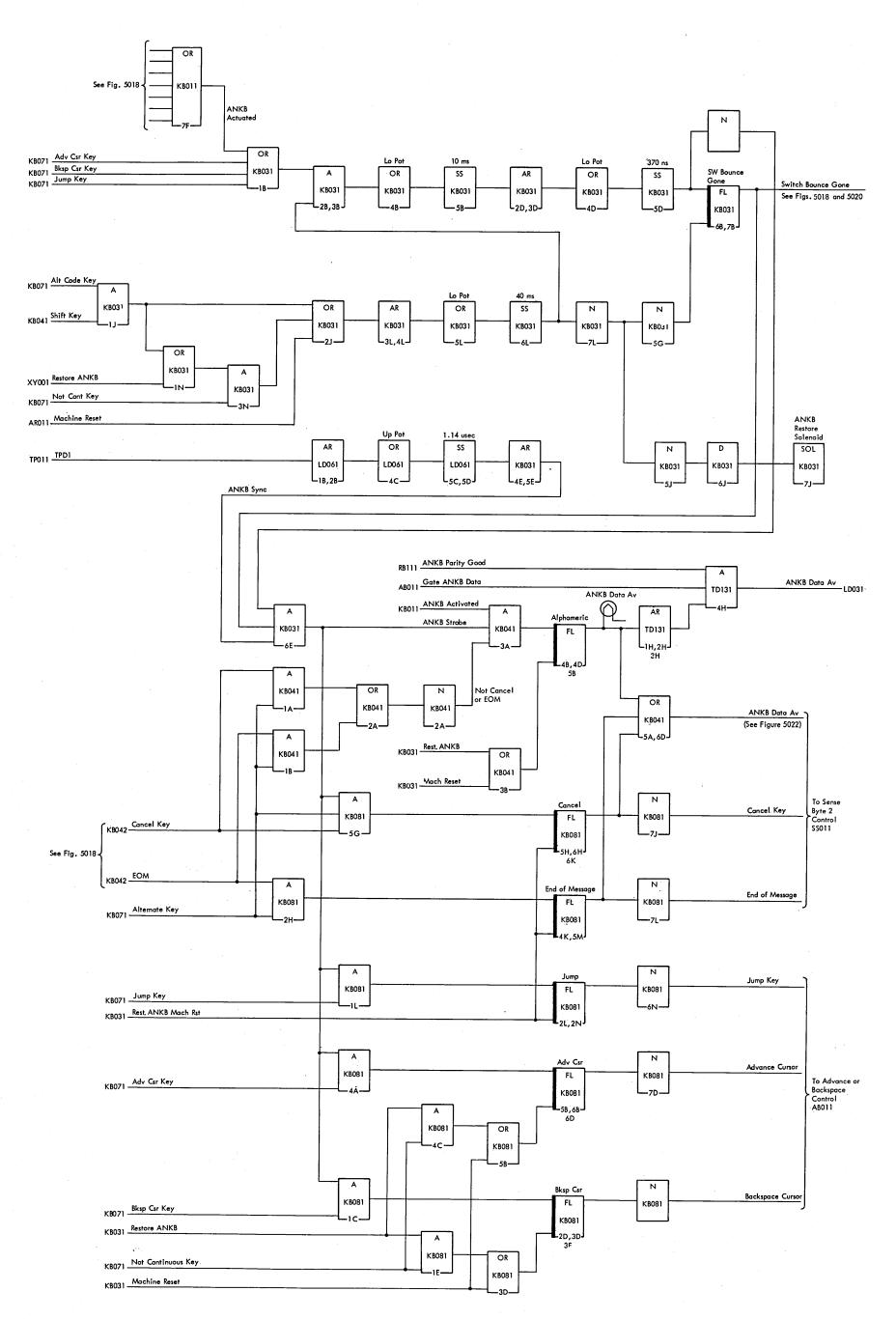


Figure 5019. A/N Keyboard Sense and Cursor Data Generation

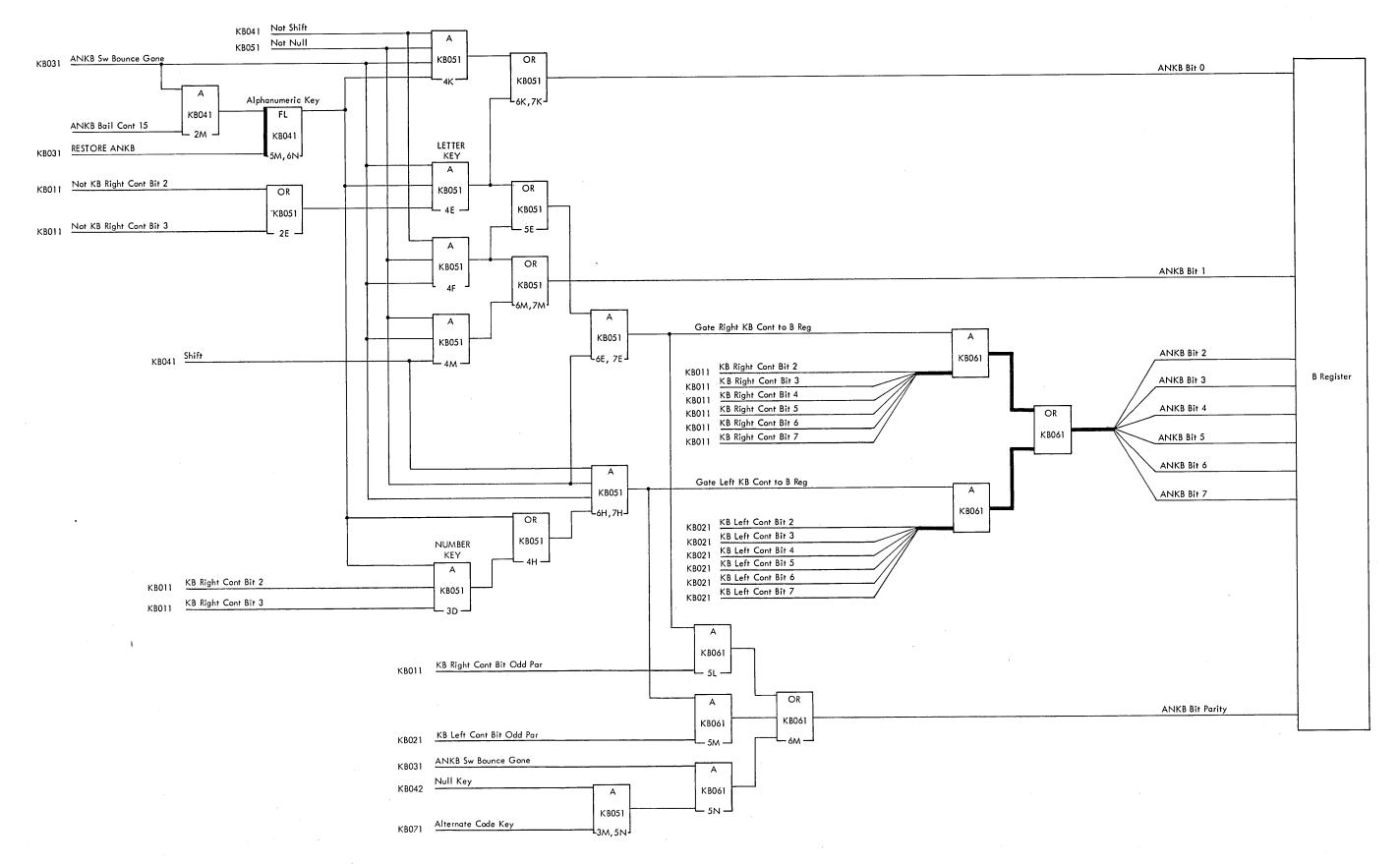


Figure 5020. A/N Keyboard Code Generation and Transfer

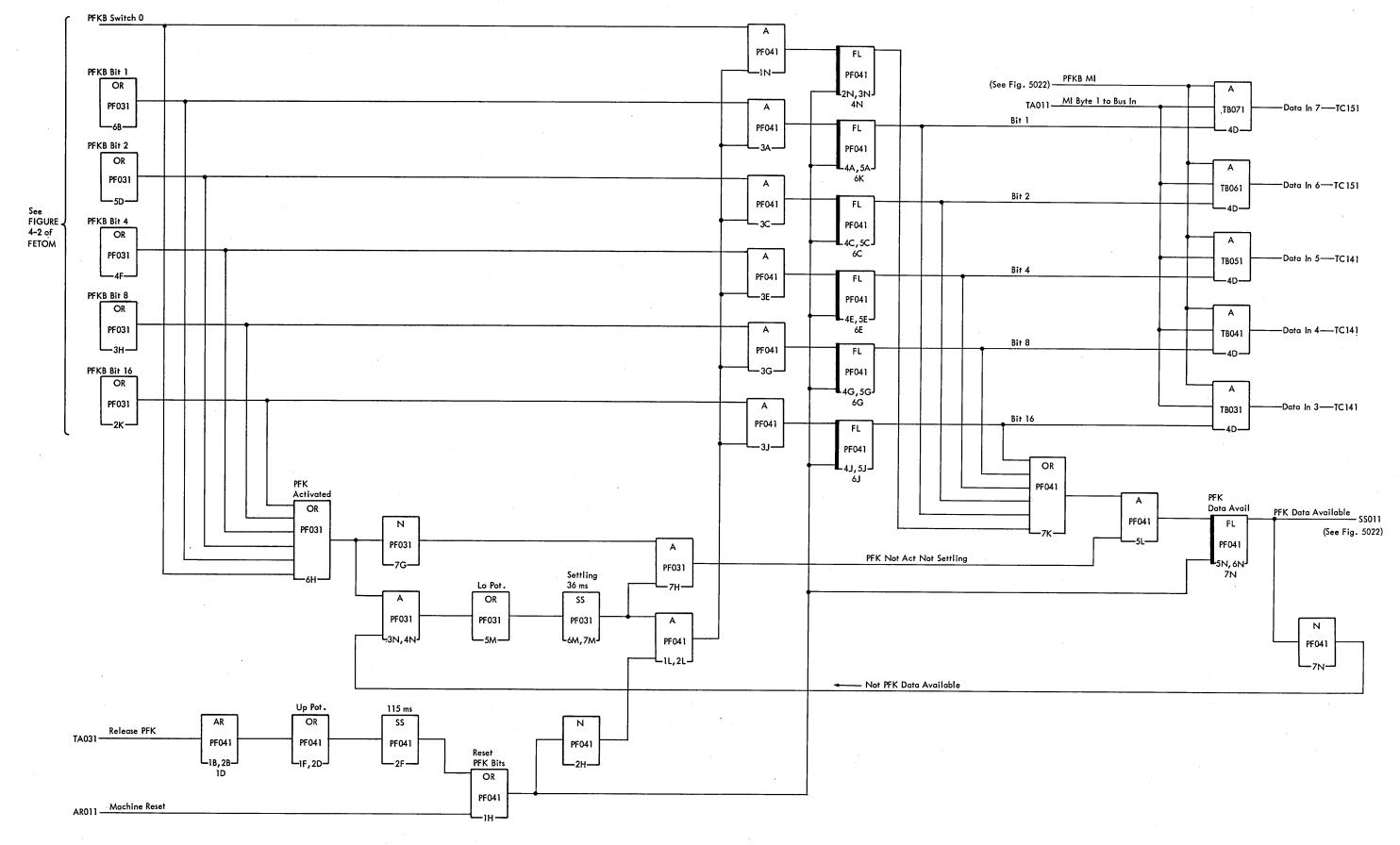


Figure 5021. Program Function Keyboard Data Encode and Entry

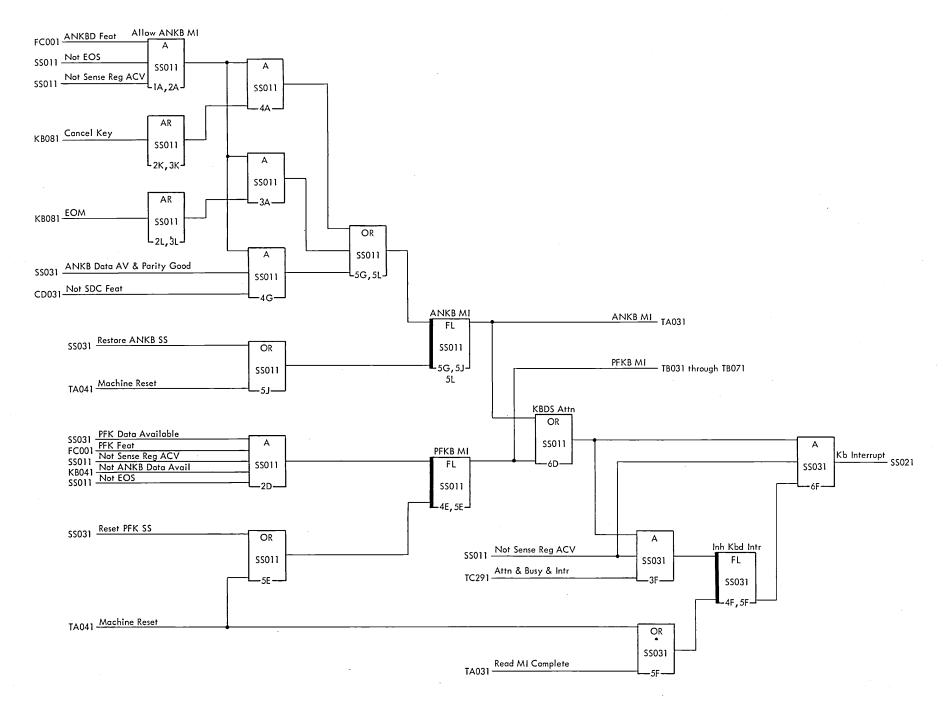


Figure 5022. A/N and PF Keyboards Interrupt

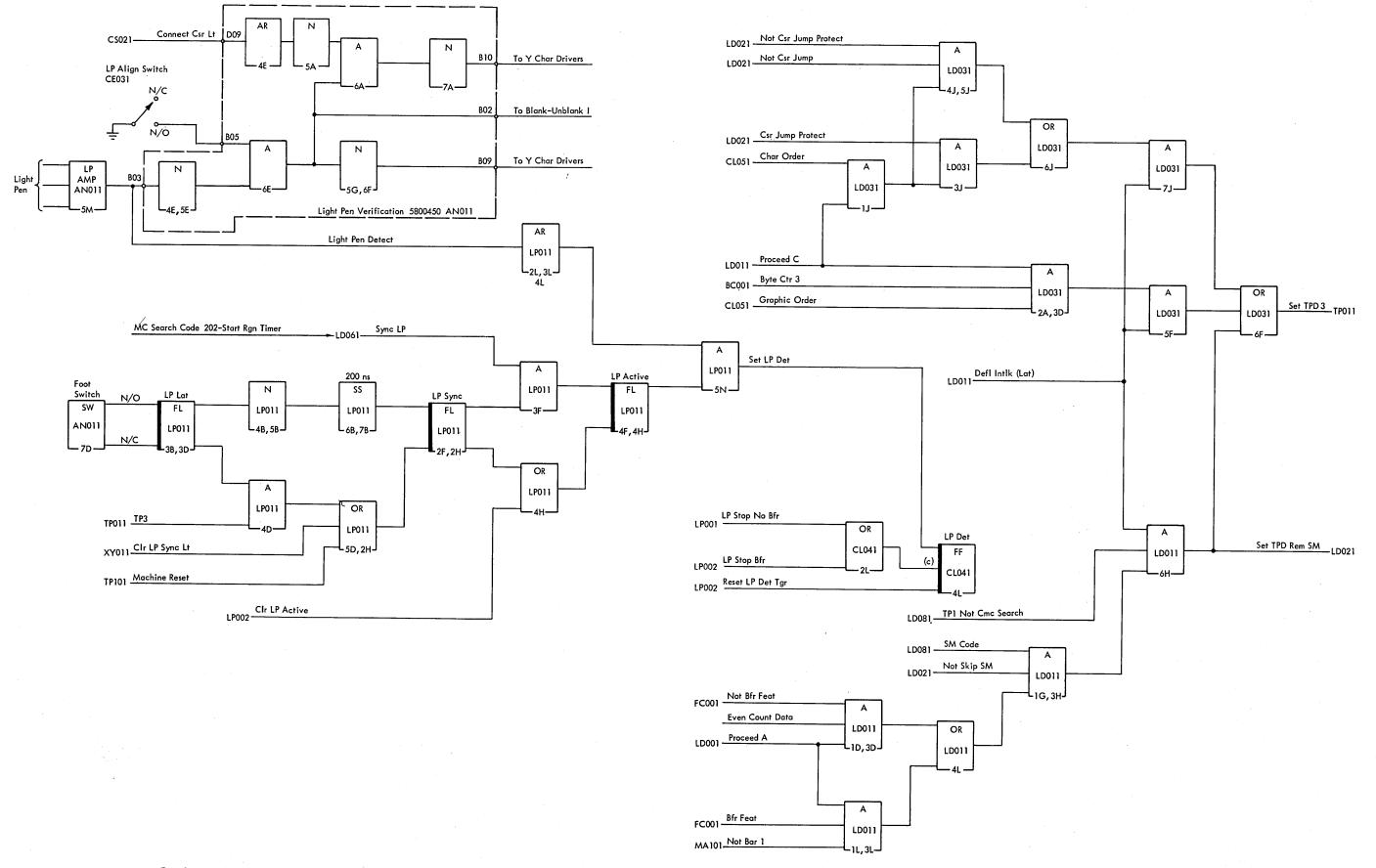


Figure 5023. Light Pen Deflection

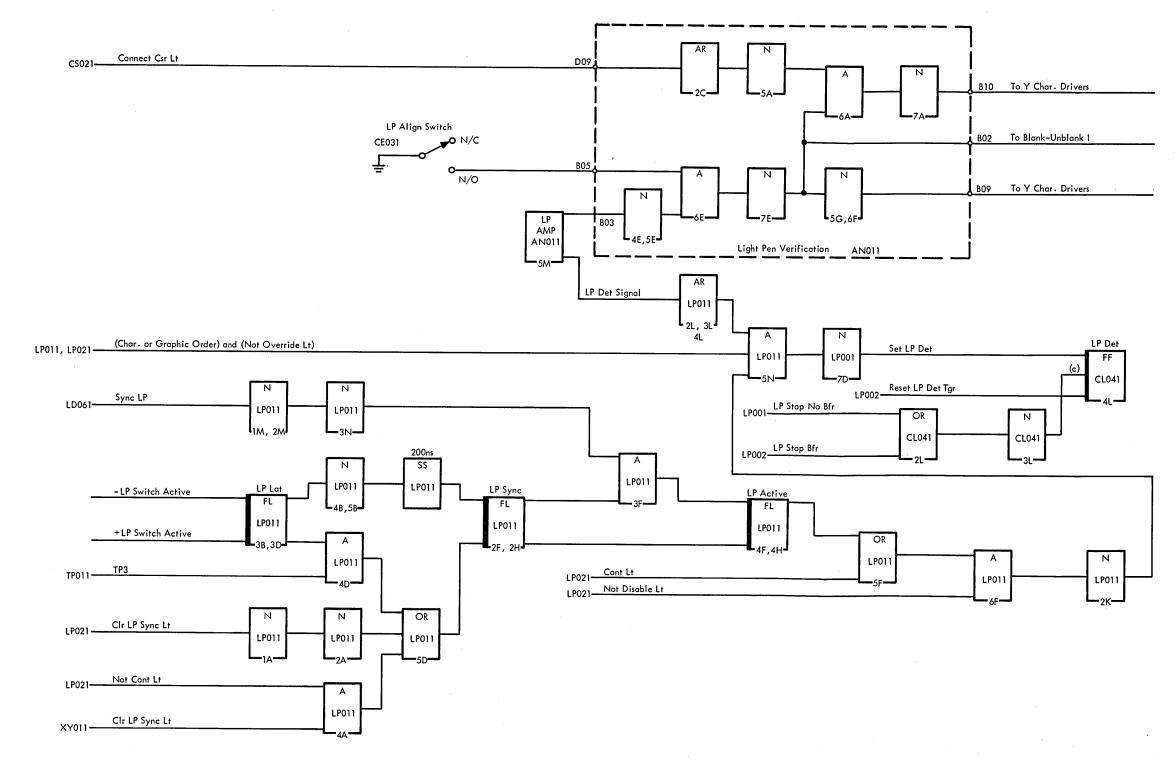


Figure 5023GDF. Light Pen Deflection (for GDF Machines)

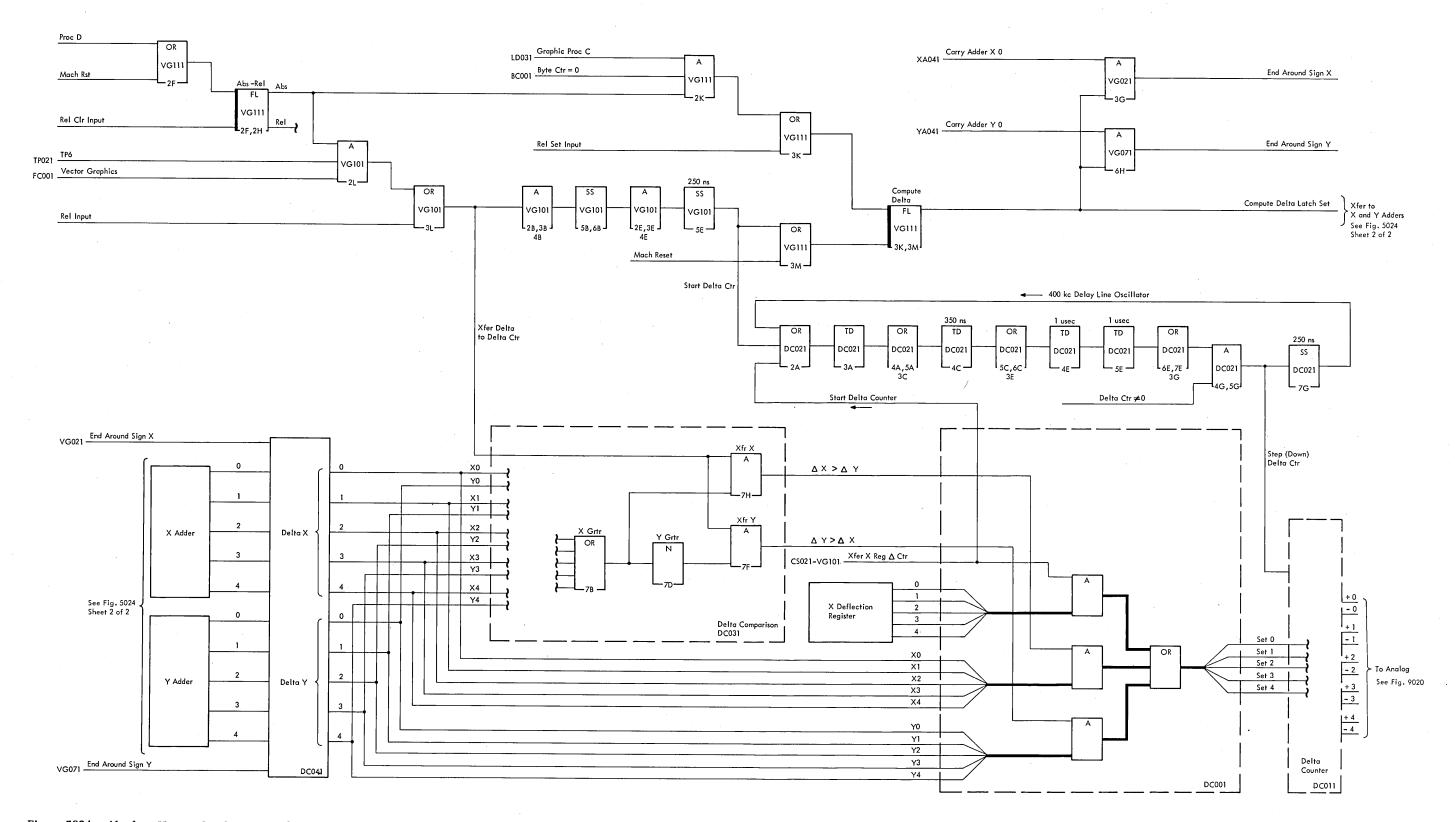


Figure 5024. Absolute Vector Graphics Control (Sheet 1 of 2)

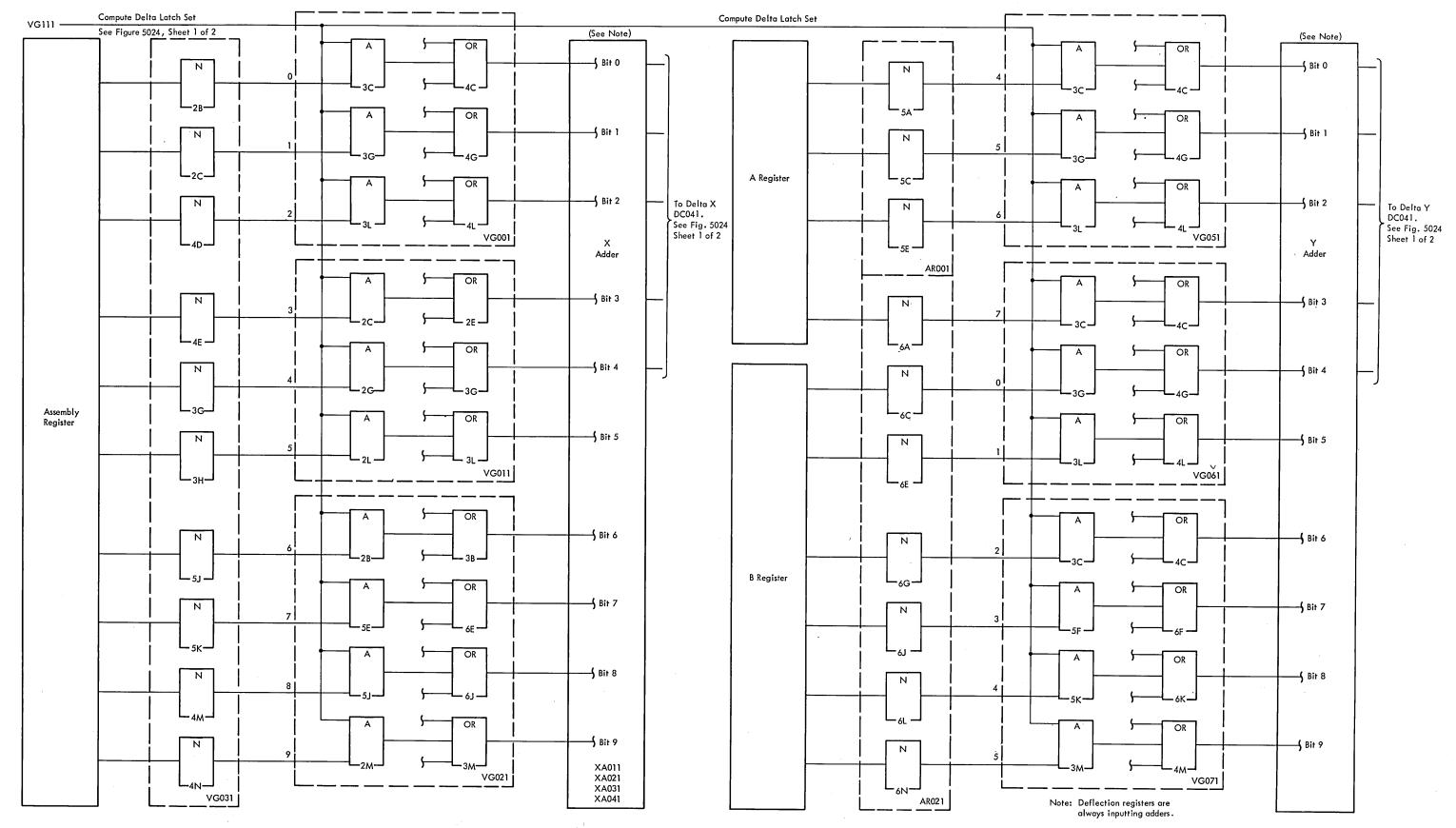


Figure 5024. Absolute Vector Graphics Control (Sheet 2 of 2)

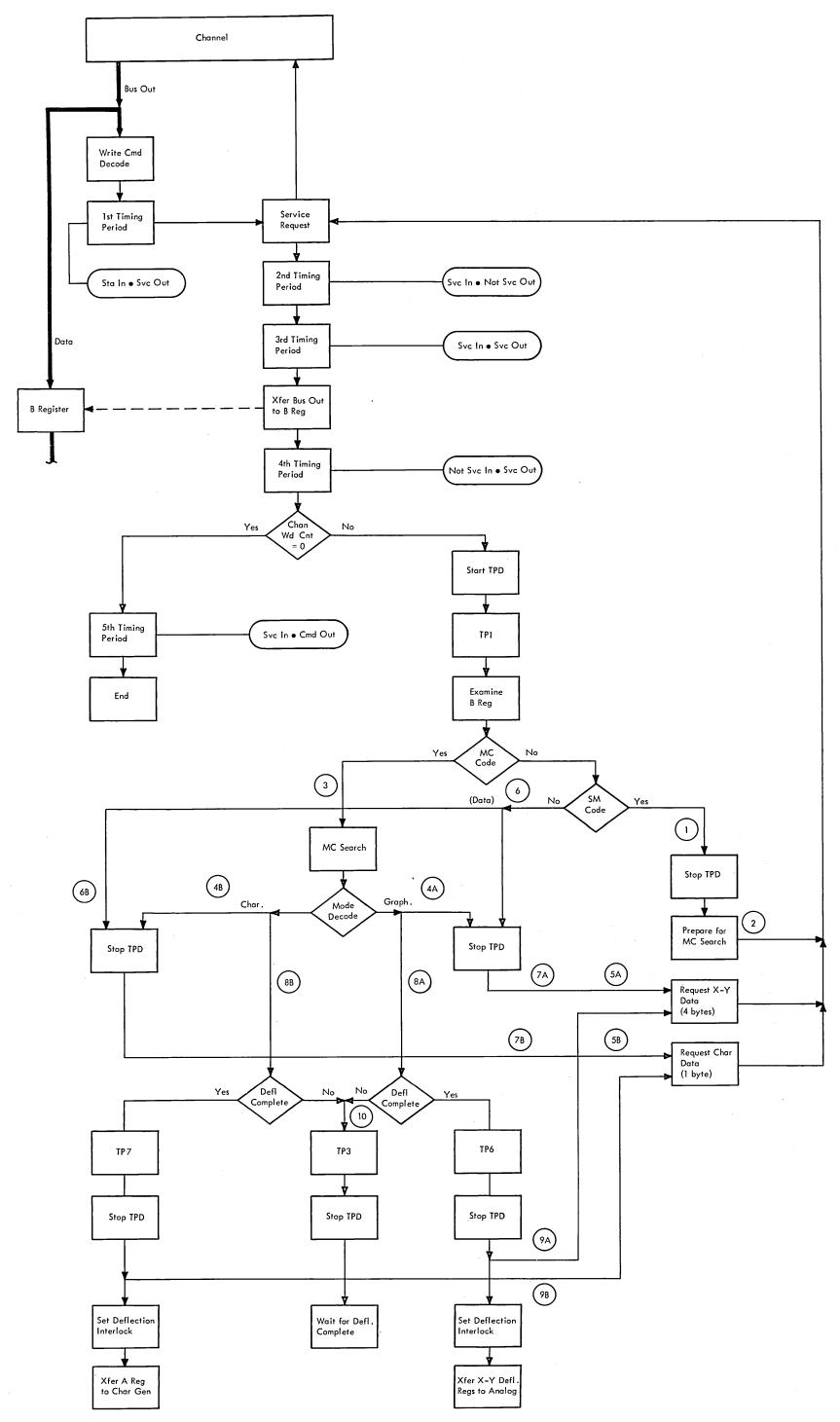


Figure 6000. Write Direct Command Process, Simplified Flow Chart

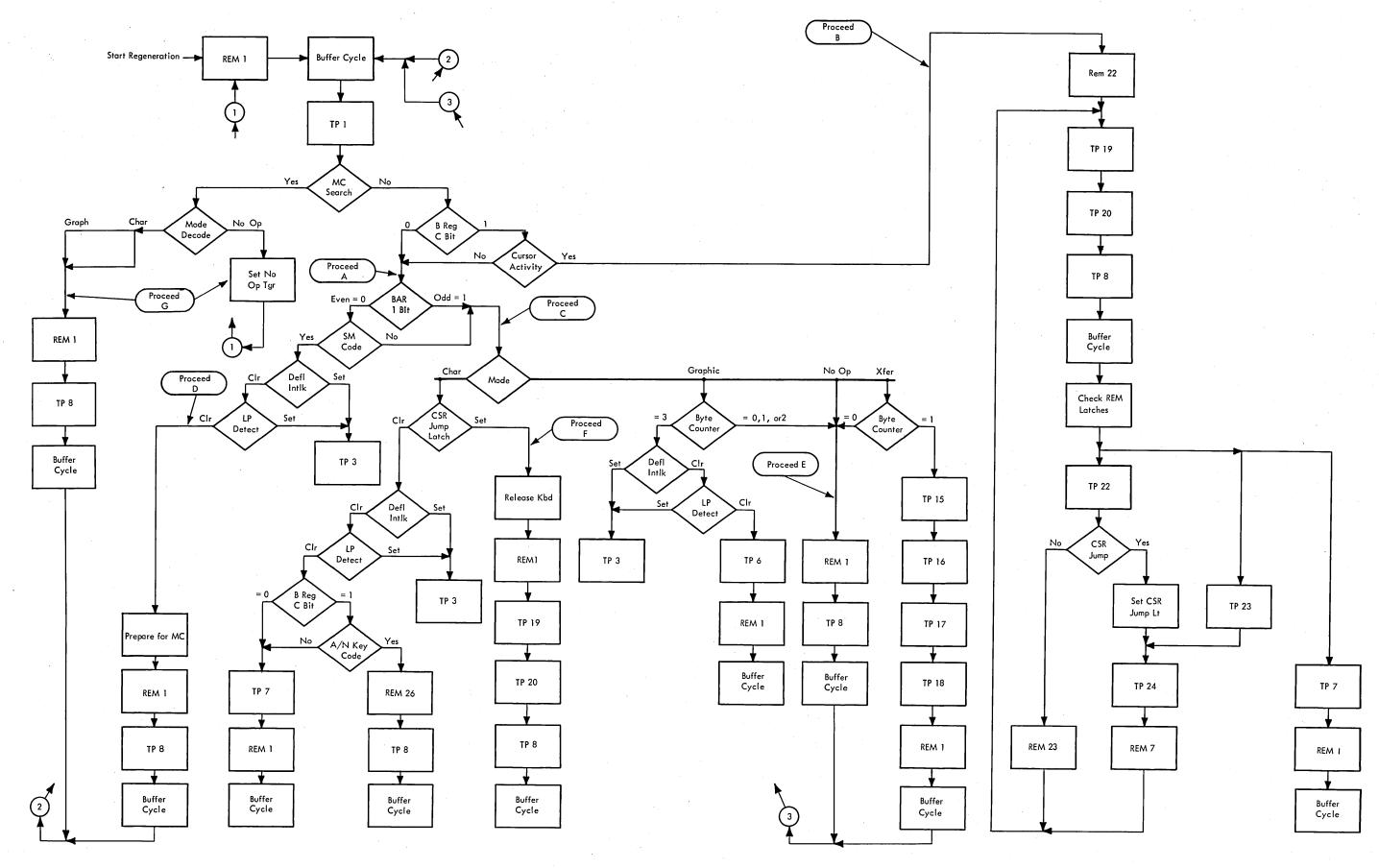


Figure 6001. Buffer Regeneration Timing Sequence, Simplified Flow Chart

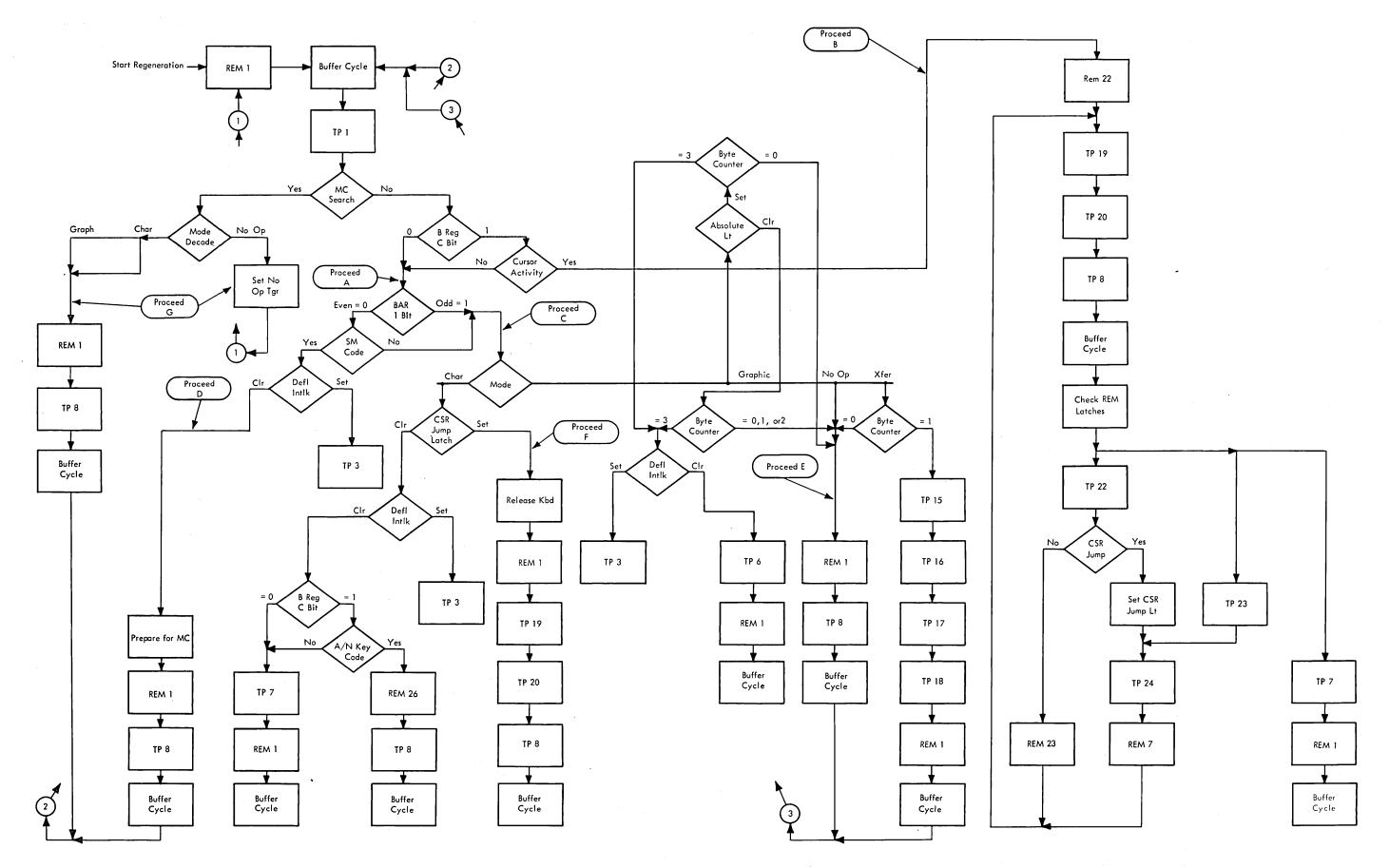


Figure 6001GDF. Buffer Regeneration Timing Sequence, Simplified Flow Chart (for GDF Machines)

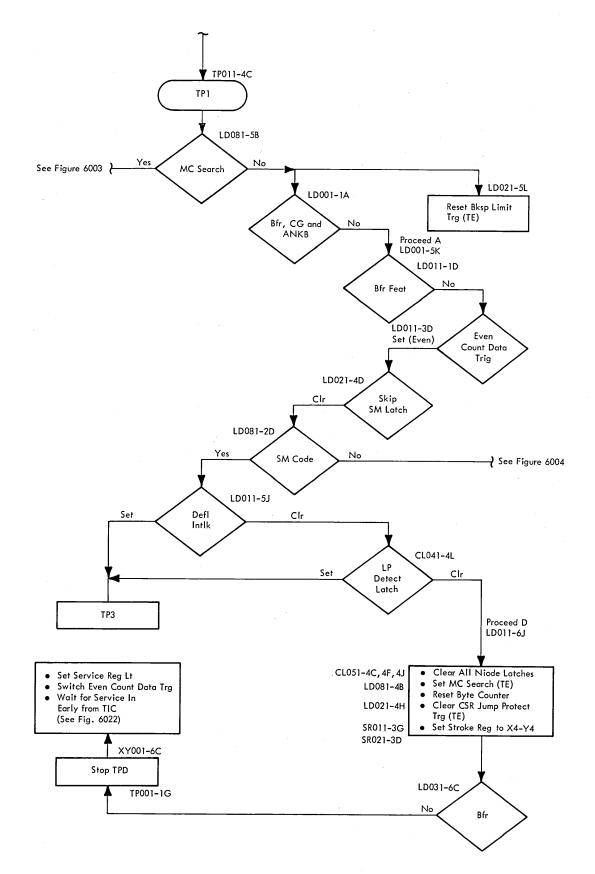


Figure 6002. SM Search-Write, No Buffer, Flow Chart

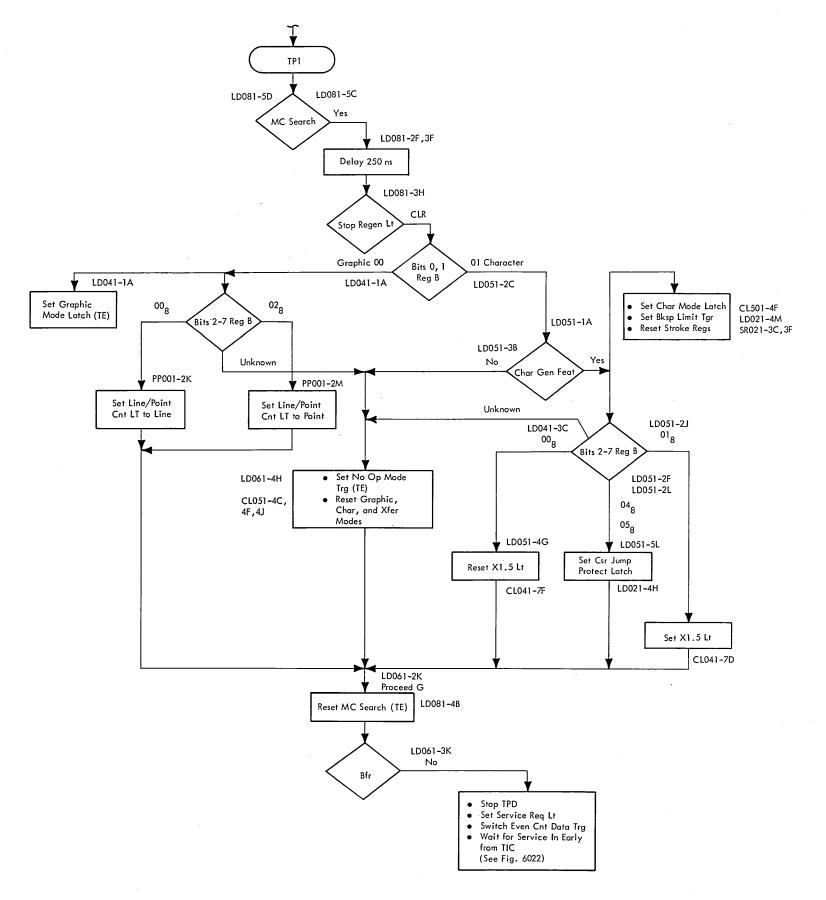


Figure 6003. MC Search-Write, No Buffer, Flow Chart

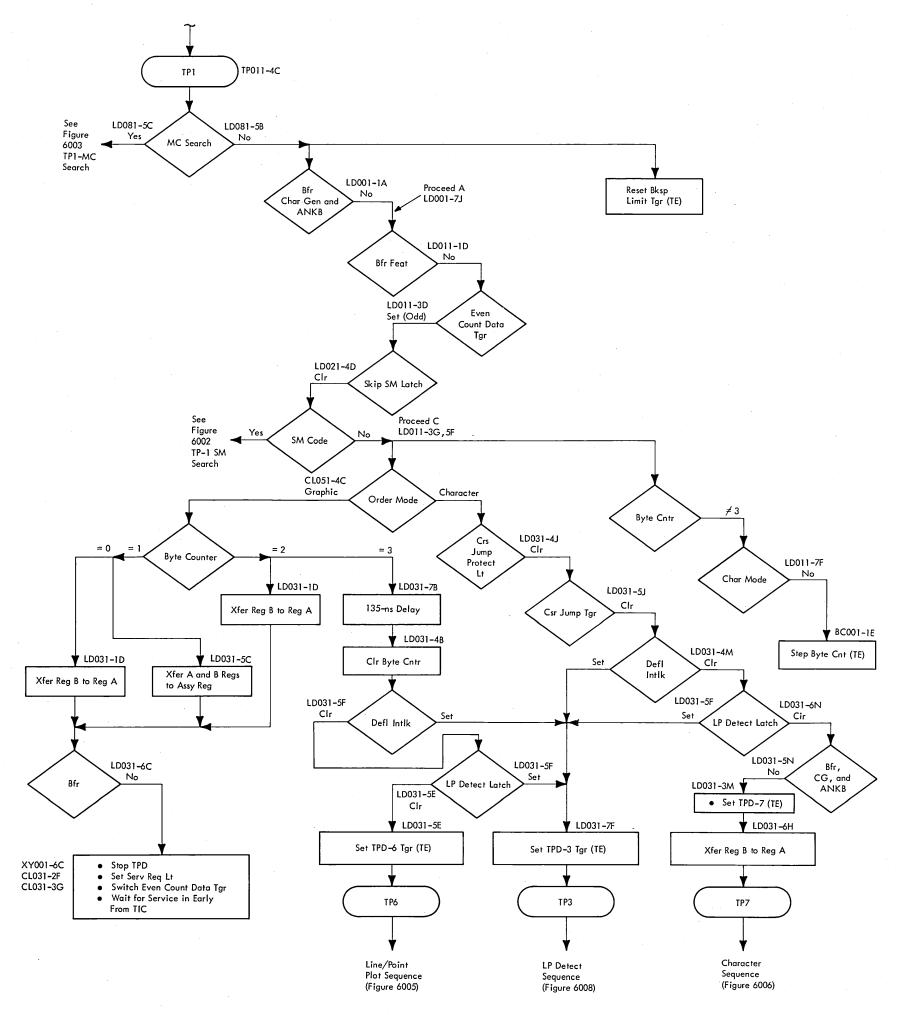


Figure 6004. Mode Sequence - Graphic or Character No Buffer, Flow Chart

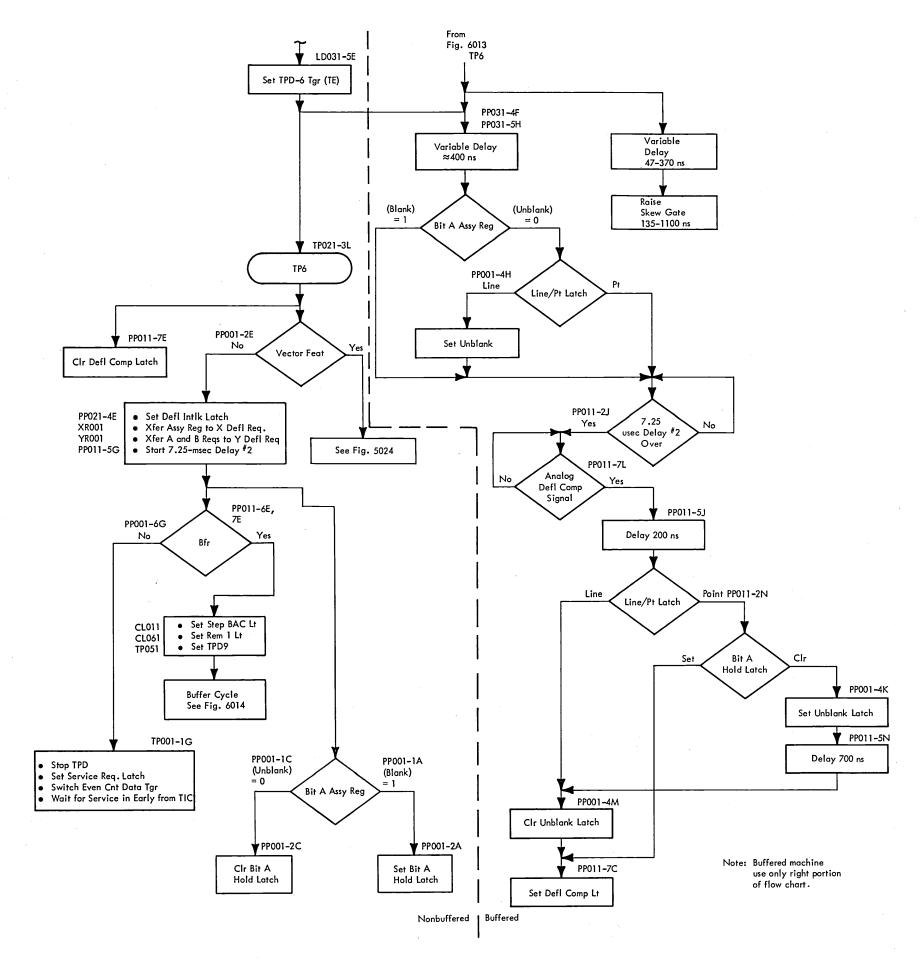


Figure 6005. Line/Point Sequence, Flow Chart

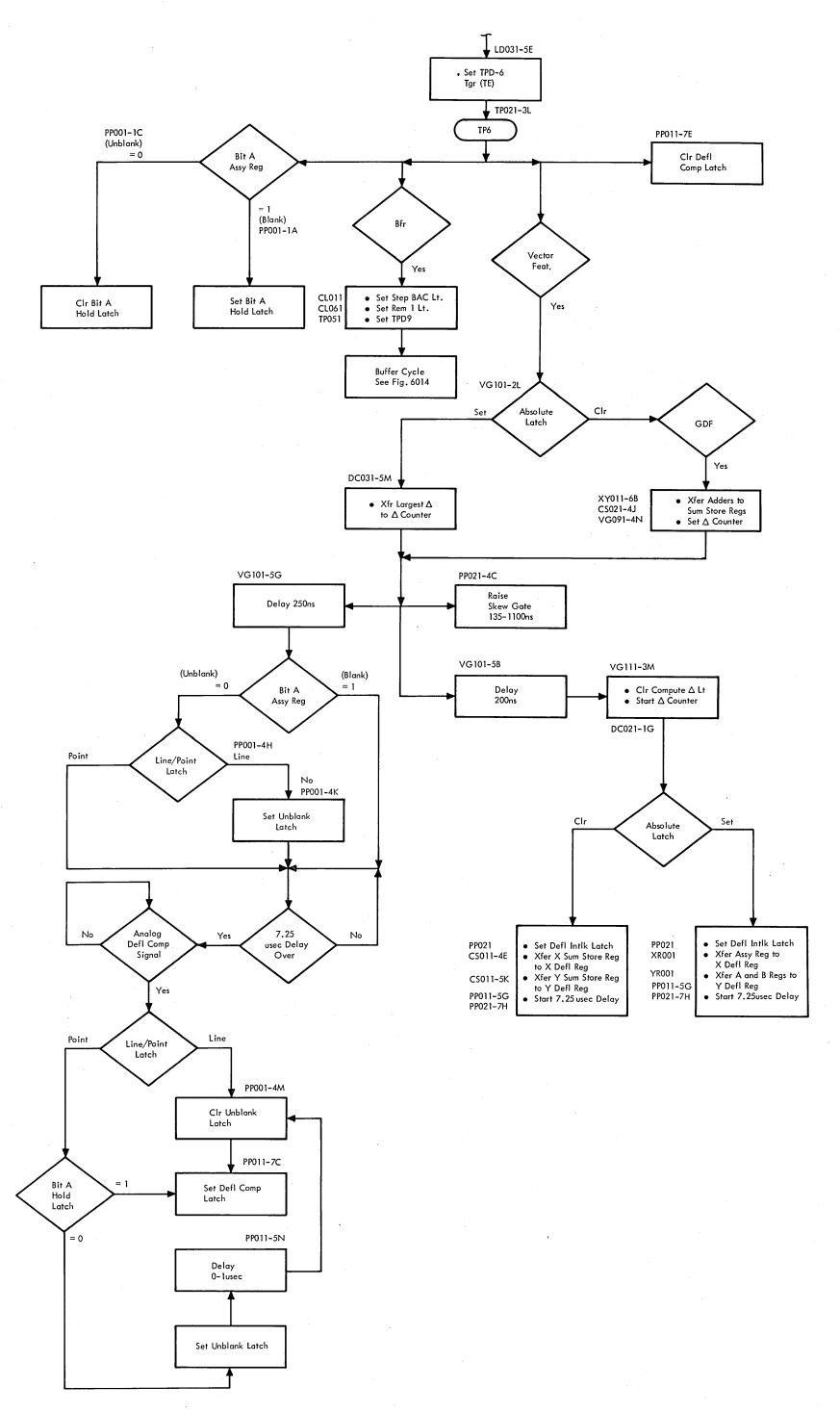


Figure 6005 GDF. Line/Point Sequence, Flow Chart (for GDF Machines)

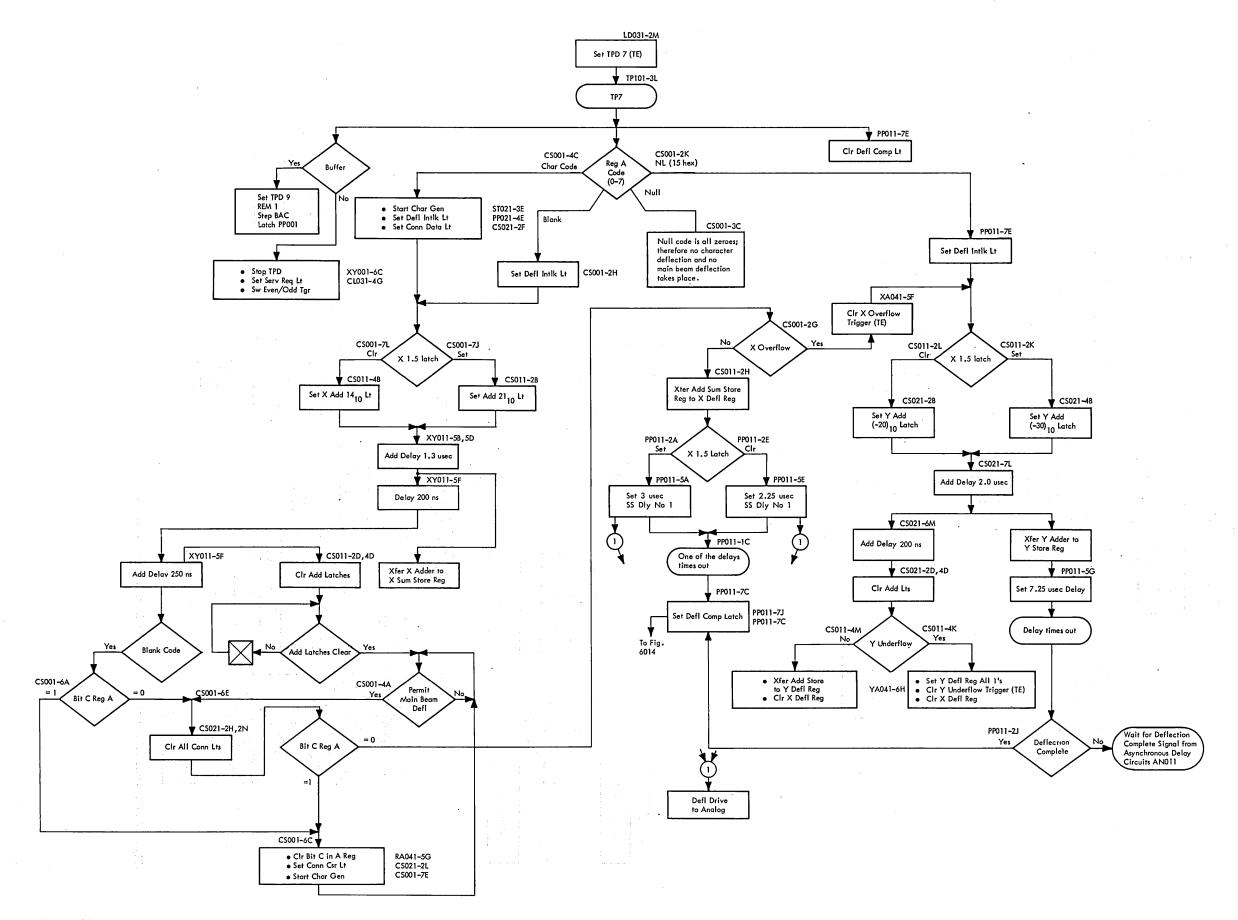
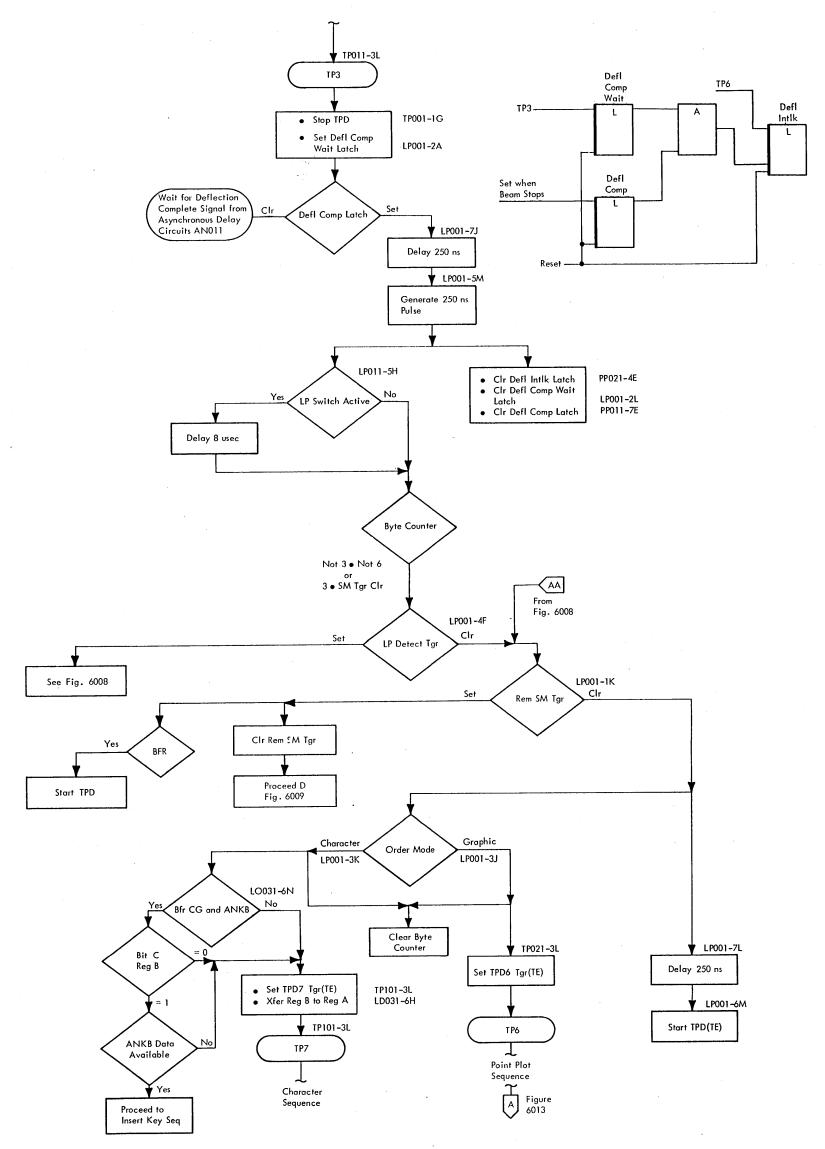


Figure 6006. Character Sequence, Flow Chart



•Figure 6007. Deflection Interlock Wait (No LP Detect) Flow Chart

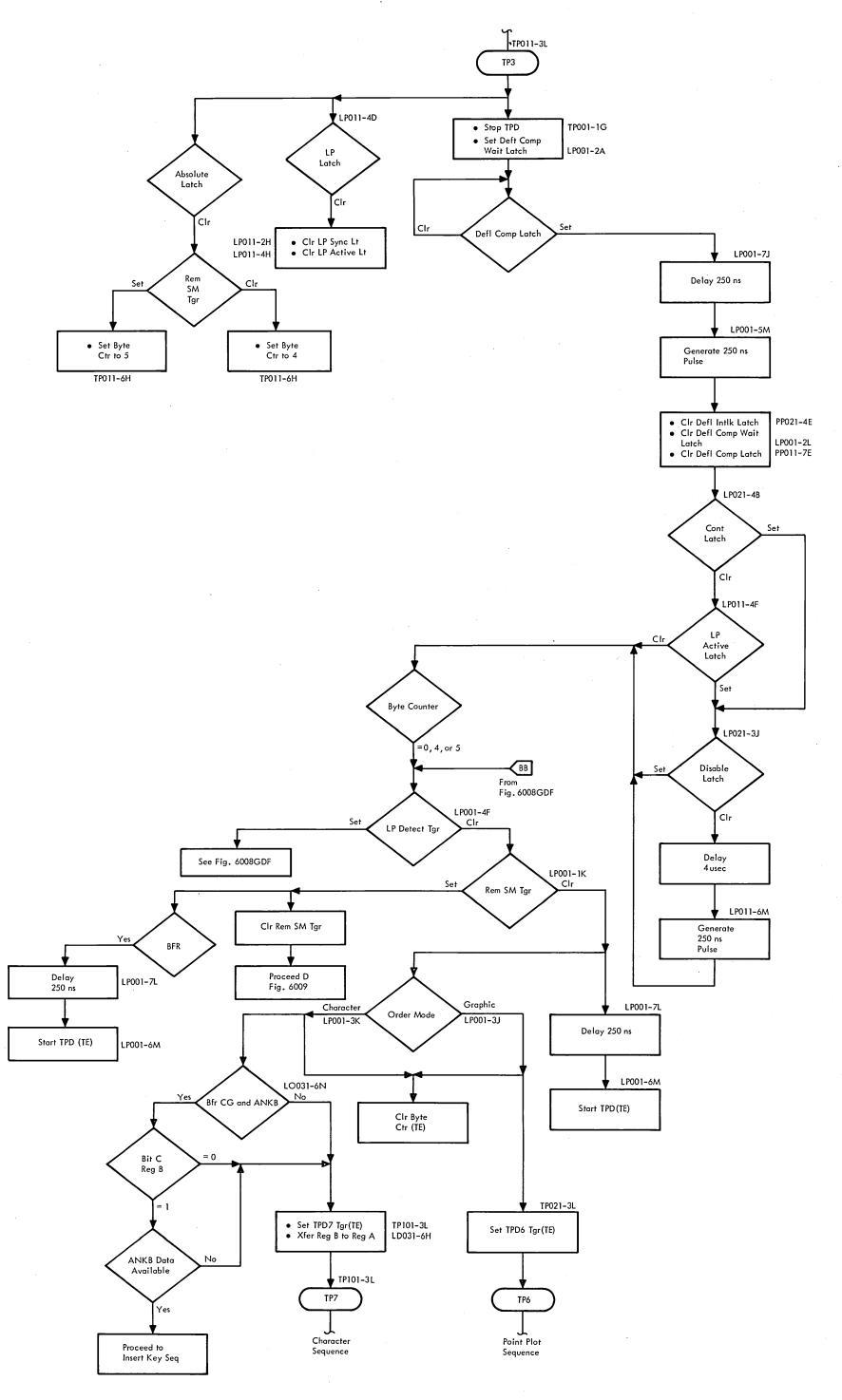


Figure 6007GDF. Deflection Interlock Wait (No LP Detect) Flow Chart (for GDF Machines)

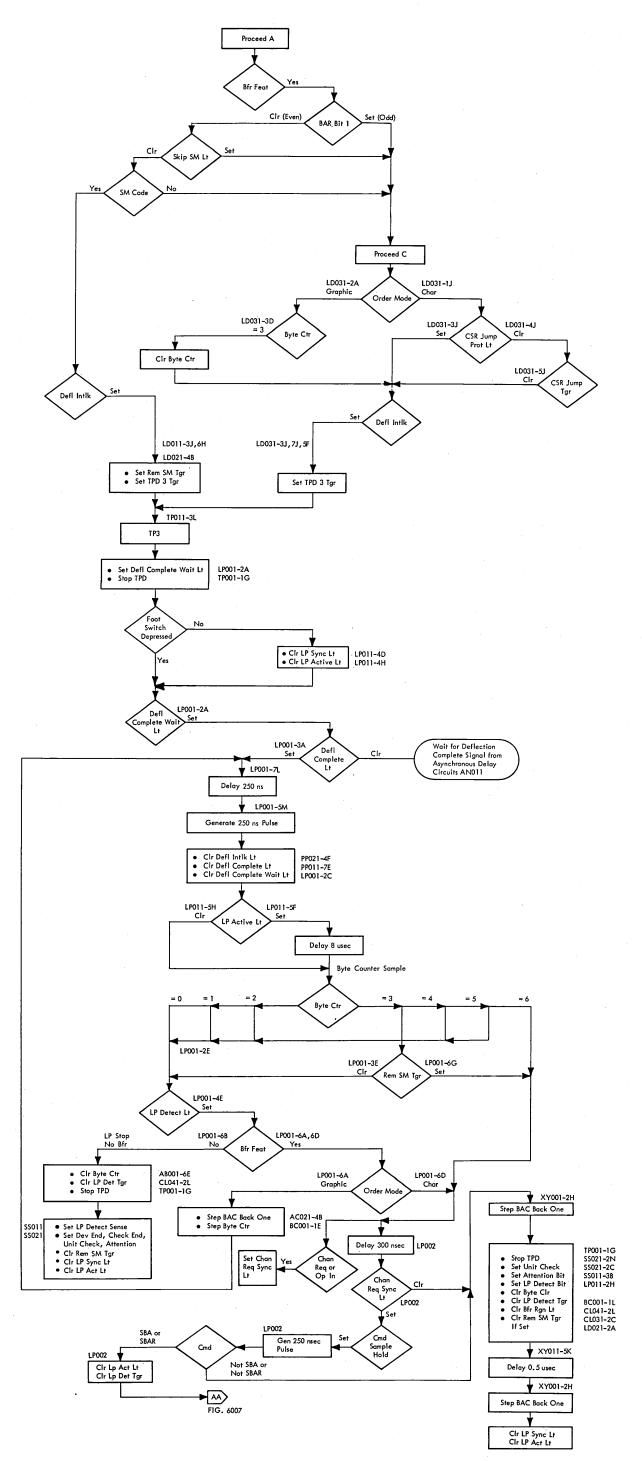


Figure 6008. Light Pen Detection Process, Flow Chart

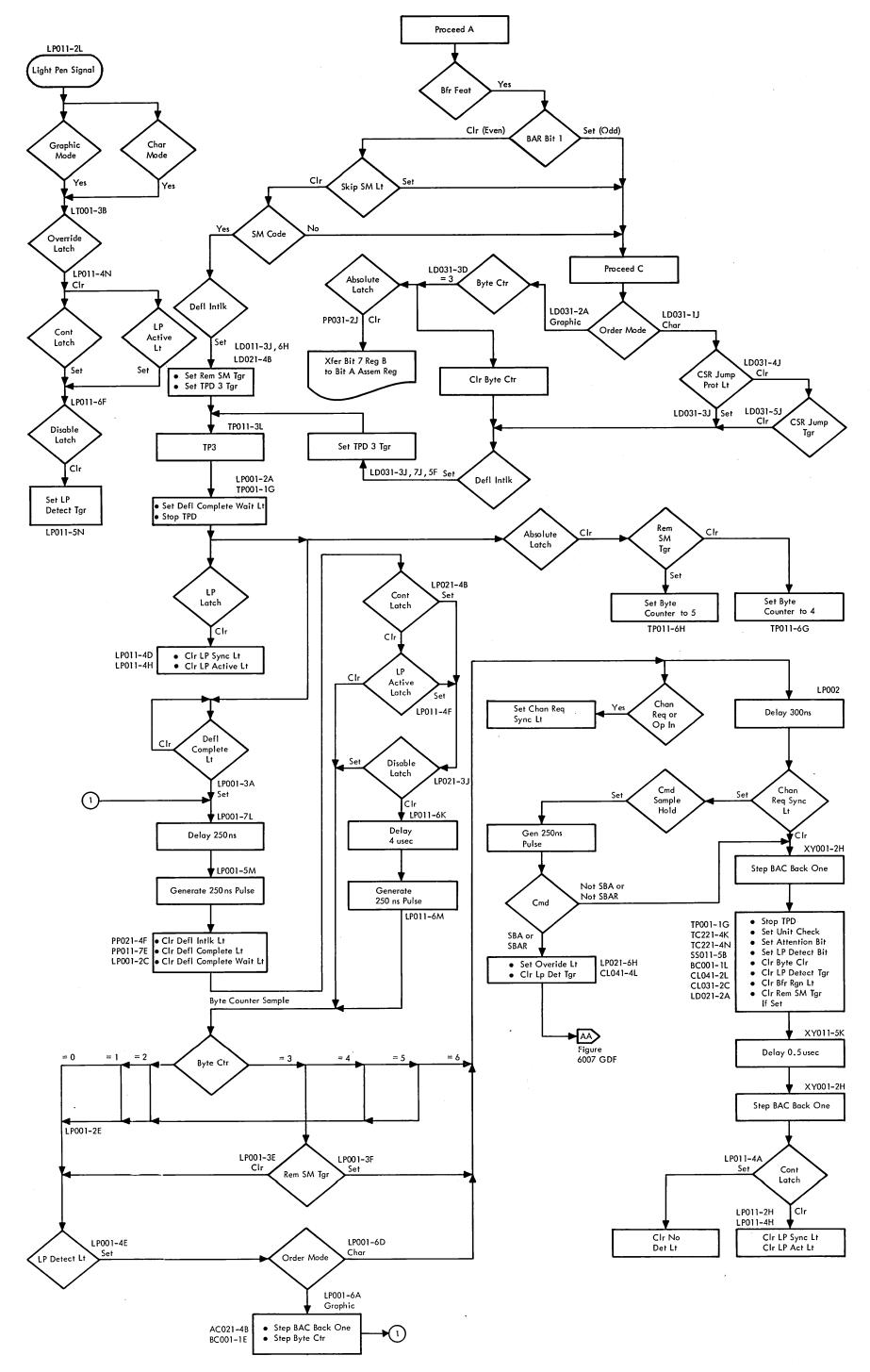
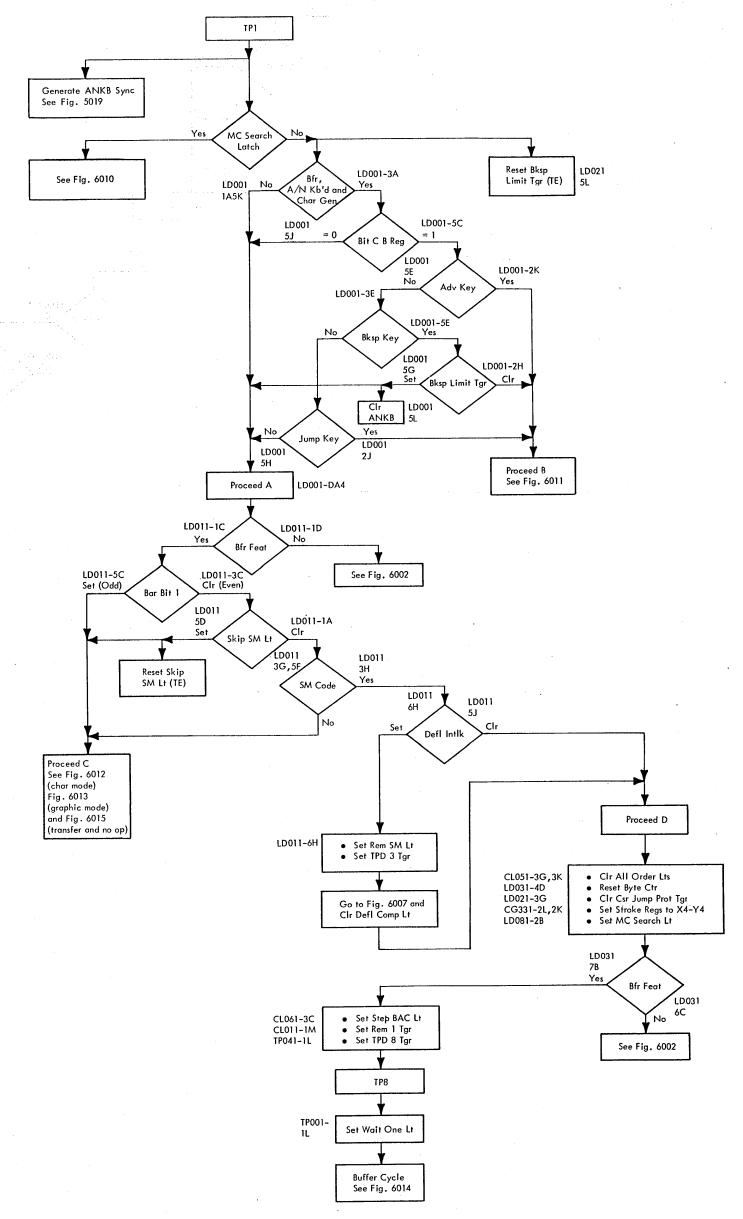


Figure 6008GDF. Light Pen Detection Process, Flow Chart (for GDF Machines)



•Figure 6009. Buffer Regeneration, Proceed A and Proceed D, SM Search, Flow Chart

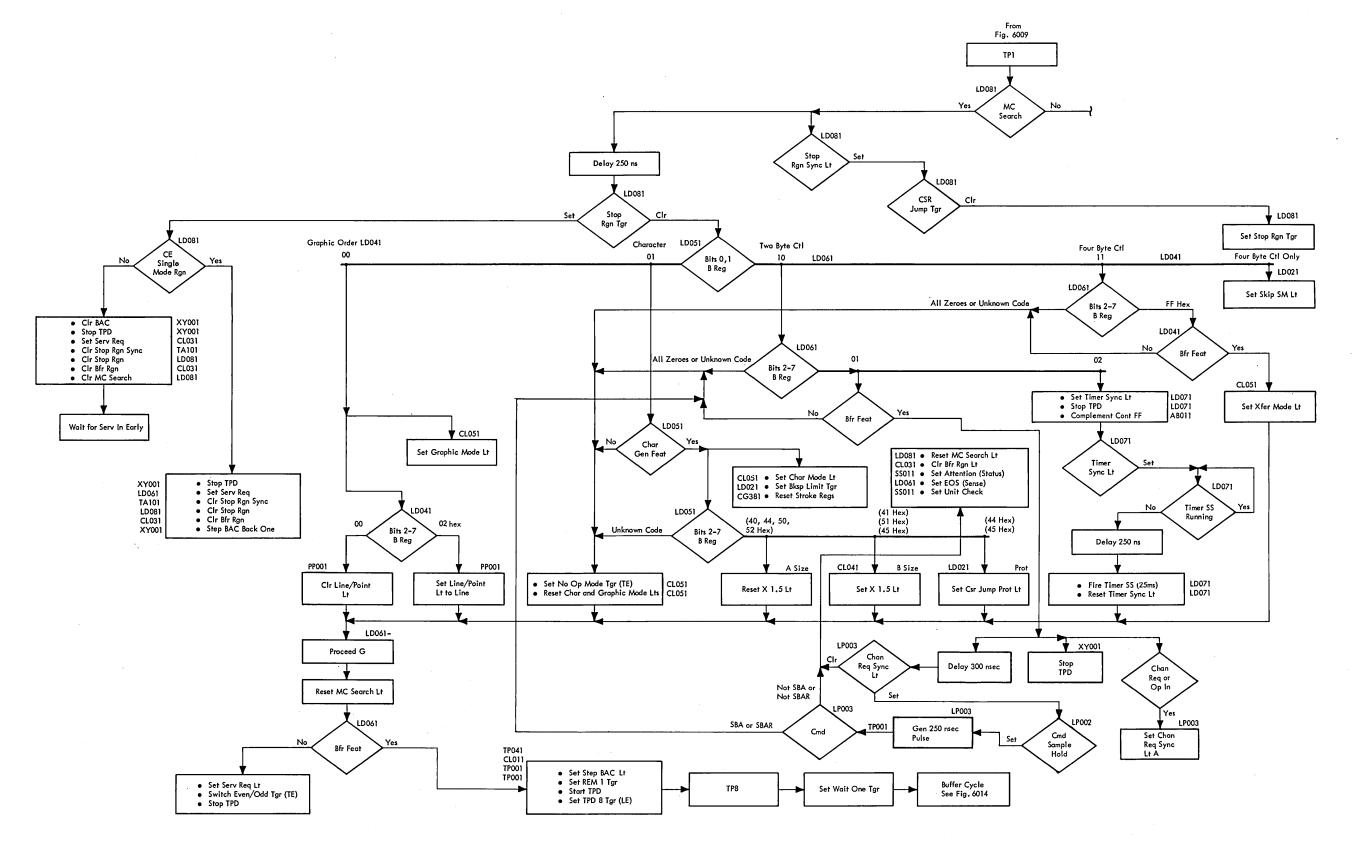


Figure 6010. Buffer Regeneration, MC Search and Proceed G, Flow Chart

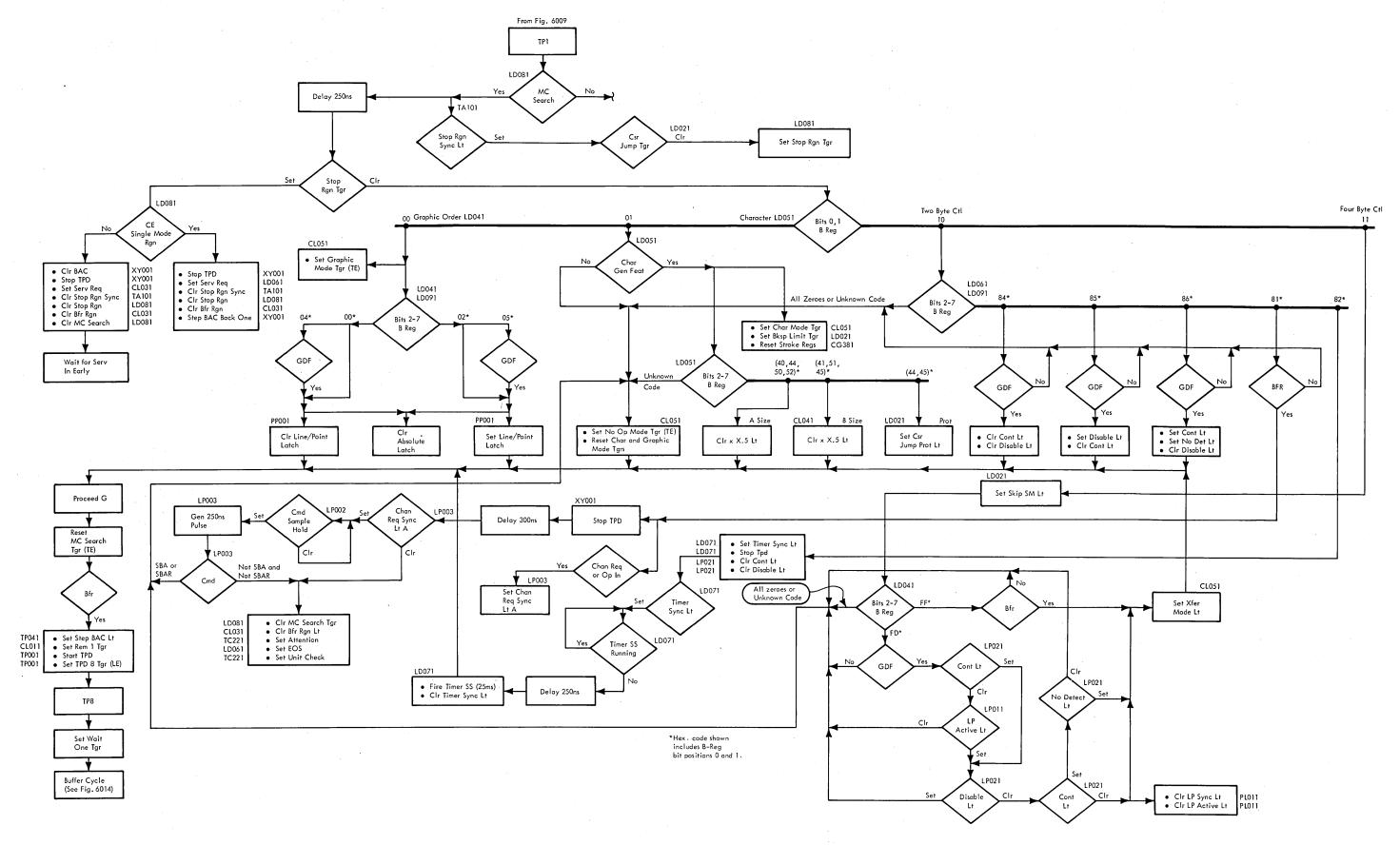


Figure 6010GDF. Buffer Regeneration, MC Search and Proceed G, Flow Chart (for GDF Machines)

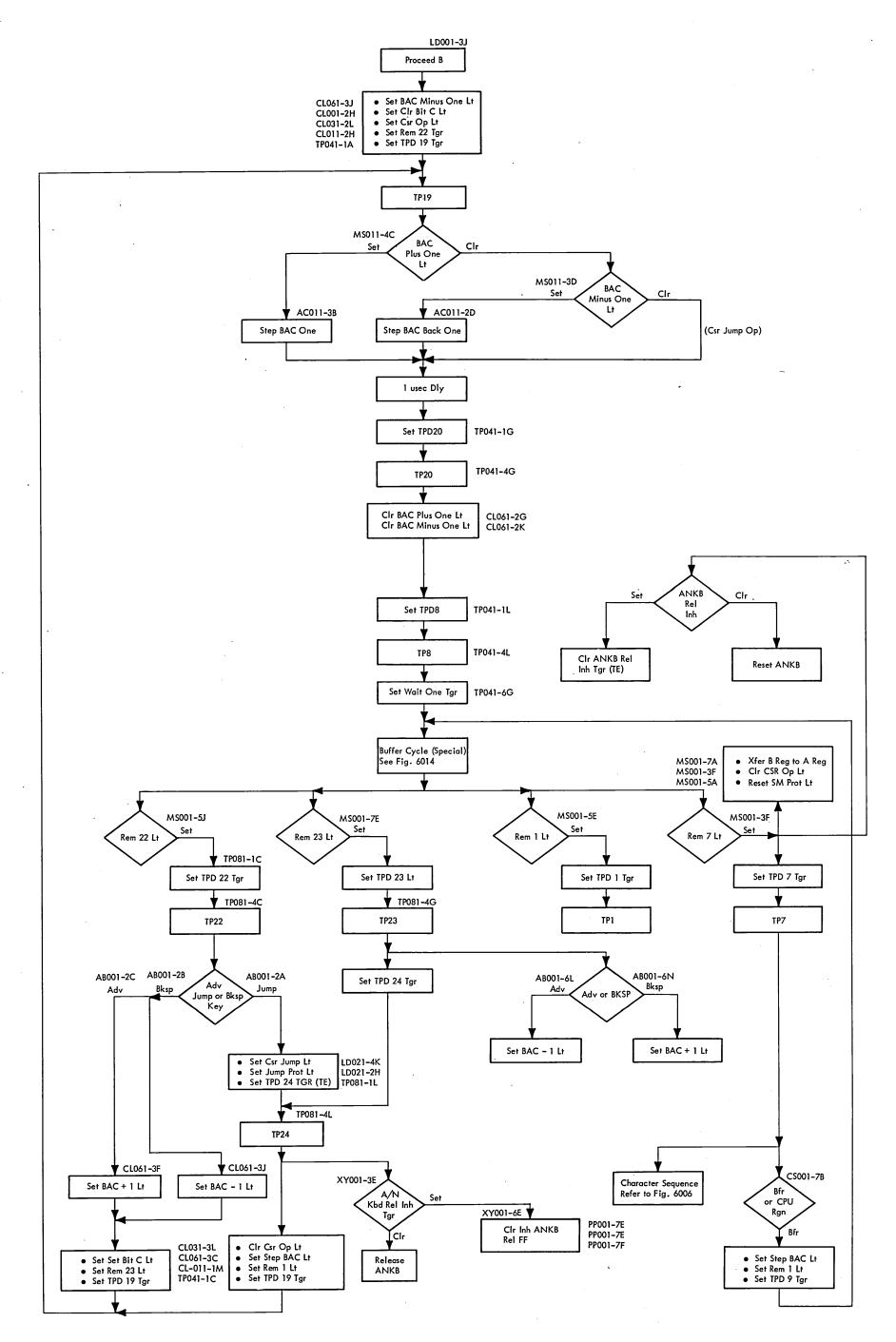
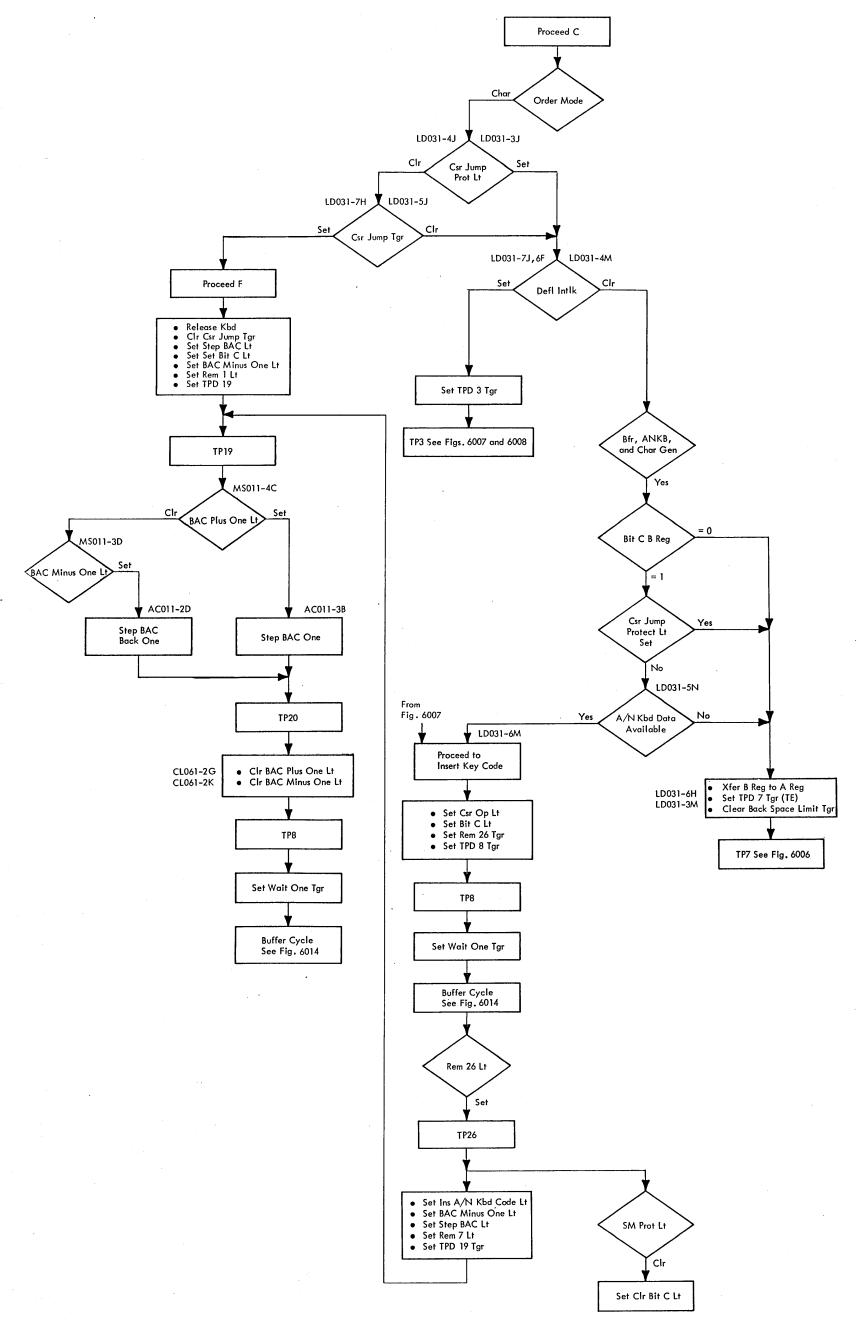
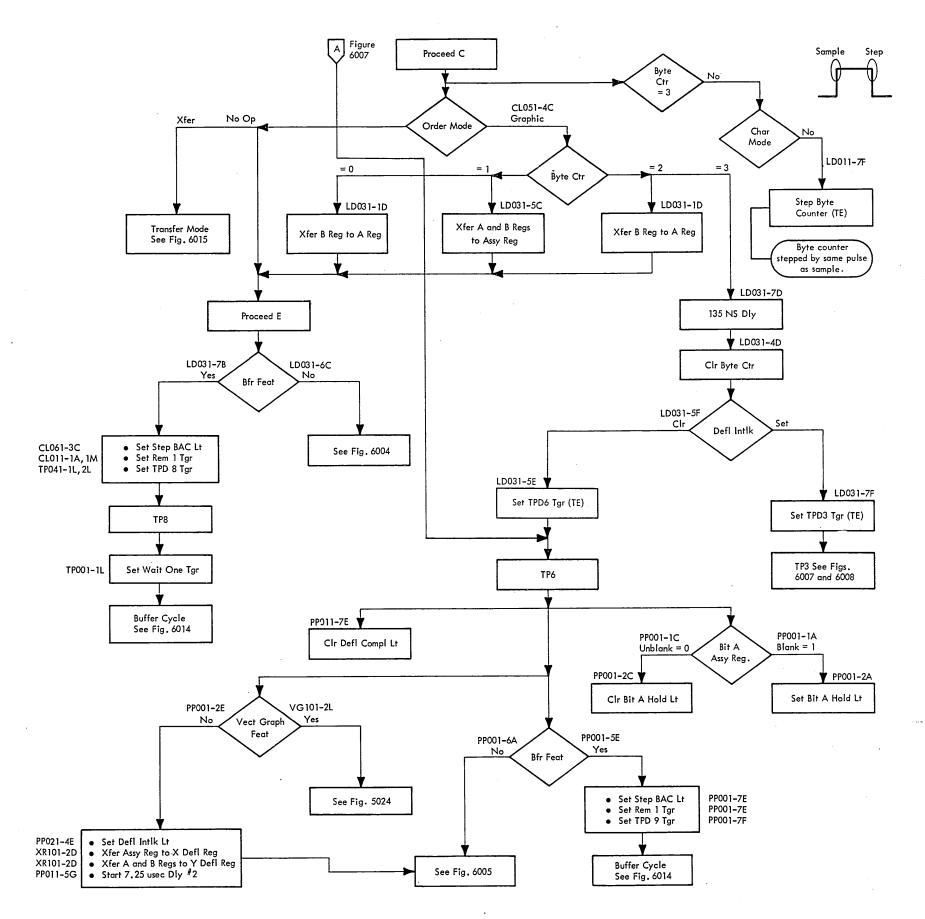


Figure 6011. Buffer Regeneration, Proceed B, Cursor Adjustment Process, Flow Chart



•Figure 6012. Buffer Regeneration, Proceed C and Proceed F, Character Mode, Flow Chart



•Figure 6013. Buffer Regeneration, Proceed C and Proceed E, Graphic, Transfer and No Op Modes, Flow Chart

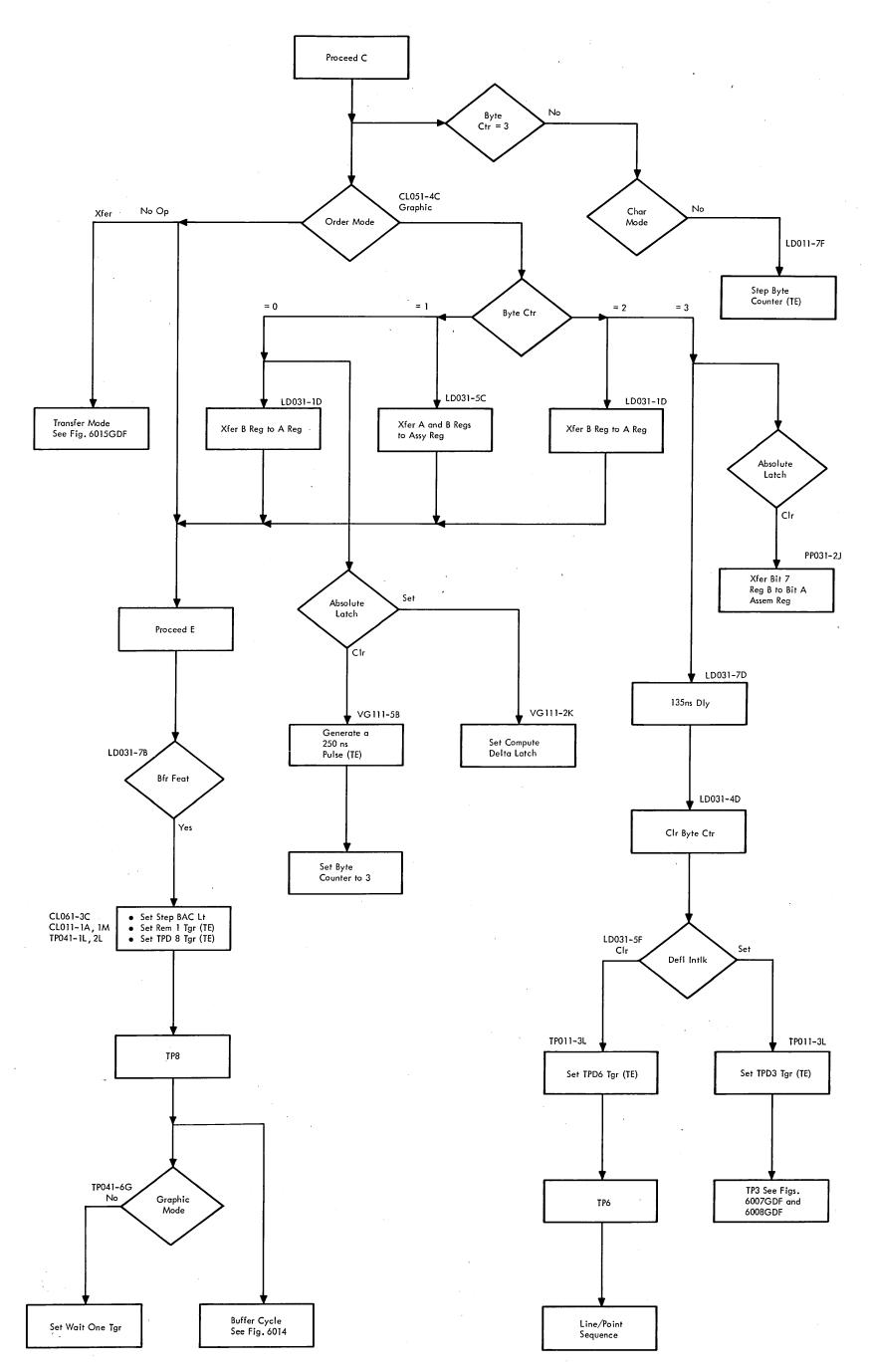
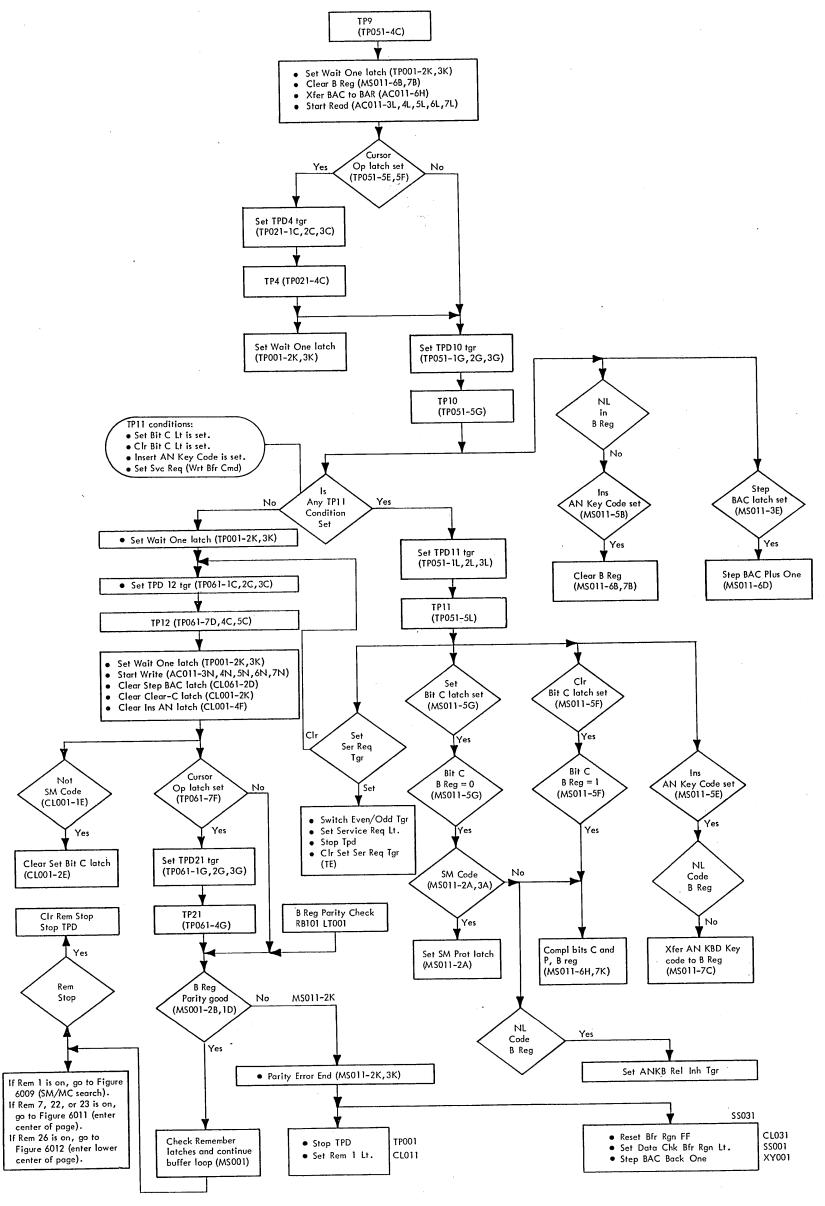


Figure 6013GDF. Buffer Regeneration, Proceed C and Proceed E, Graphic, Transfer and No Op Modes, Flow Chart (for GDF Machines)



•Figure 6014. Buffer Regeneration, Buffer Cycle, Flow Chart

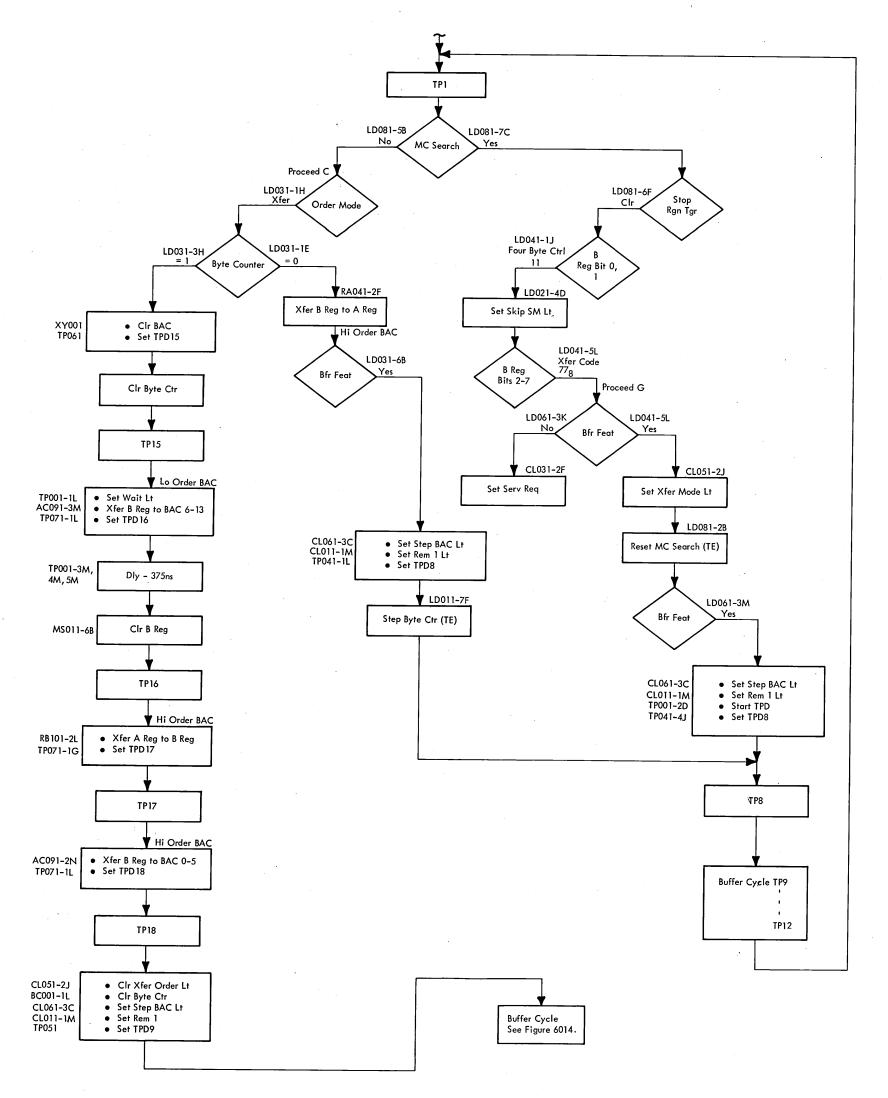


Figure 6015. Buffer Regeneration, Transfer Order Process, Flow Chart

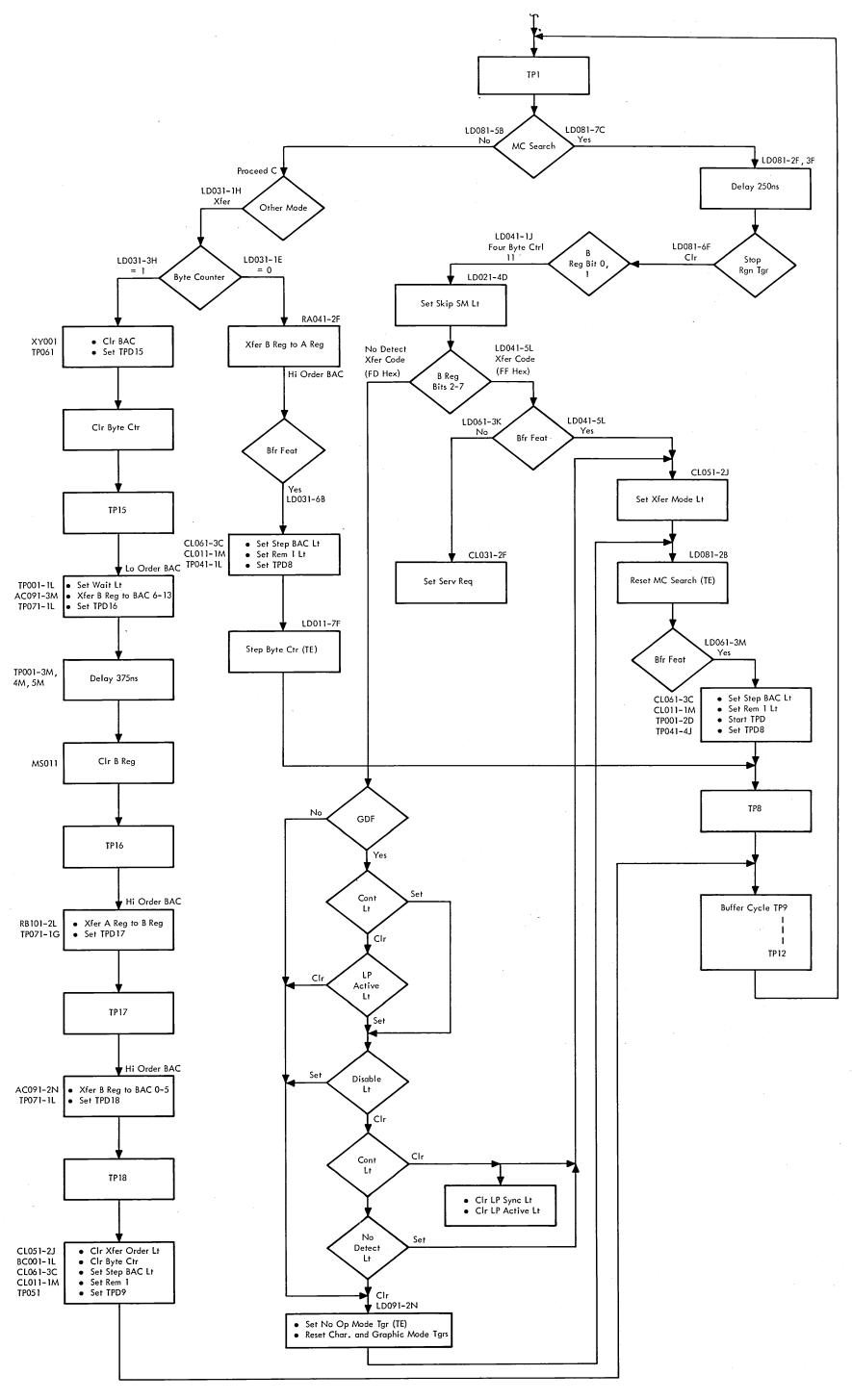


Figure 6015GDF. Buffer Regeneration, Transfer Order Process, Flow Chart (for GDF Machines)

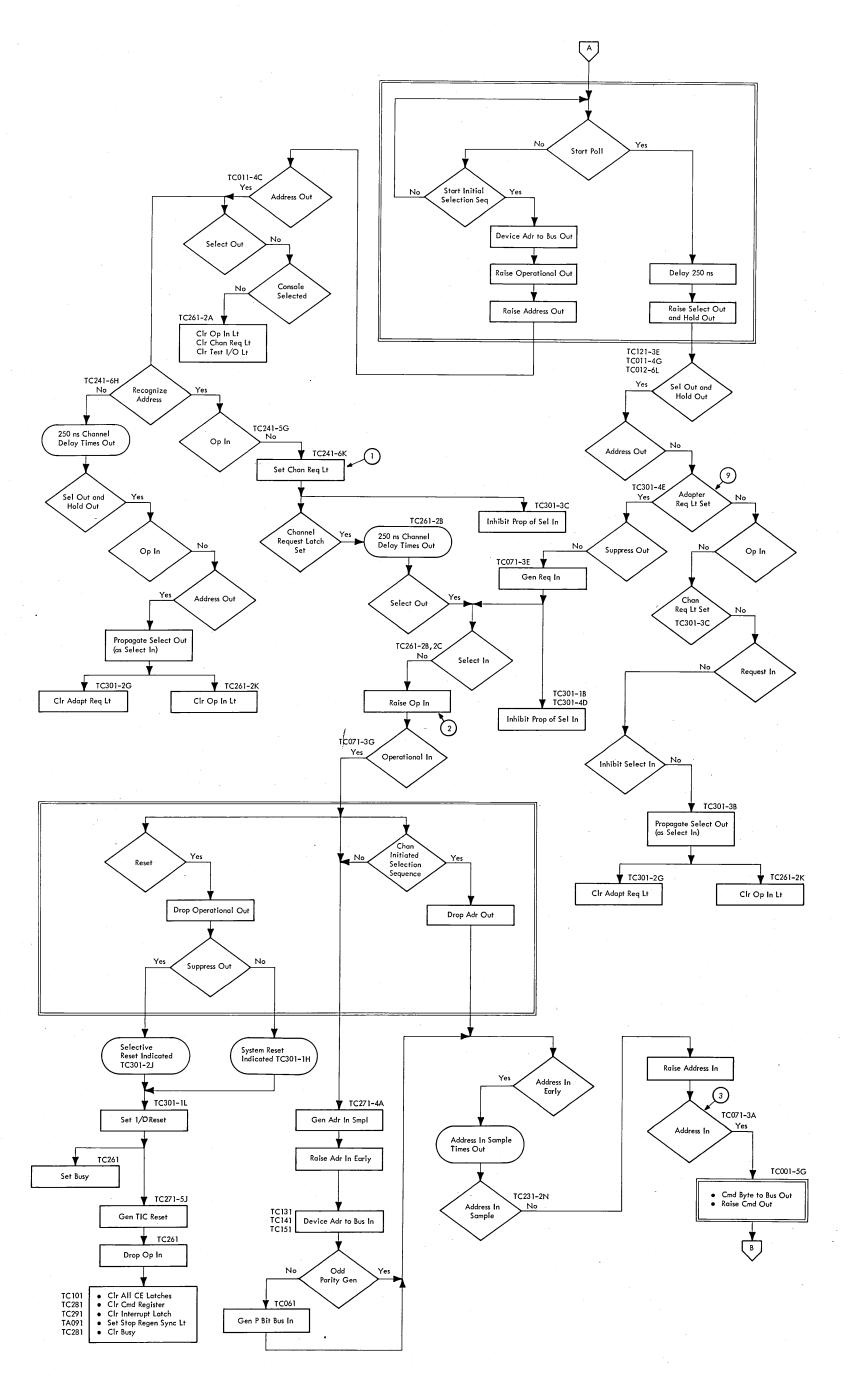


Figure 6016. Transmission Interface Control, Initial Selection Sequence, Flow Chart (Sheet 1 of 4)

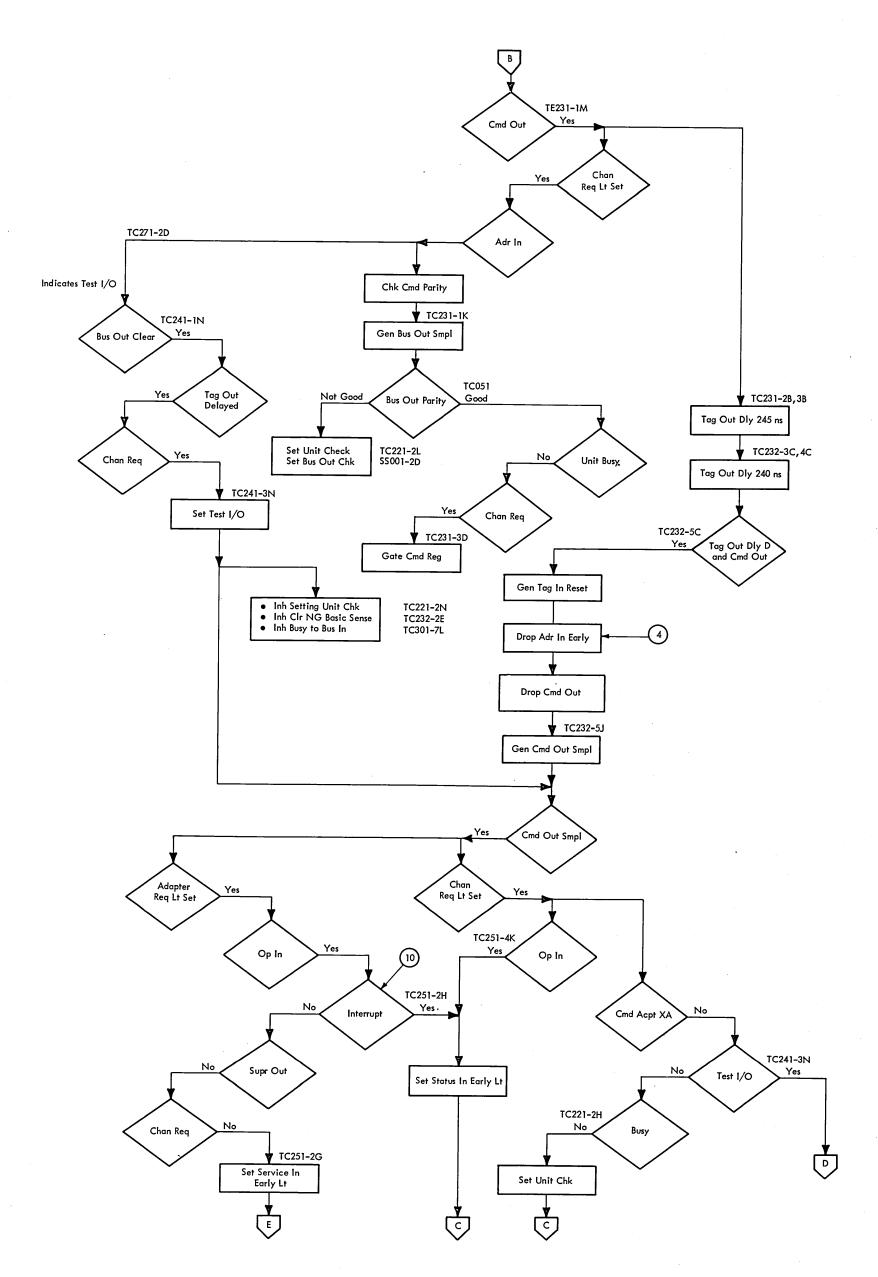


Figure 6016. Transmission Interface Control, Initial Selection Sequence, Flow Chart (Sheet 2 of 4)

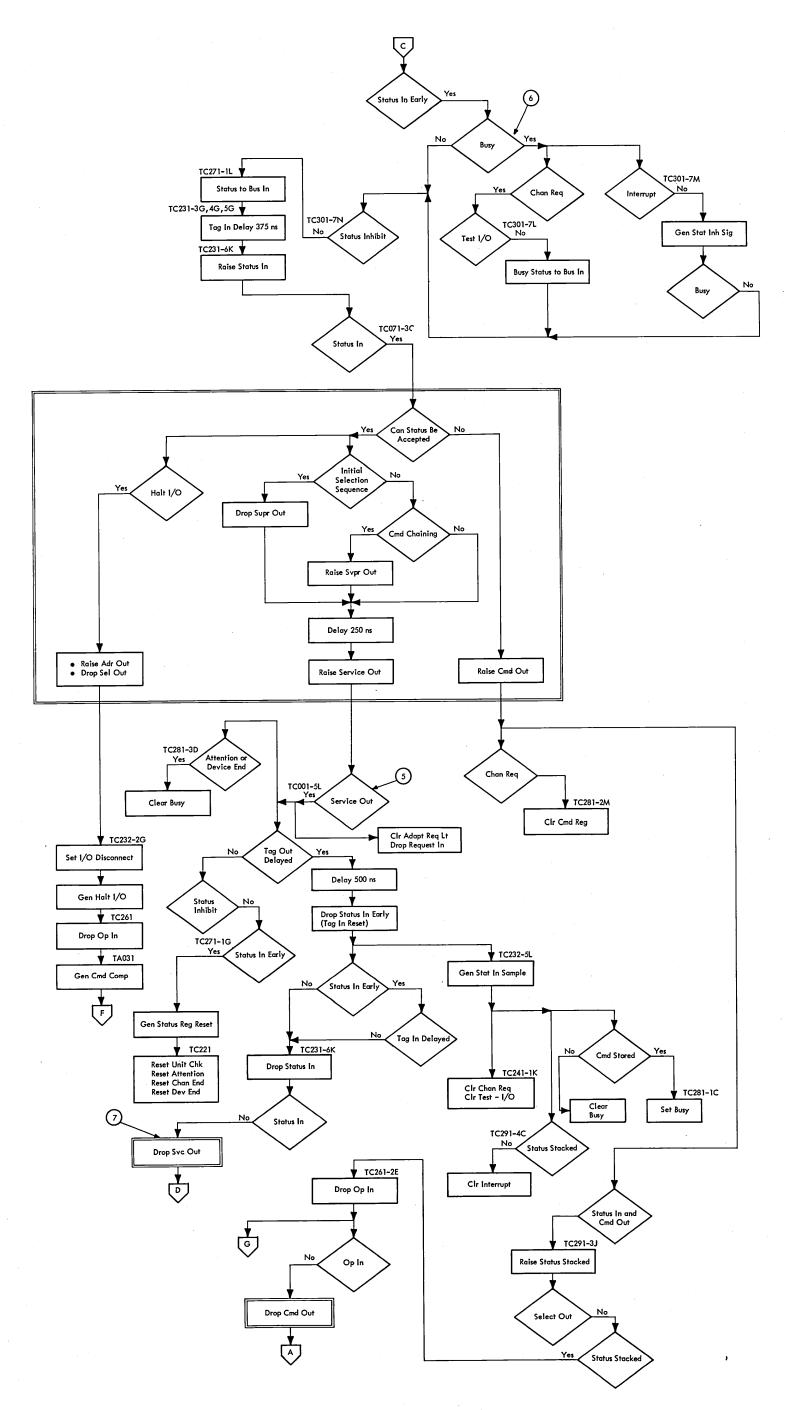


Figure 6016. Transmission Interface Control, Initial Selection Sequence, Flow Chart (Sheet 3 of 4)

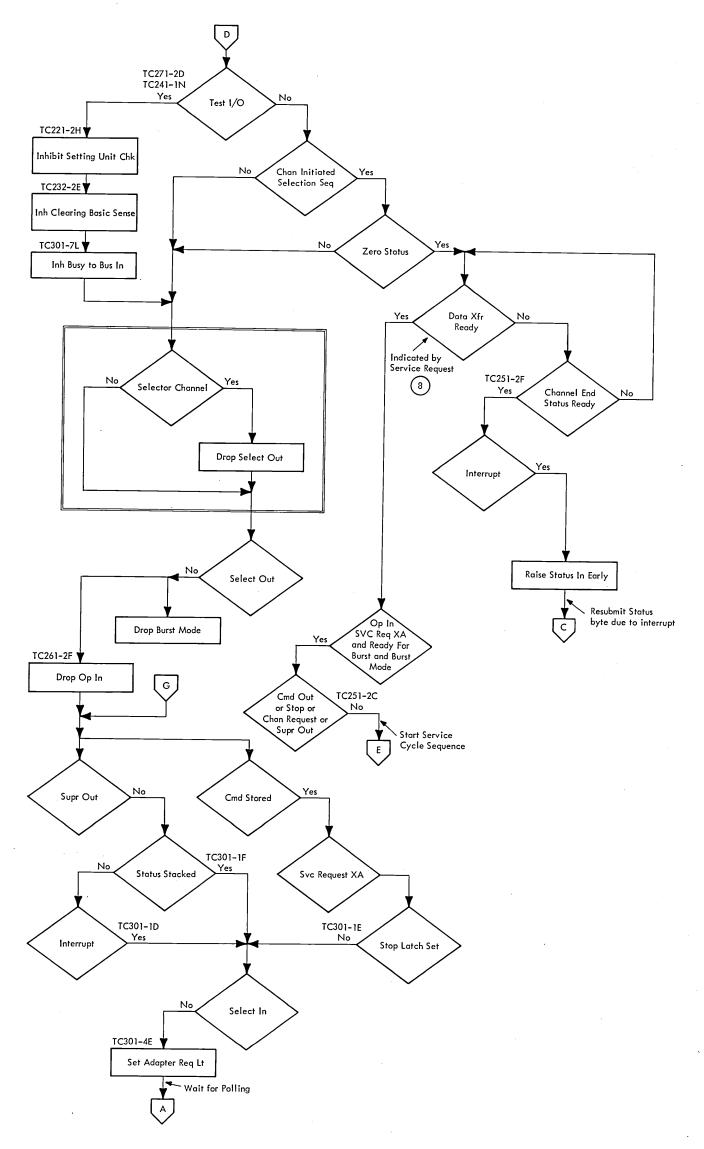


Figure 6016. Transmission Interface Control, Initial Selection Sequence, Flow Chart (Sheet 4 of 4)

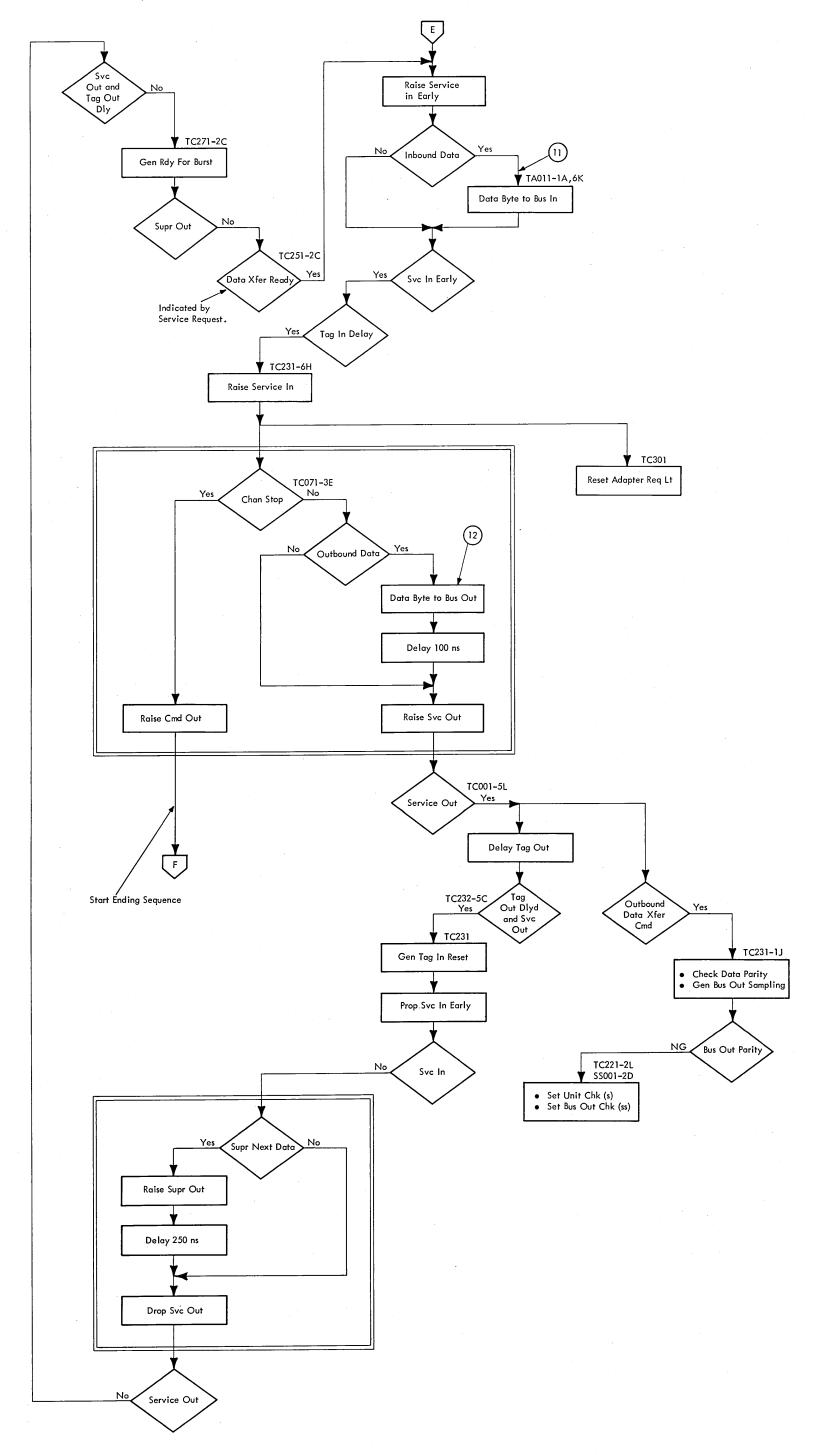


Figure 6017. Transmission Interface Control, Service Cycle Sequence, Flow Chart

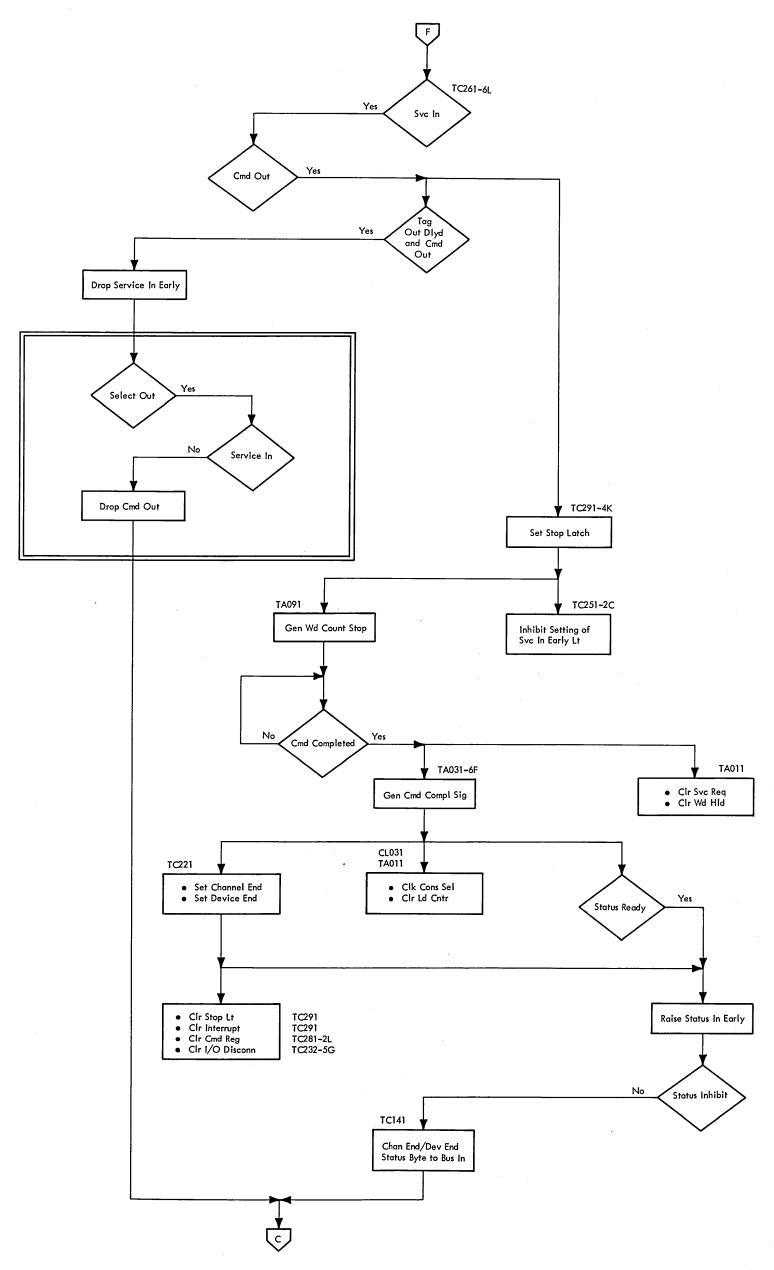


Figure 6018. Transmission Interface Control, Ending Sequence, Flow Chart

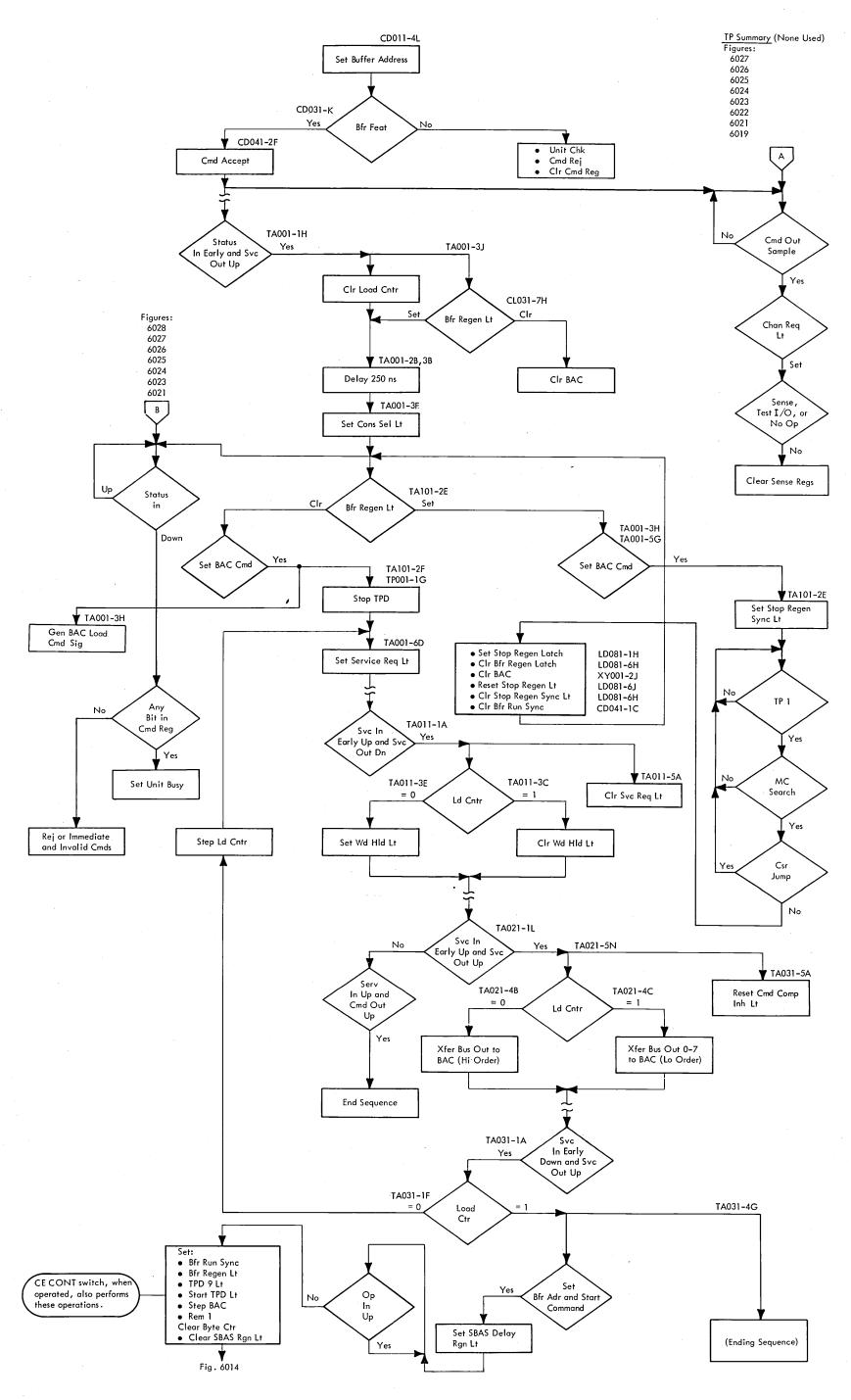


Figure 6019. Set Buffer Address Command, Flow Chart

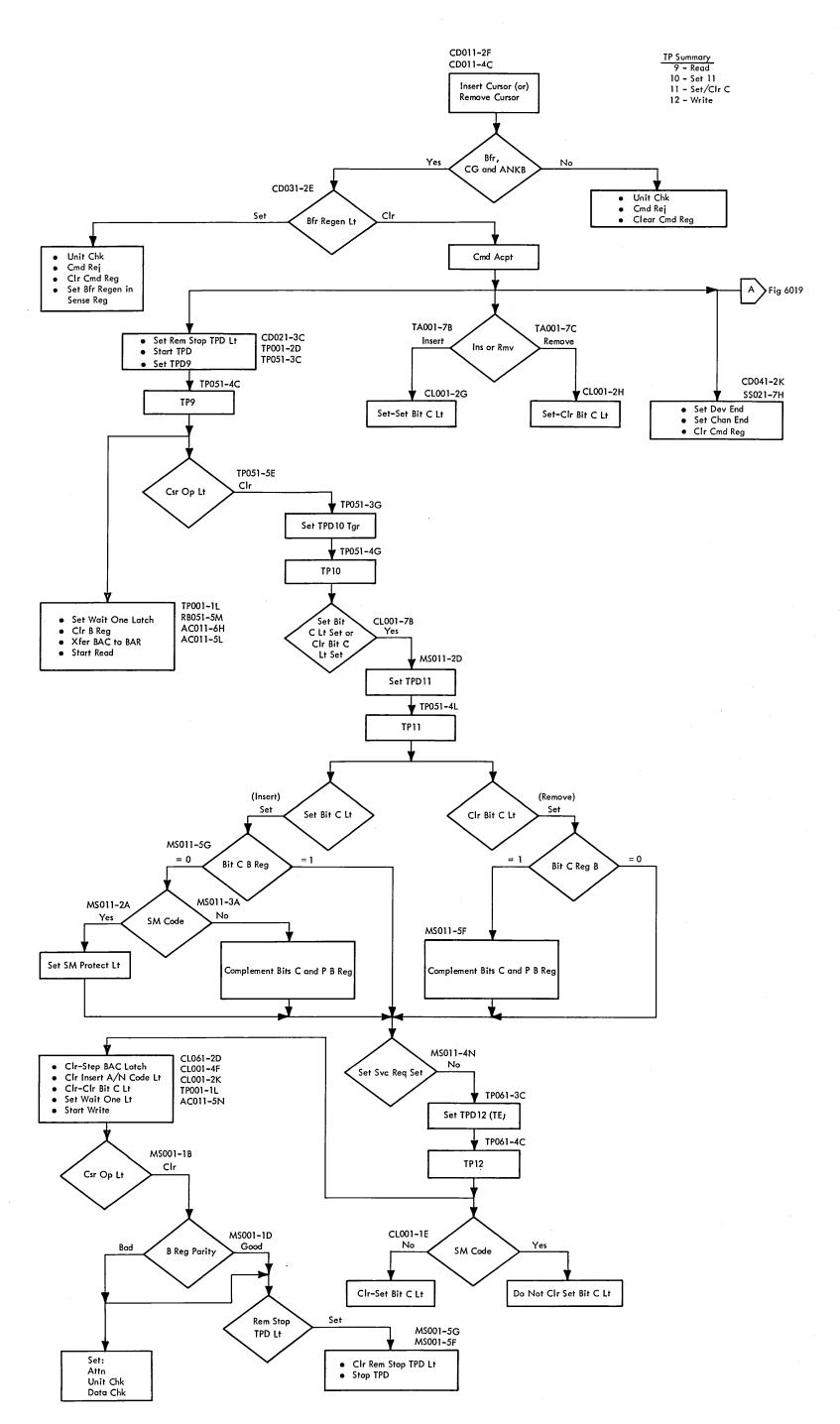


Figure 6020. Insert-Remove Cursor Command, Flow Chart

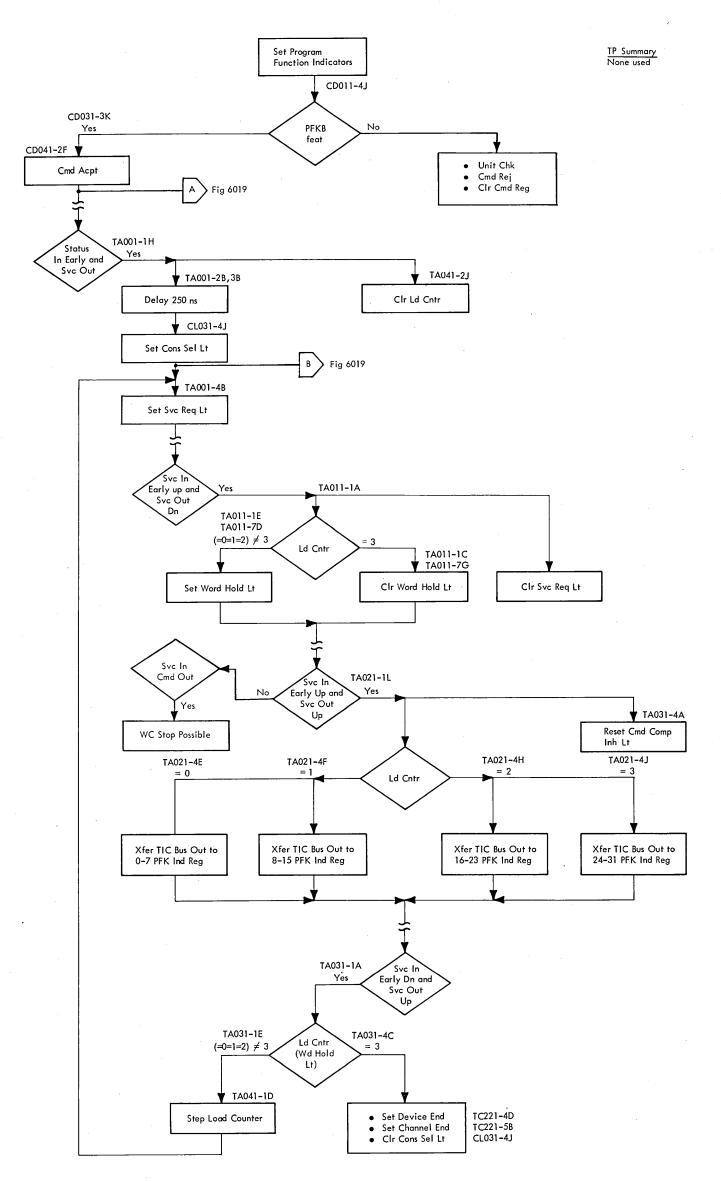


Figure 6021. Set Program Function Keyboard Indicators Command, Flow Chart

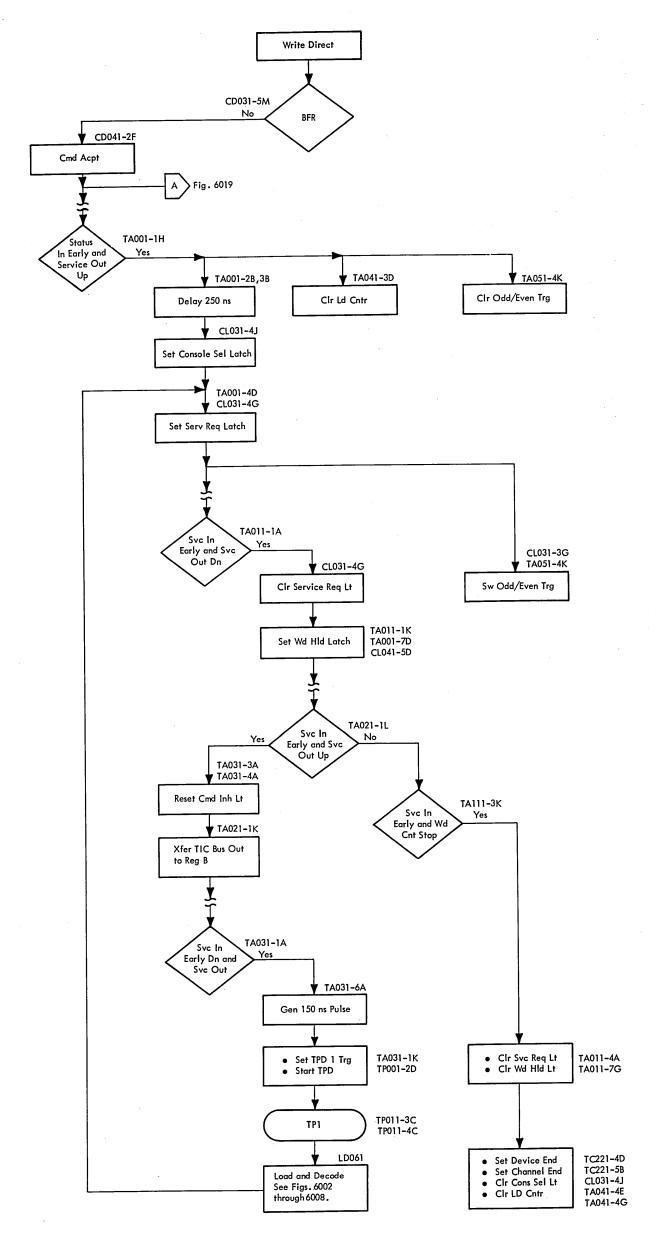
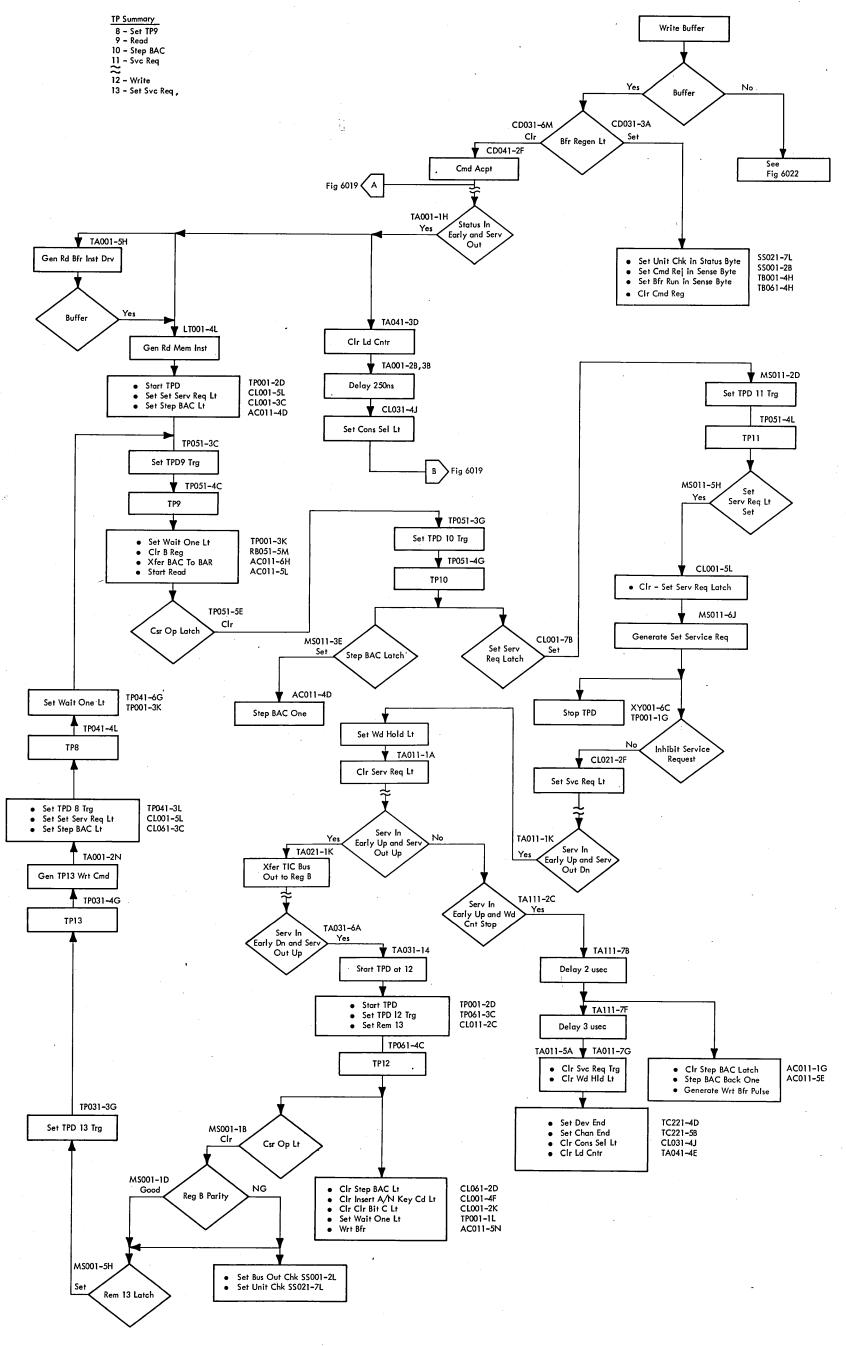


Figure 6022. Write Direct Command, Flow Chart



•Figure 6023. Write Buffer Command, Flow Chart

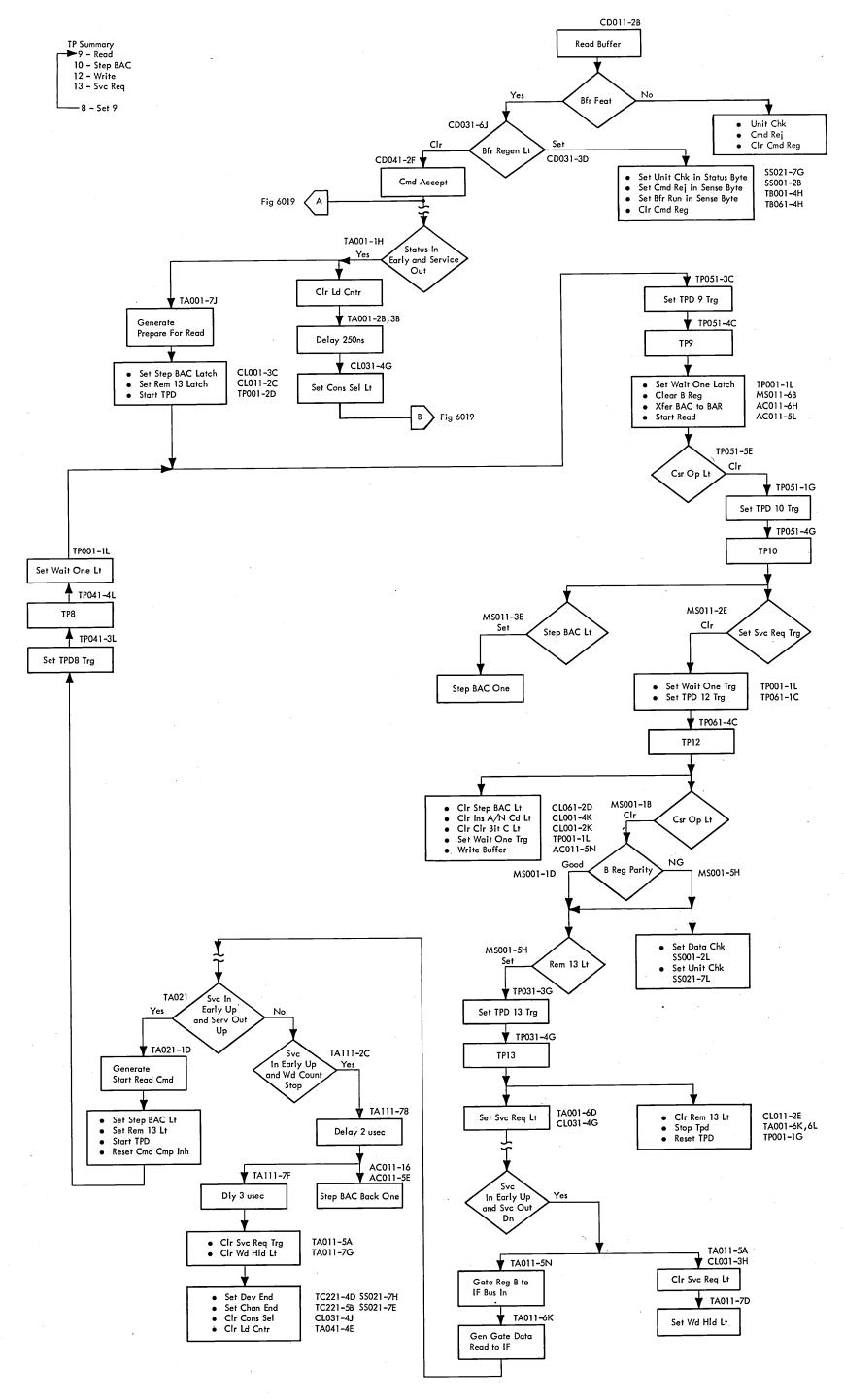


Figure 6024. Read Buffer Command, Flow Chart

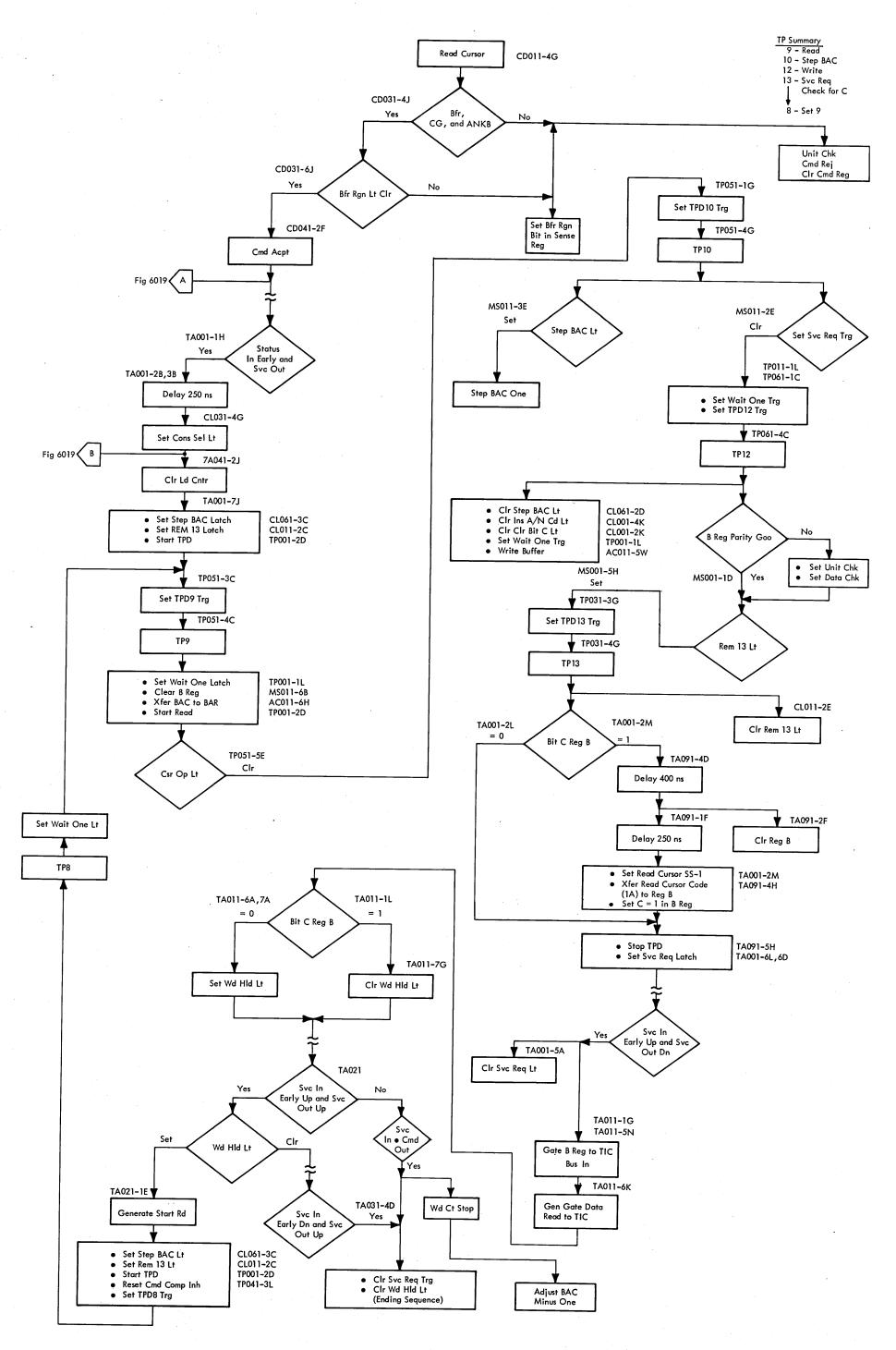


Figure 6025. Read Cursor Command, Flow Chart

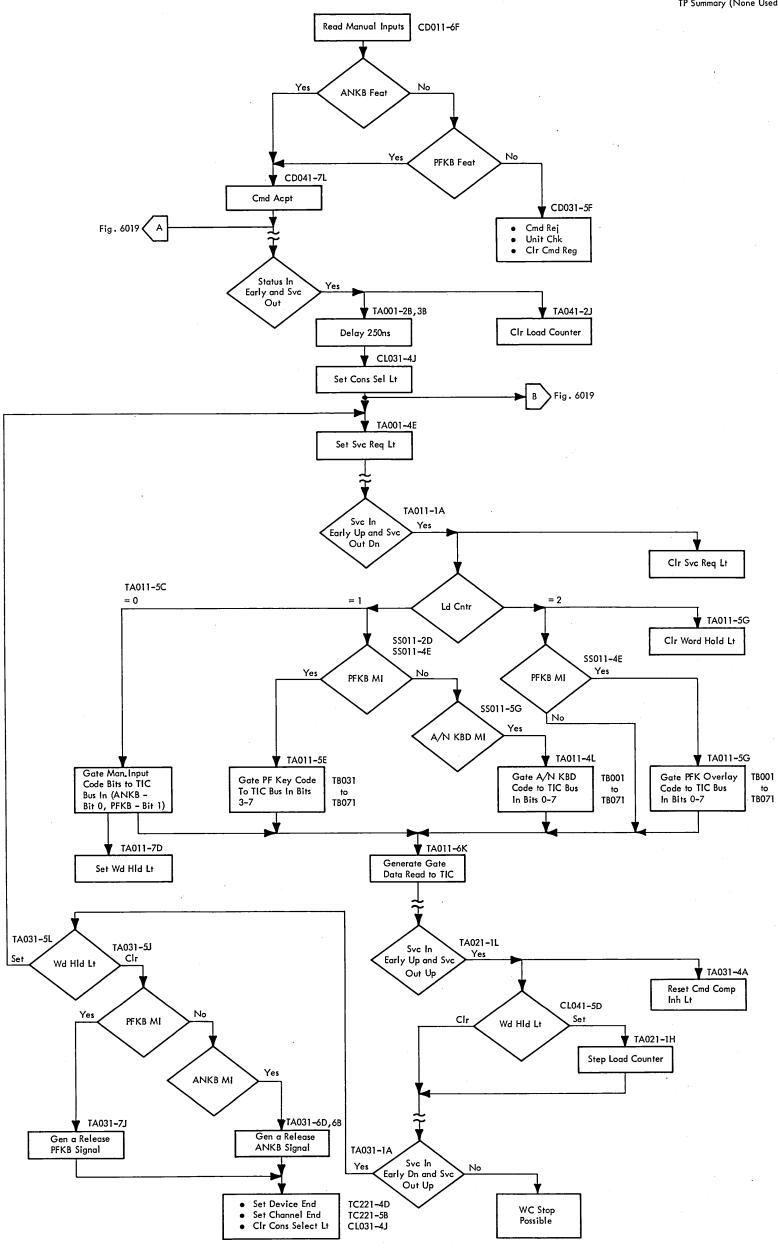


Figure 6026. Read Manual Inputs Command, Flow Chart

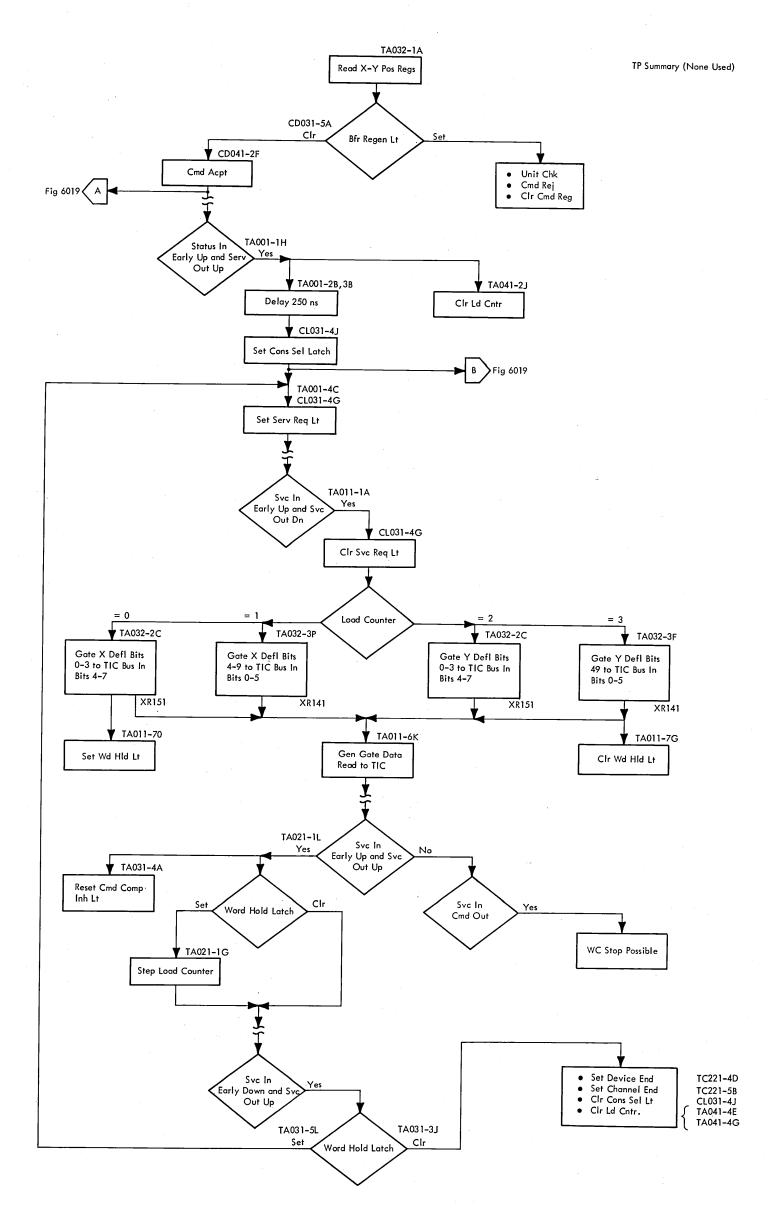


Figure 6027. Read X-Y Position Registers Command, Flow Chart

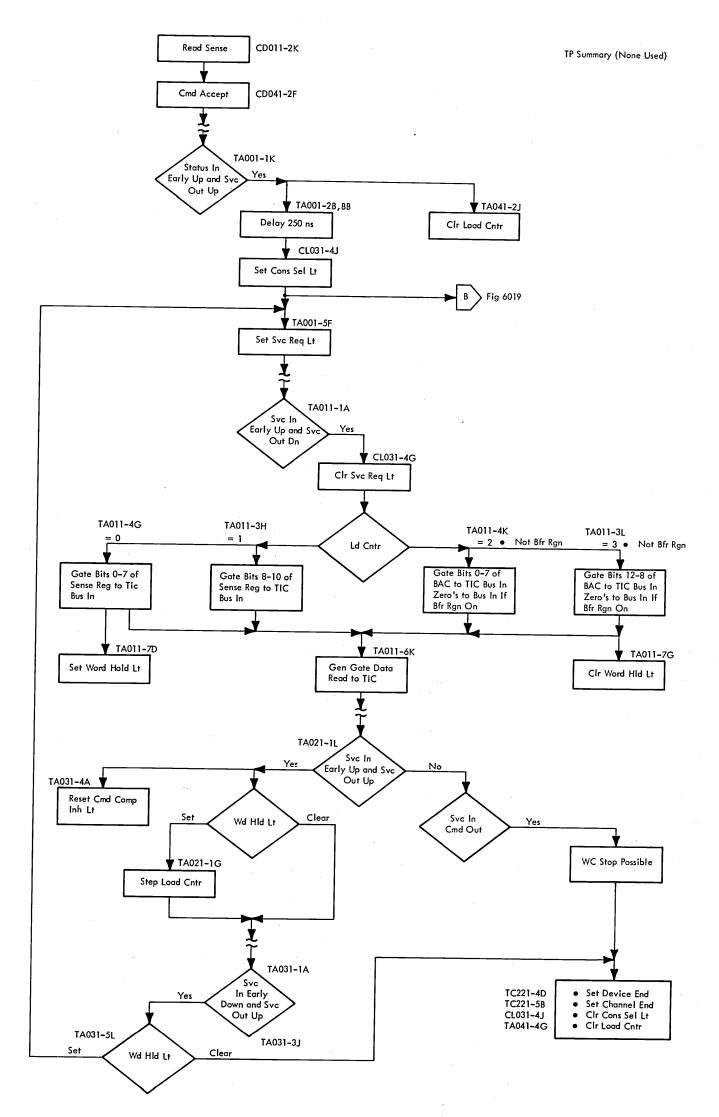


Figure 6028. Sense Command, Flow Chart

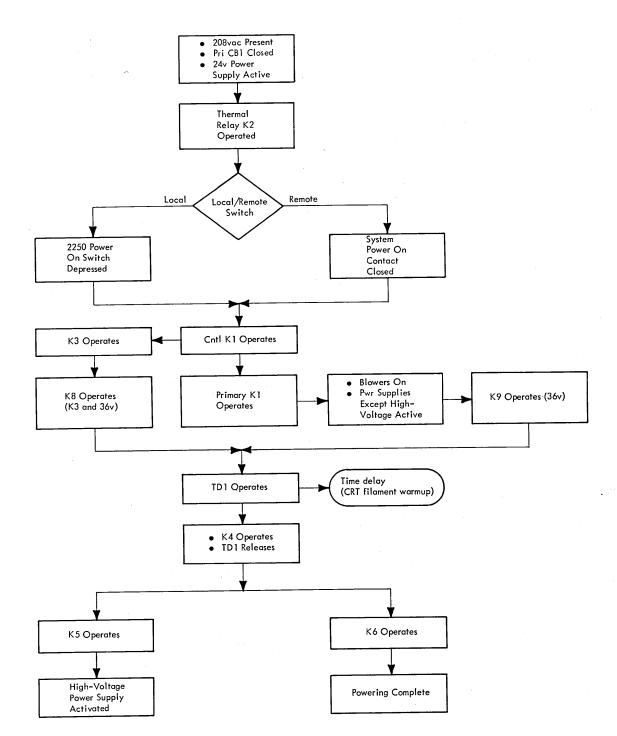


Figure 6029. Power On Sequence

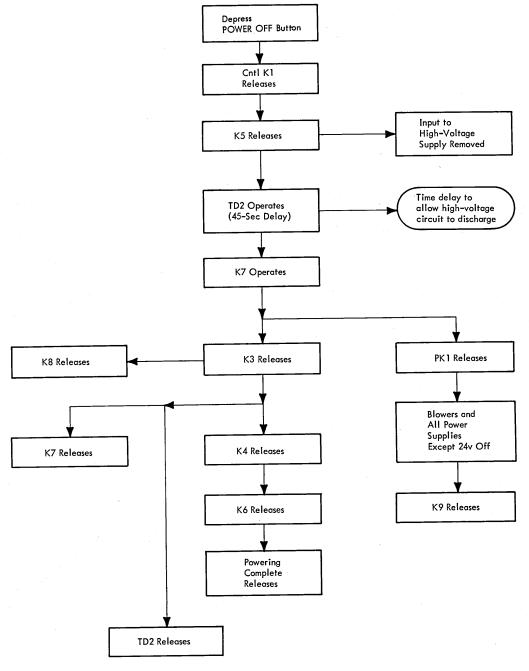


Figure 6030. Power Off Sequence



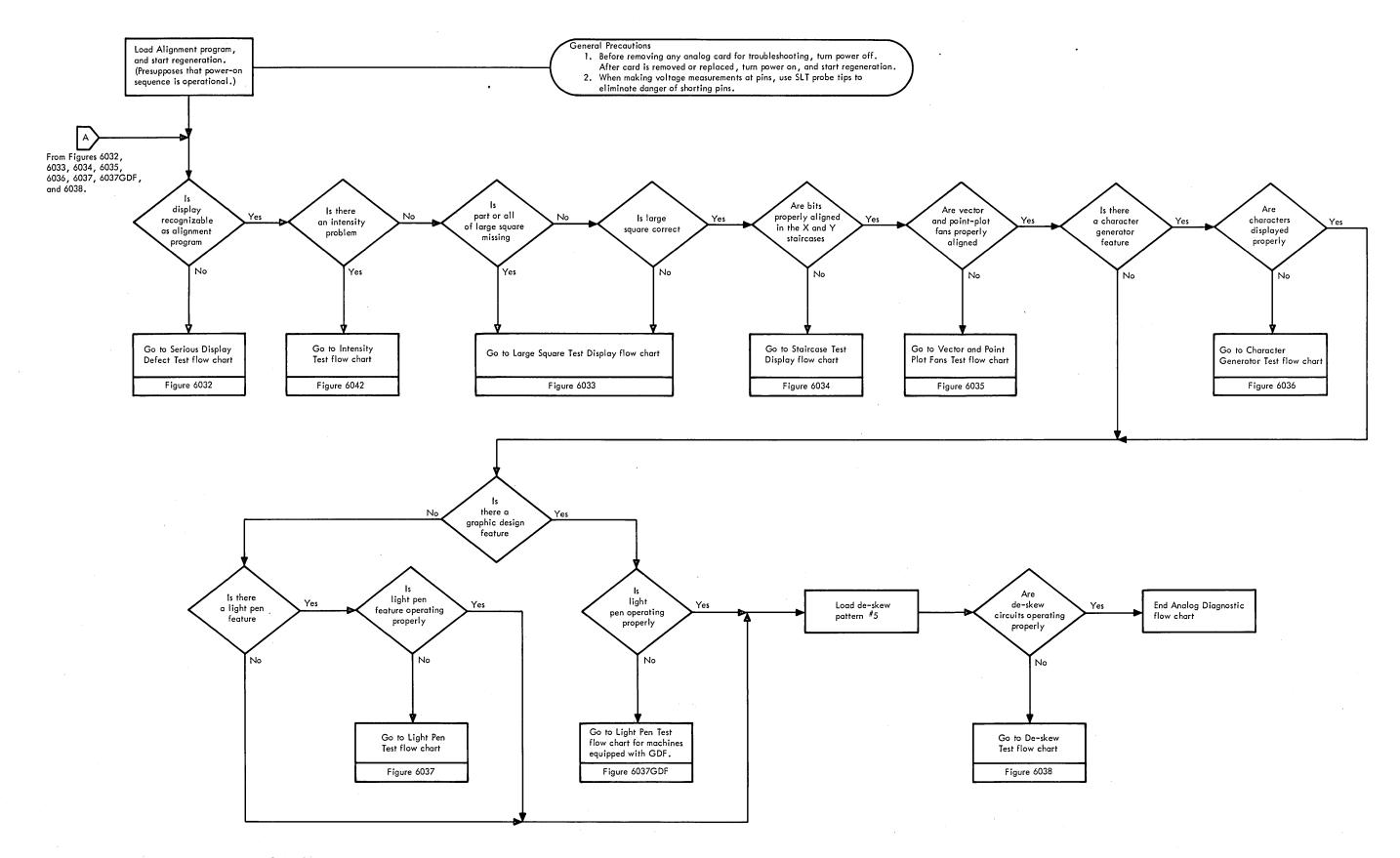


Figure 6031. Analog Diagnostic Master Flow Chart

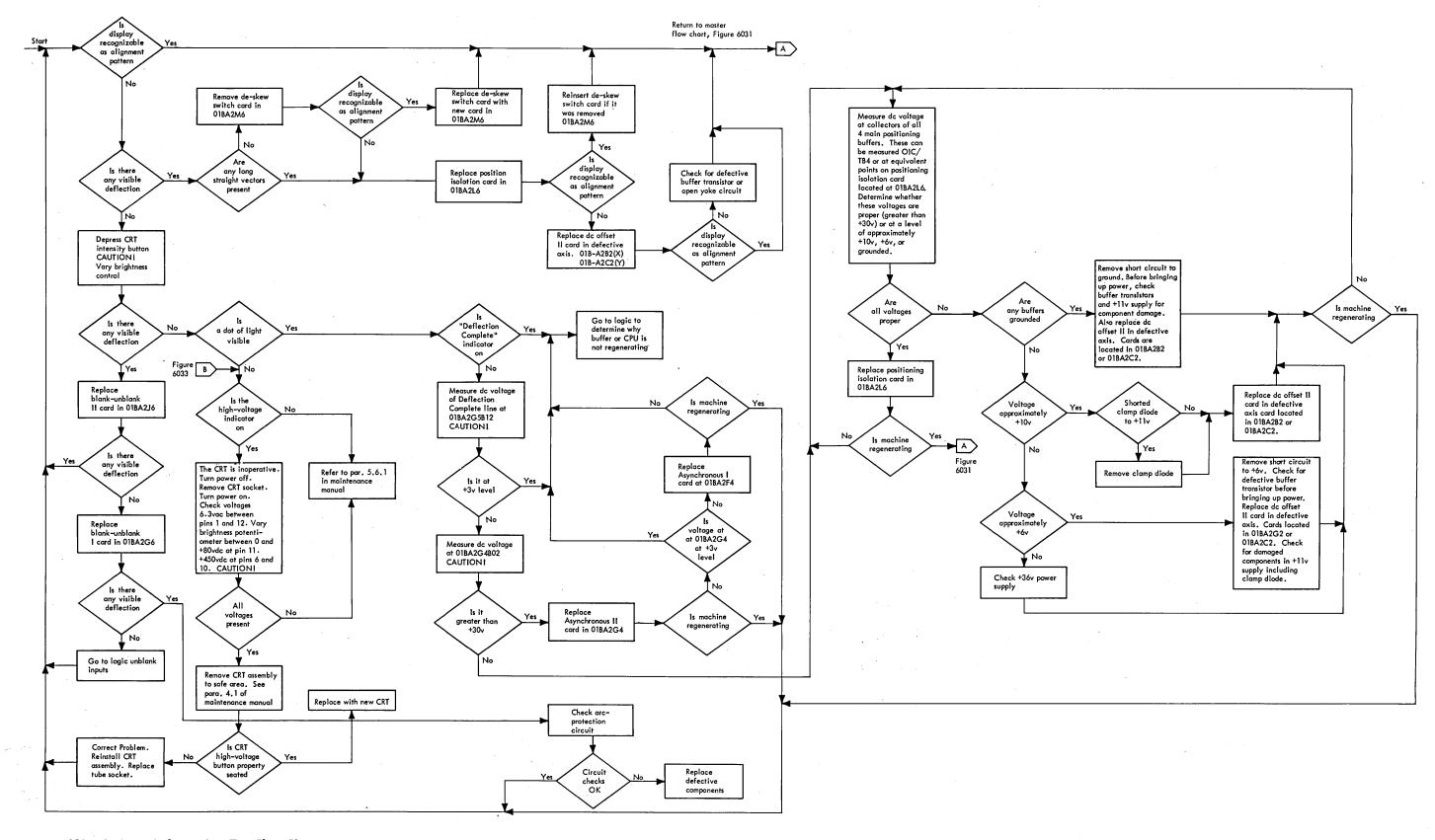


Figure 6032. Serious Display Defect Test Flow Charts

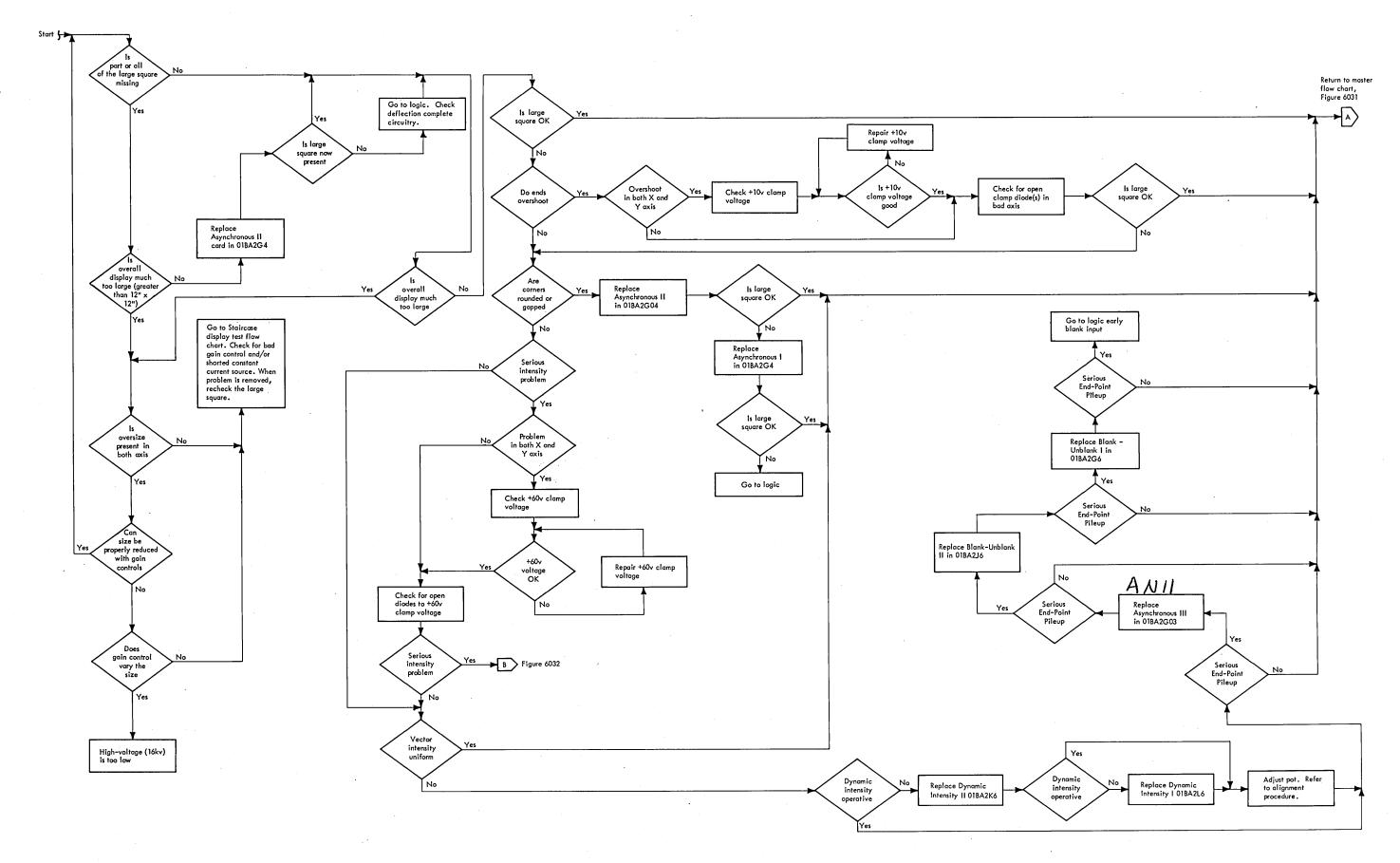


Figure 6033. Large Square Test Display Flow Chart

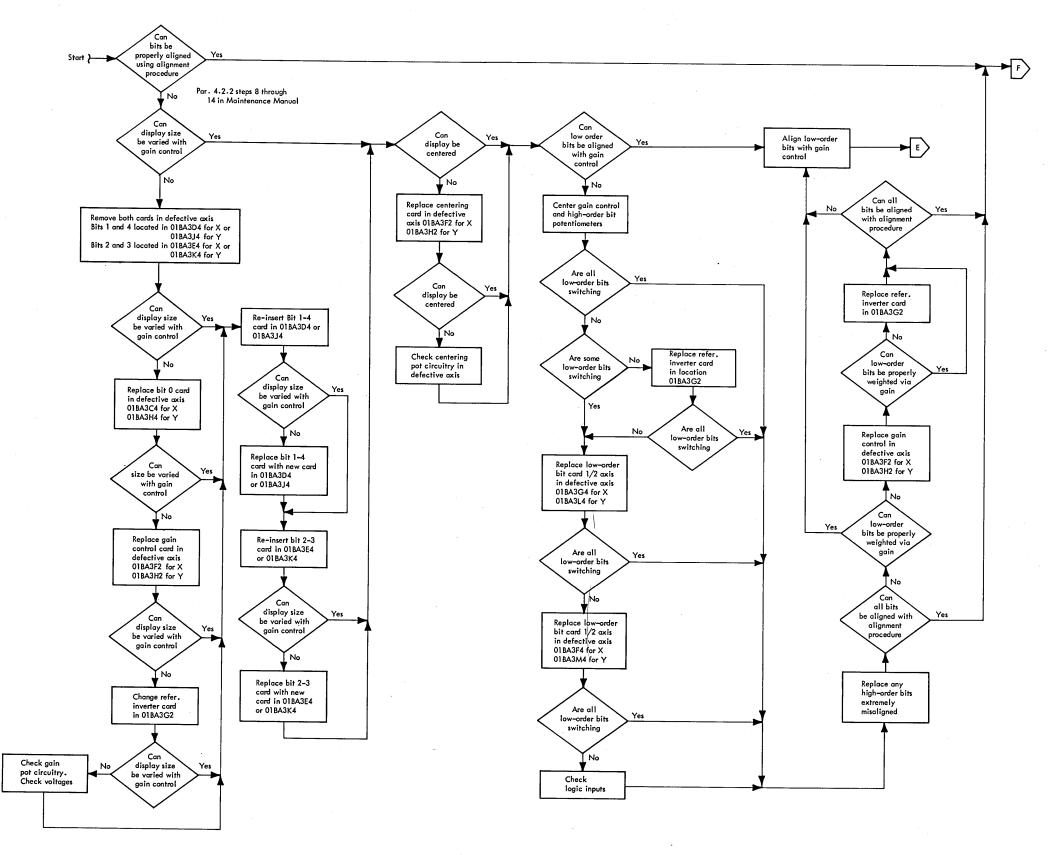


Figure 6034. Staircase Test Display Flow Chart (Sheet 1 of 2)

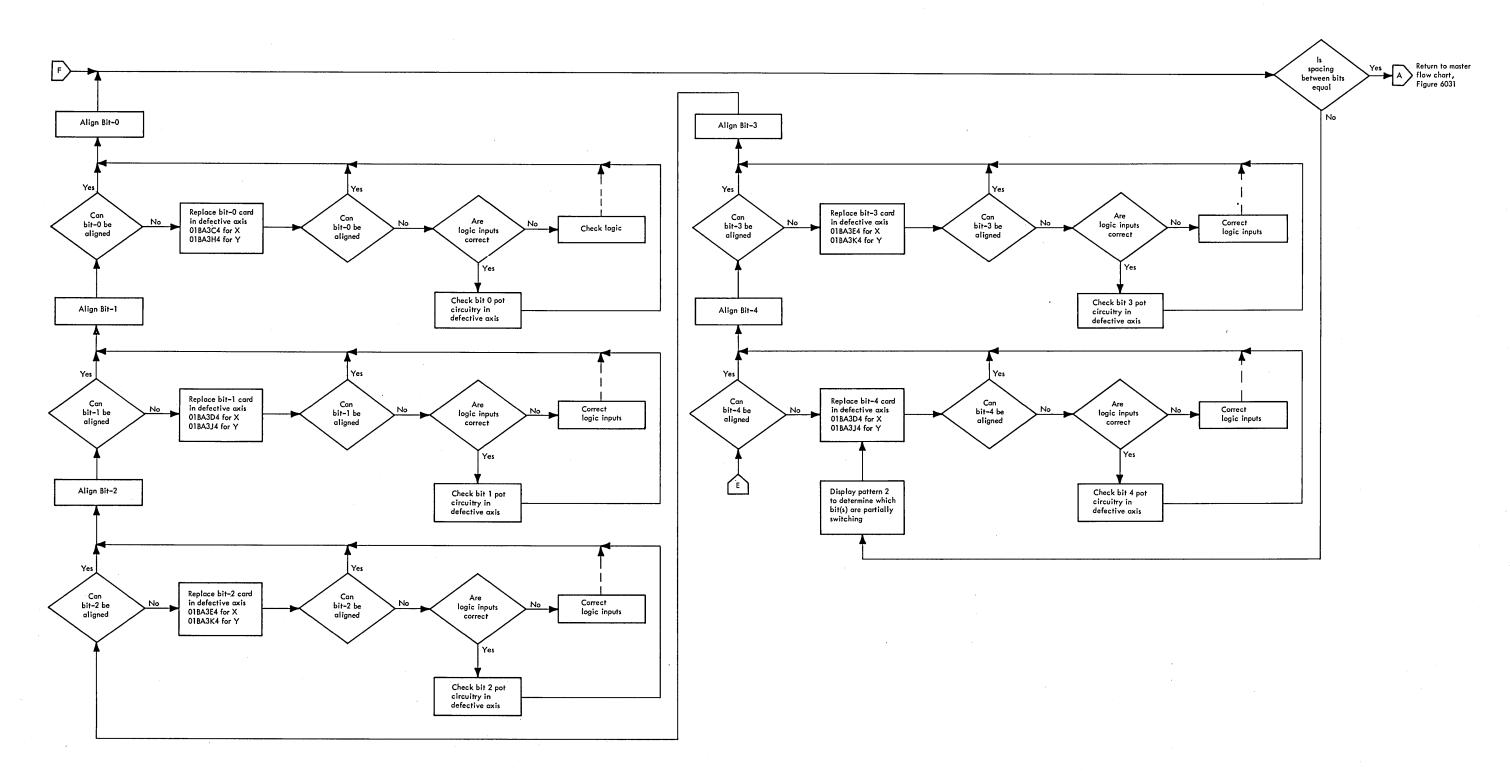


Figure 6034. Staircase Test Display Flow Chart (Sheet 2 of 2)

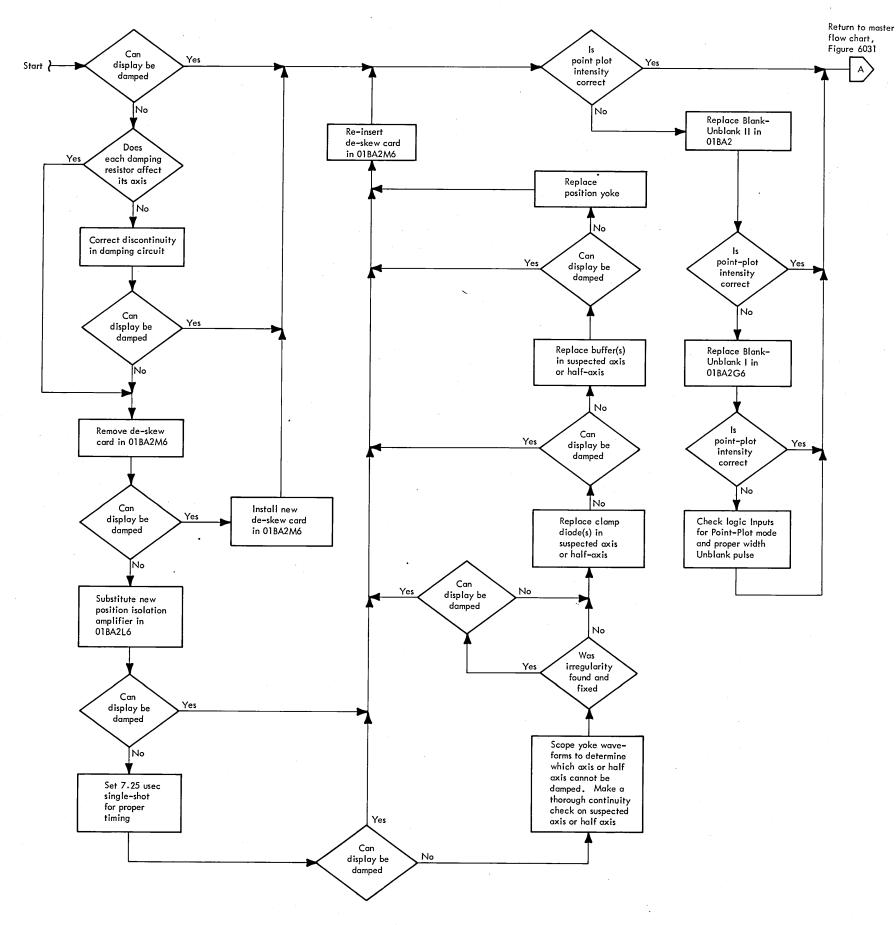


Figure 6035. Vector and Point Plot Fans Test Display Flow Chart

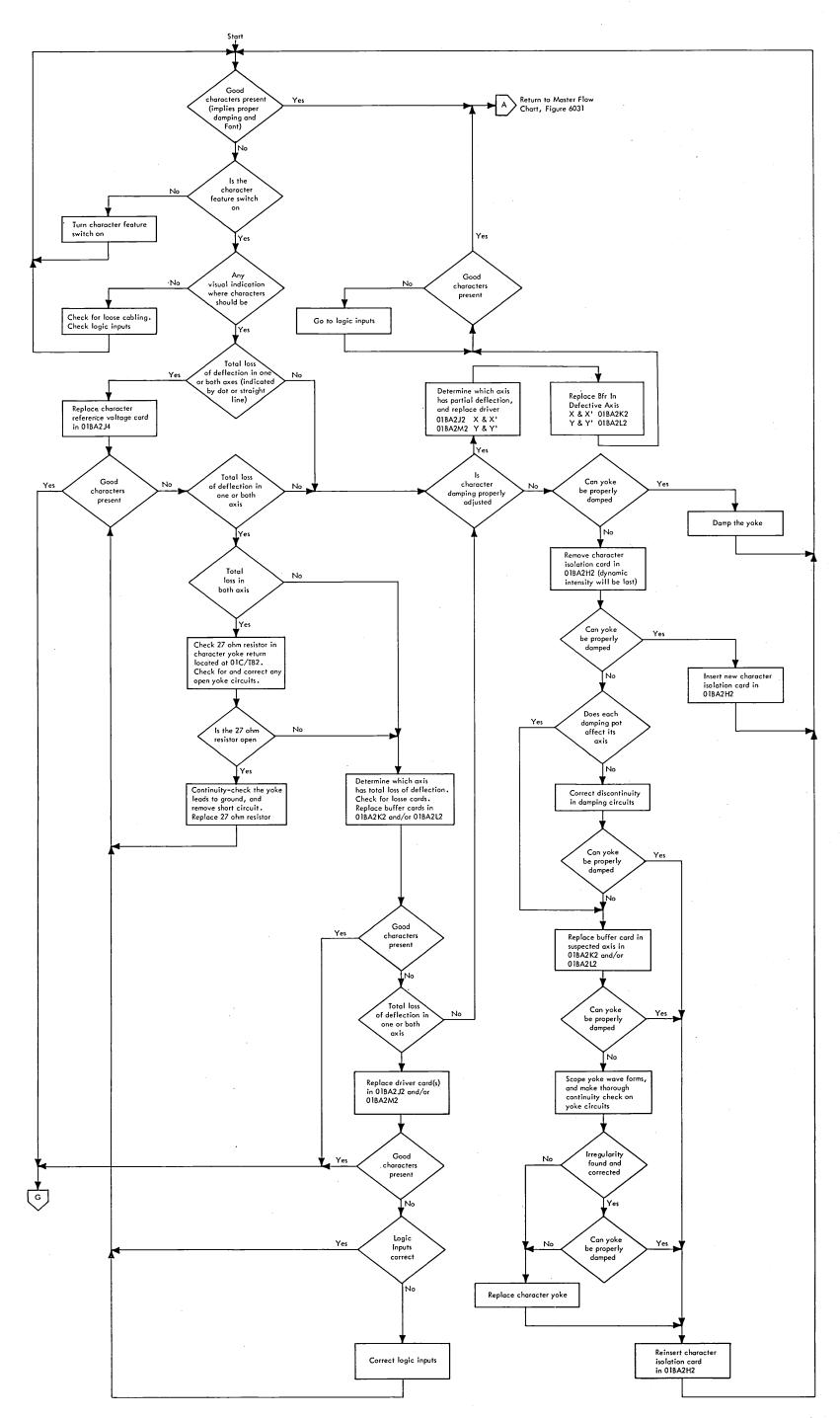


Figure 6036. Character Generator Test Flow Chart (Sheet 1 of 2)

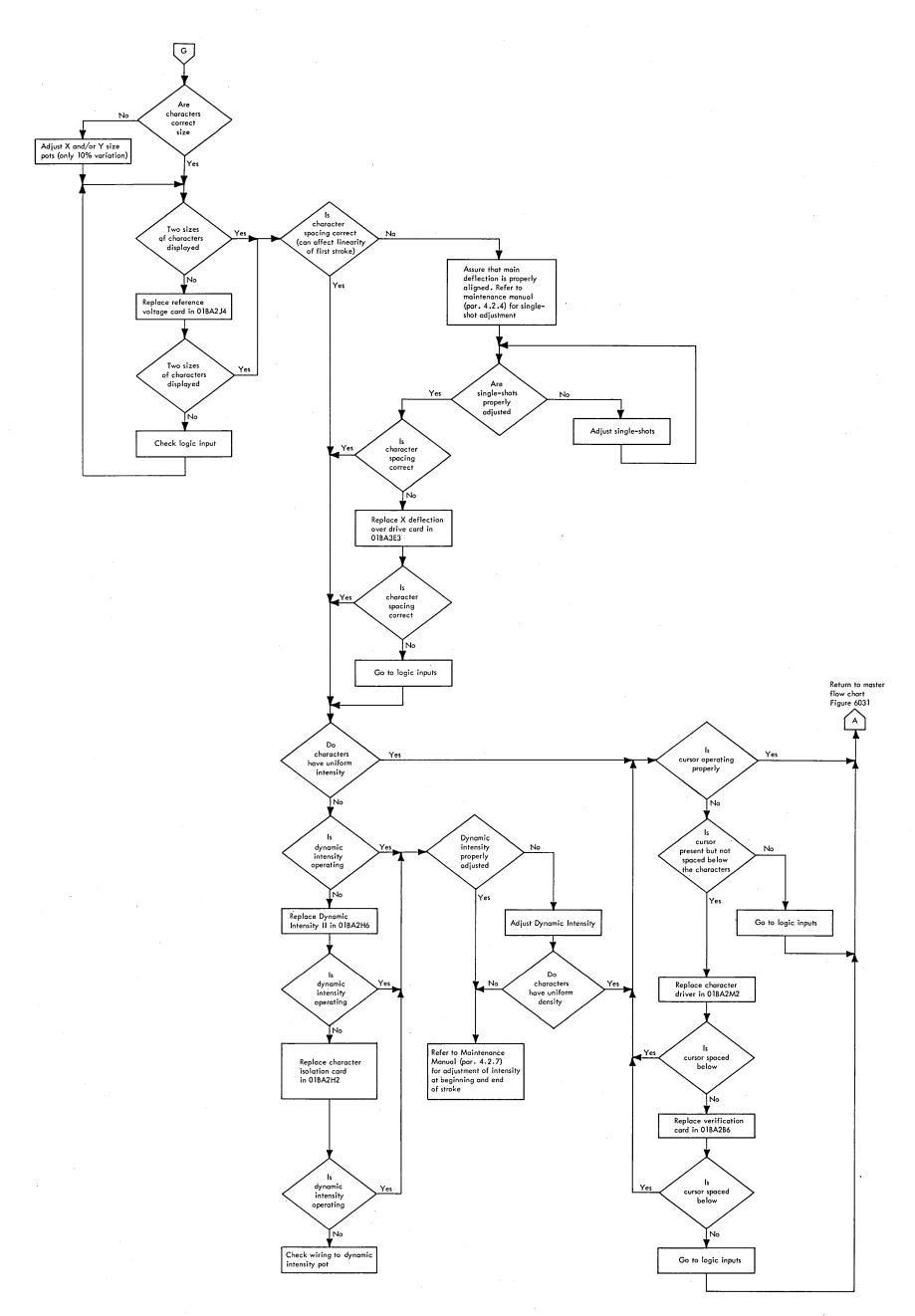


Figure 6036. Character Generator Test Flow Chart (Sheet 2 of 2)

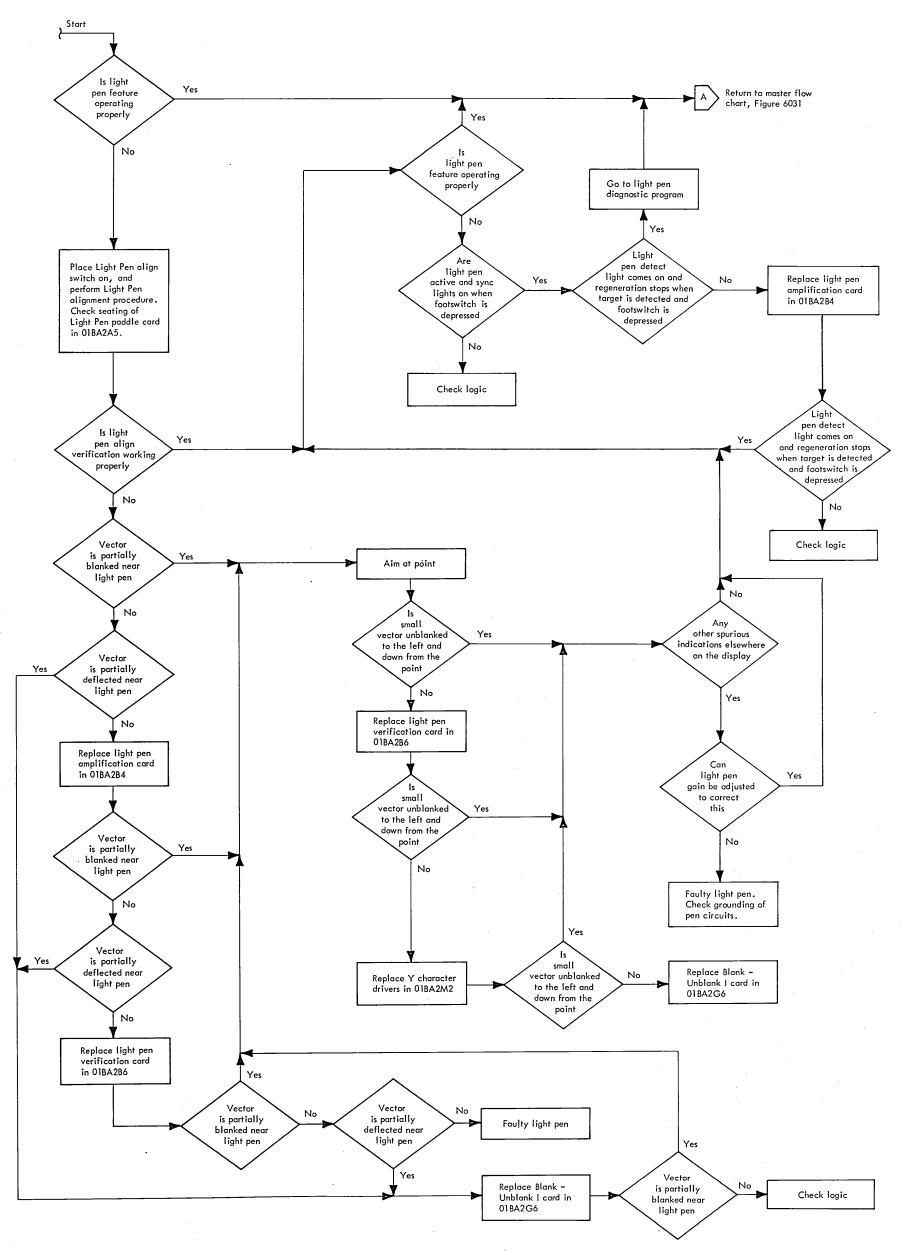


Figure 6037. Light Pen Test Flow Chart

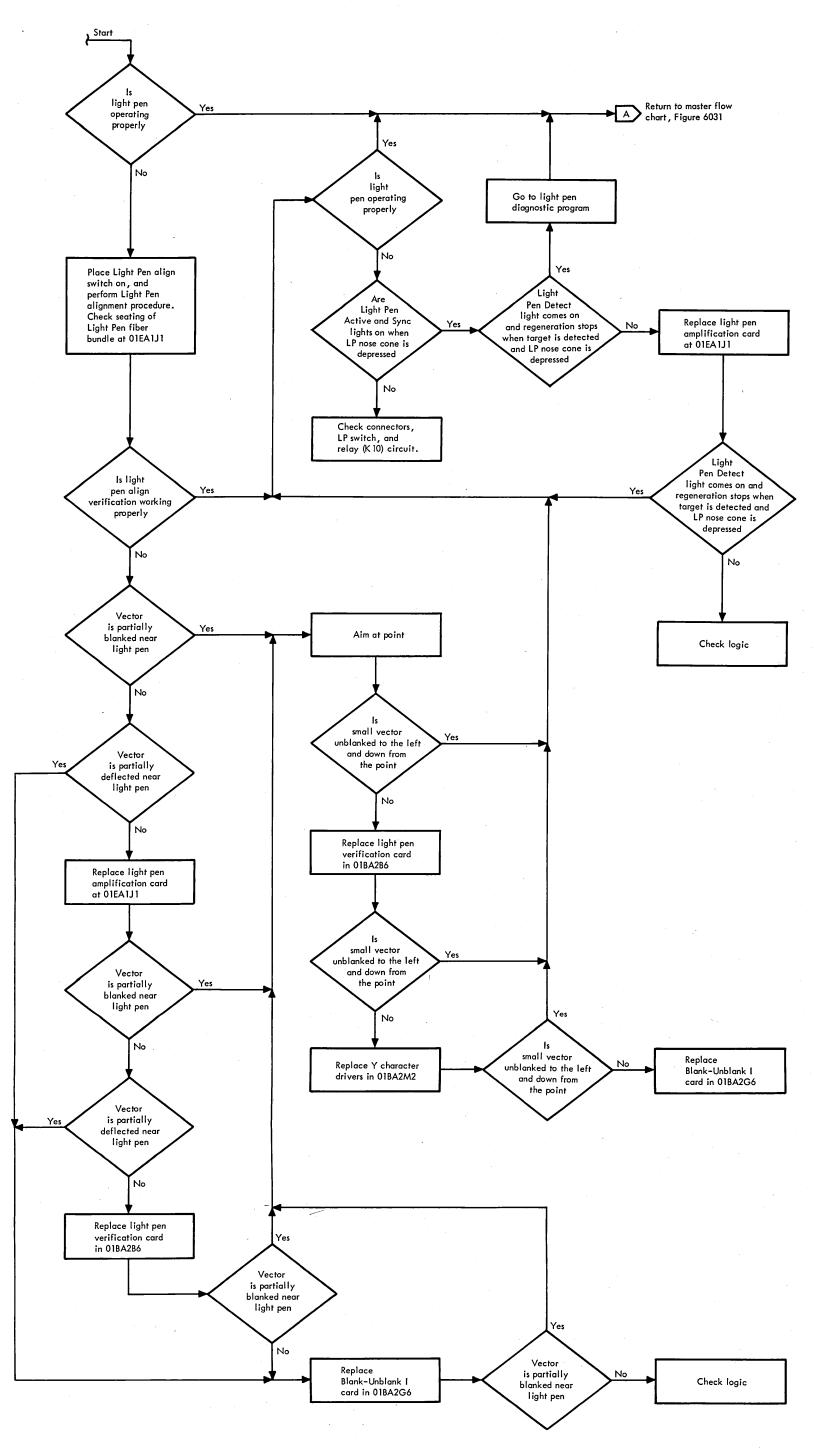


Figure 6037GDF. Light Pen Test Flow Chart (for GDF Machines)

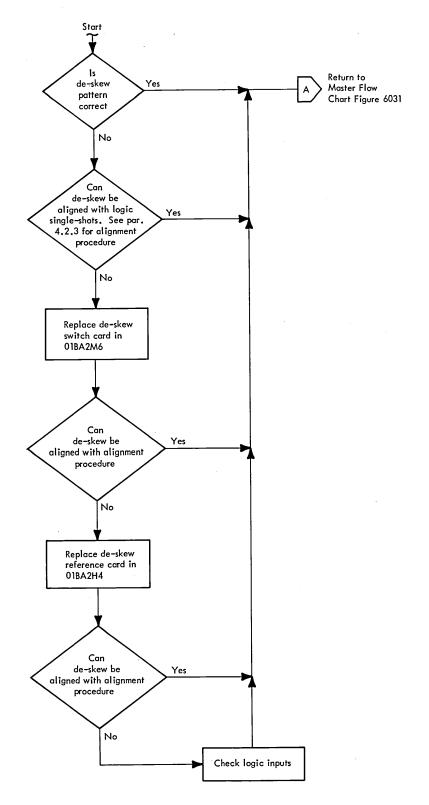


Figure 6038. De-Skew Test Flow Chart

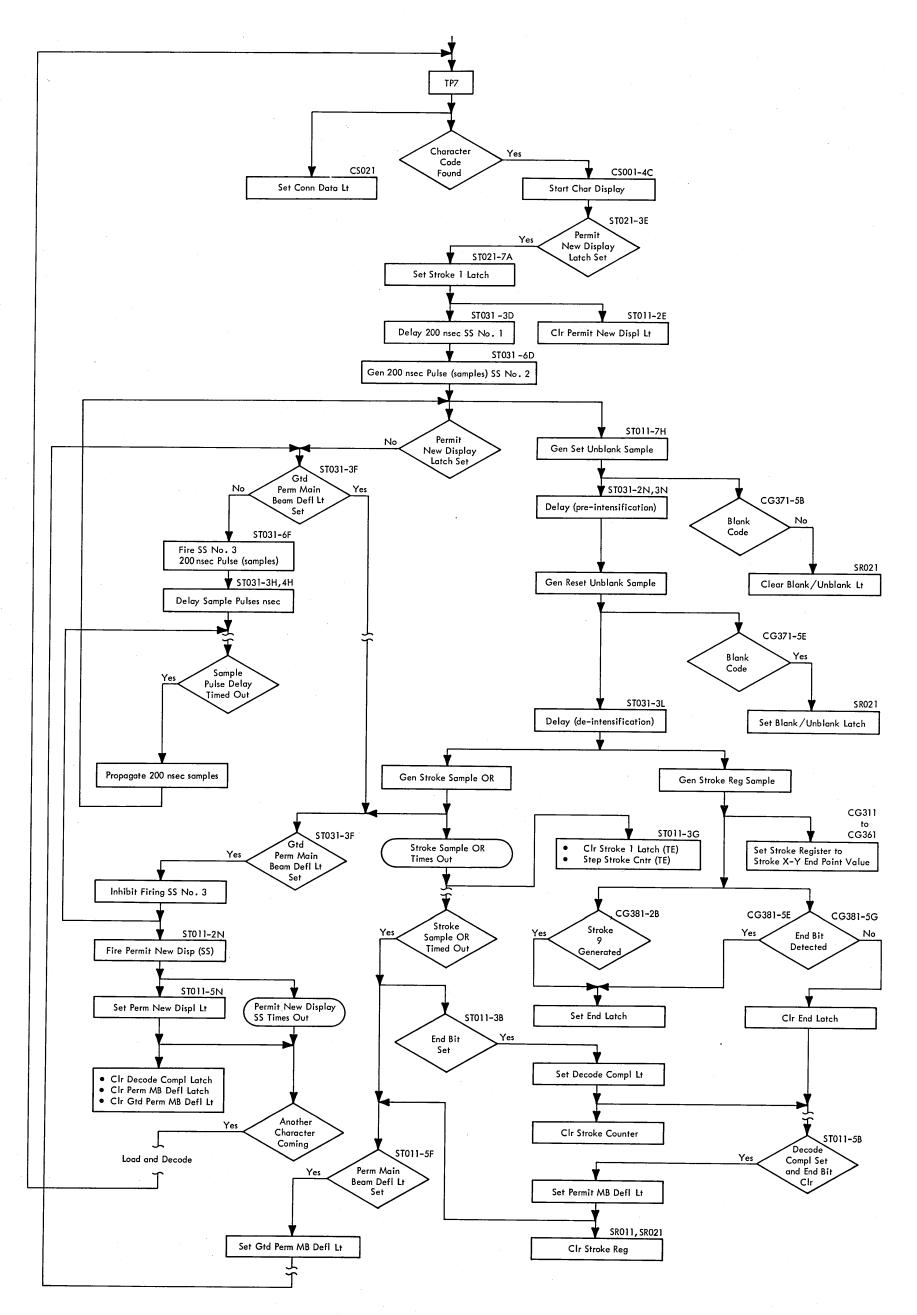


Figure 6039. Character Stroke Control, Flow Chart

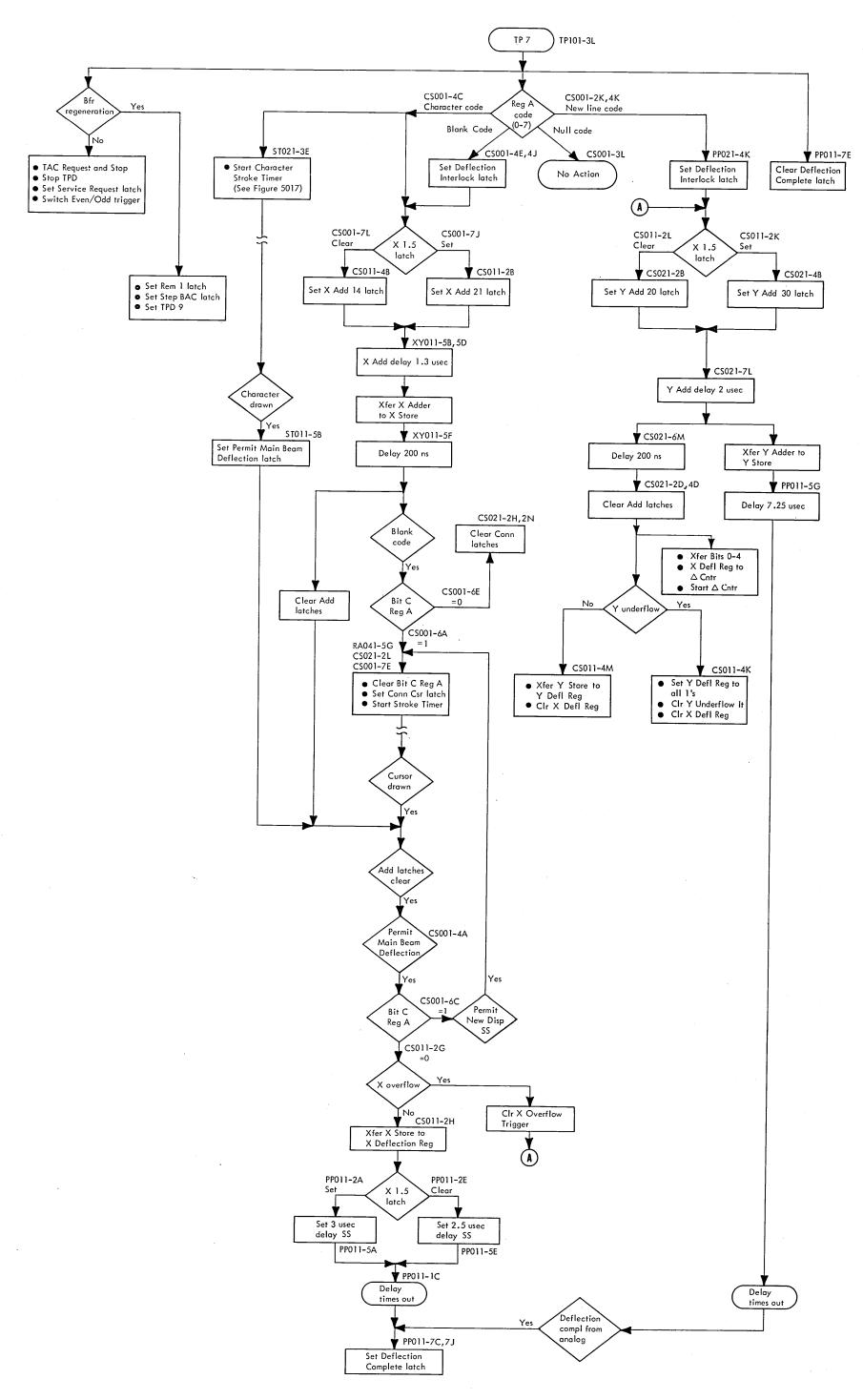


Figure 6040. Character Sequencer, Flow Chart

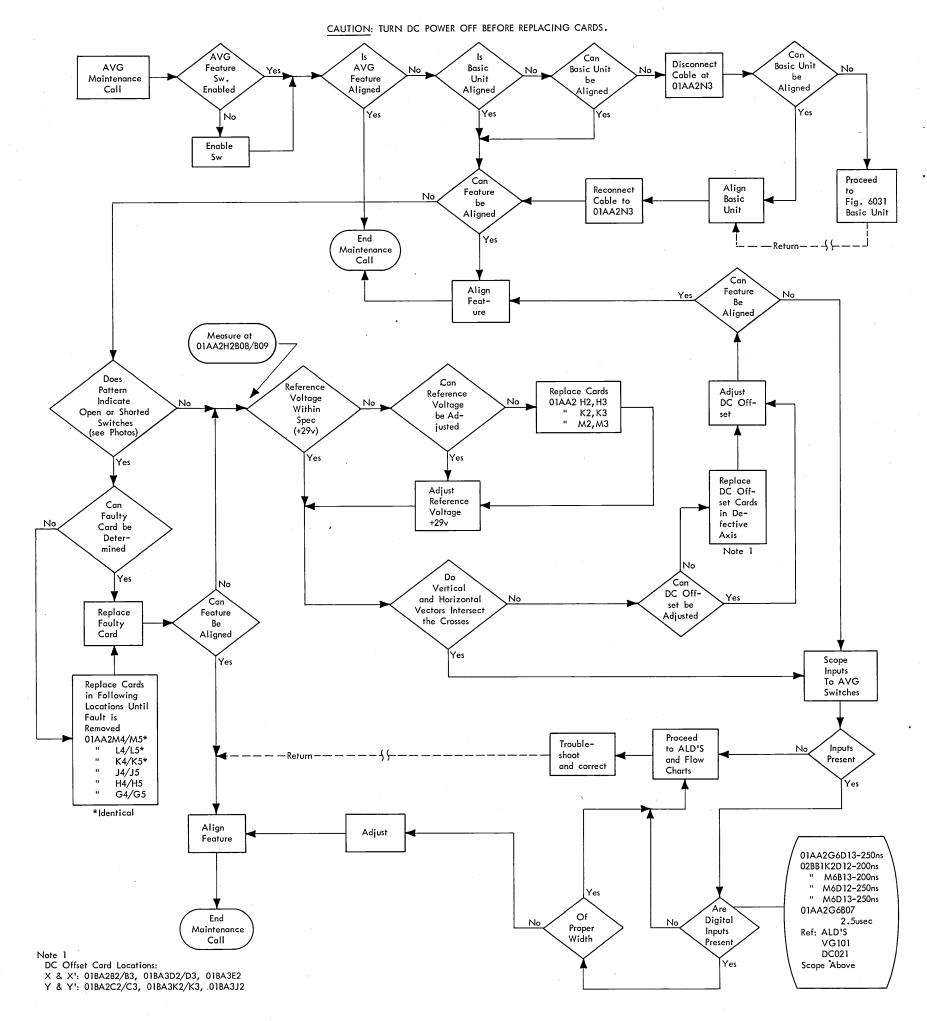


Figure 6041. Absolute Vector Graphics Diagnostic Test Flow Chart

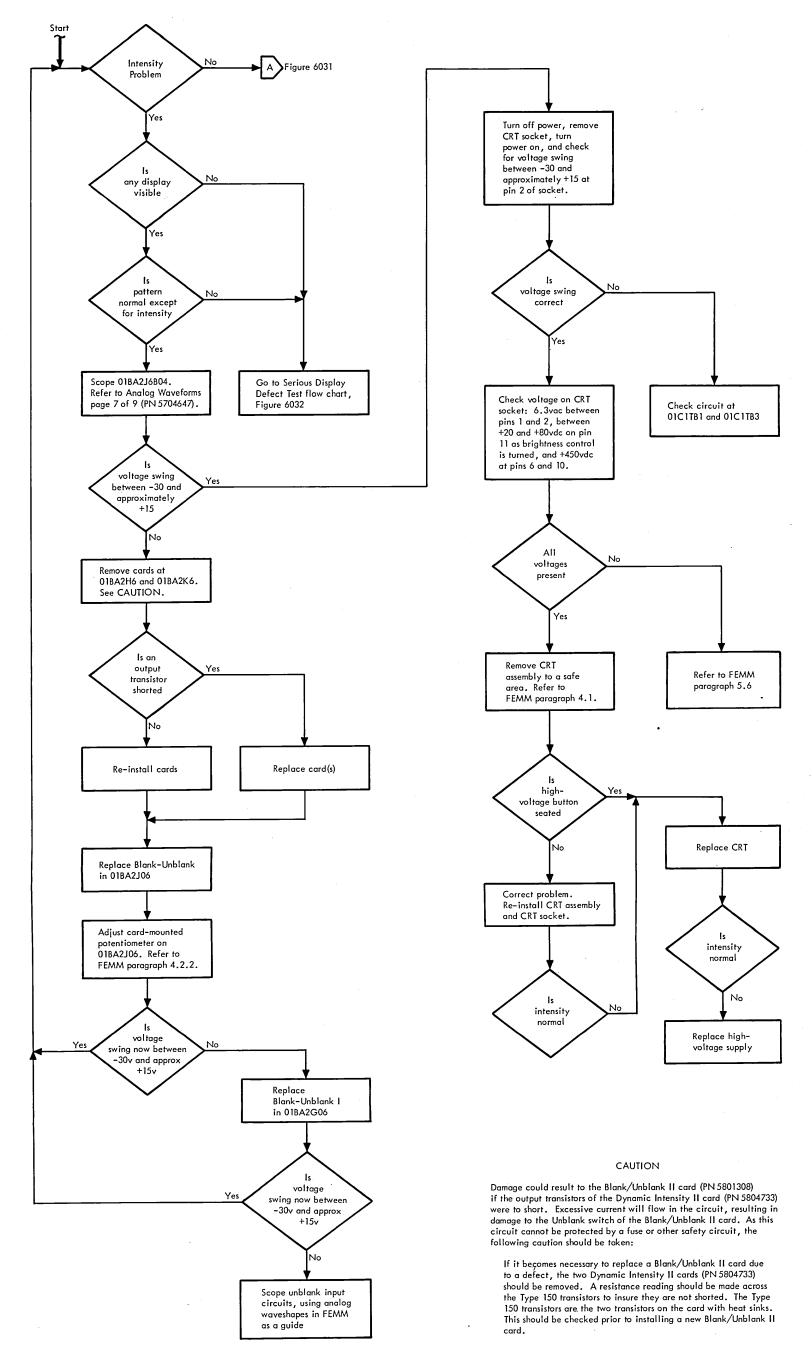


Figure 6042. Intensity Test Flow Chart

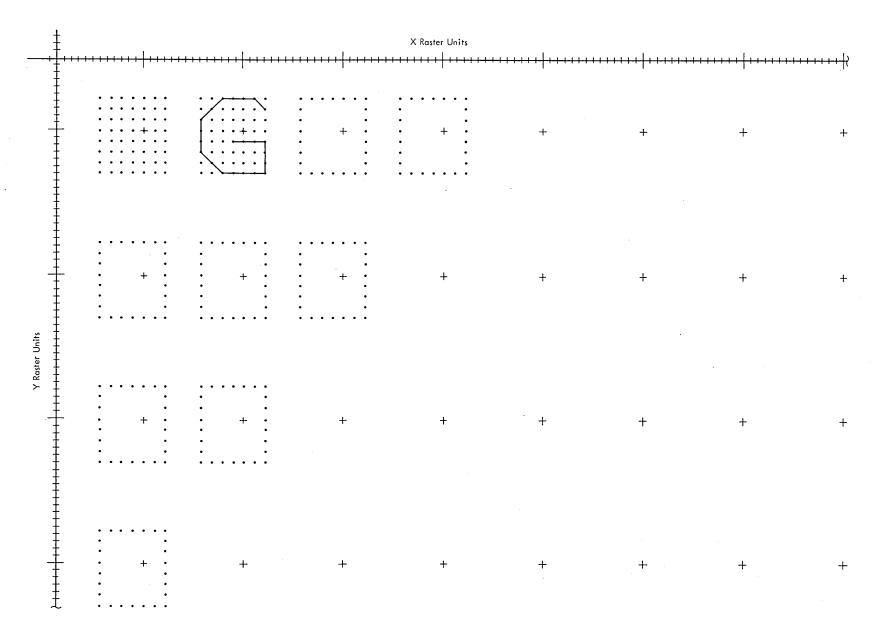


Figure 9000. Size A Characters, Display Distribution

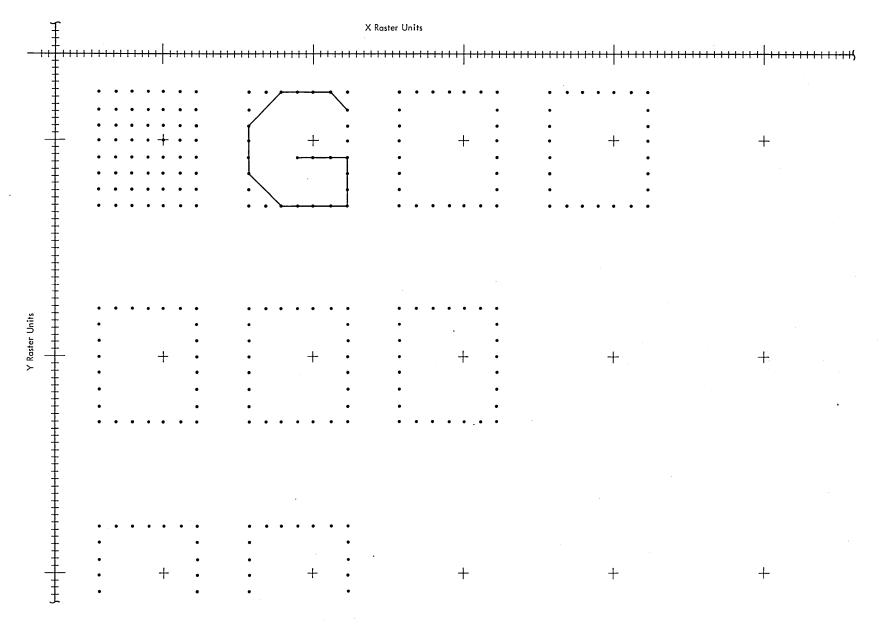


Figure 9001. Size B Characters, Display Distribution

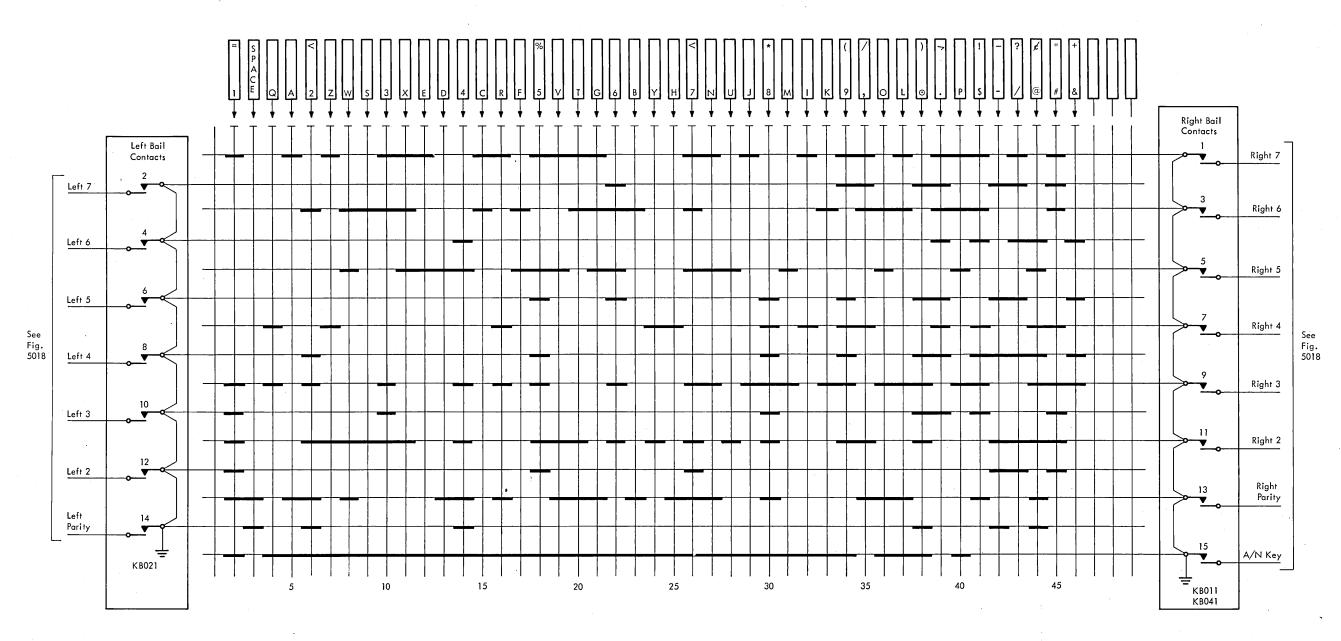
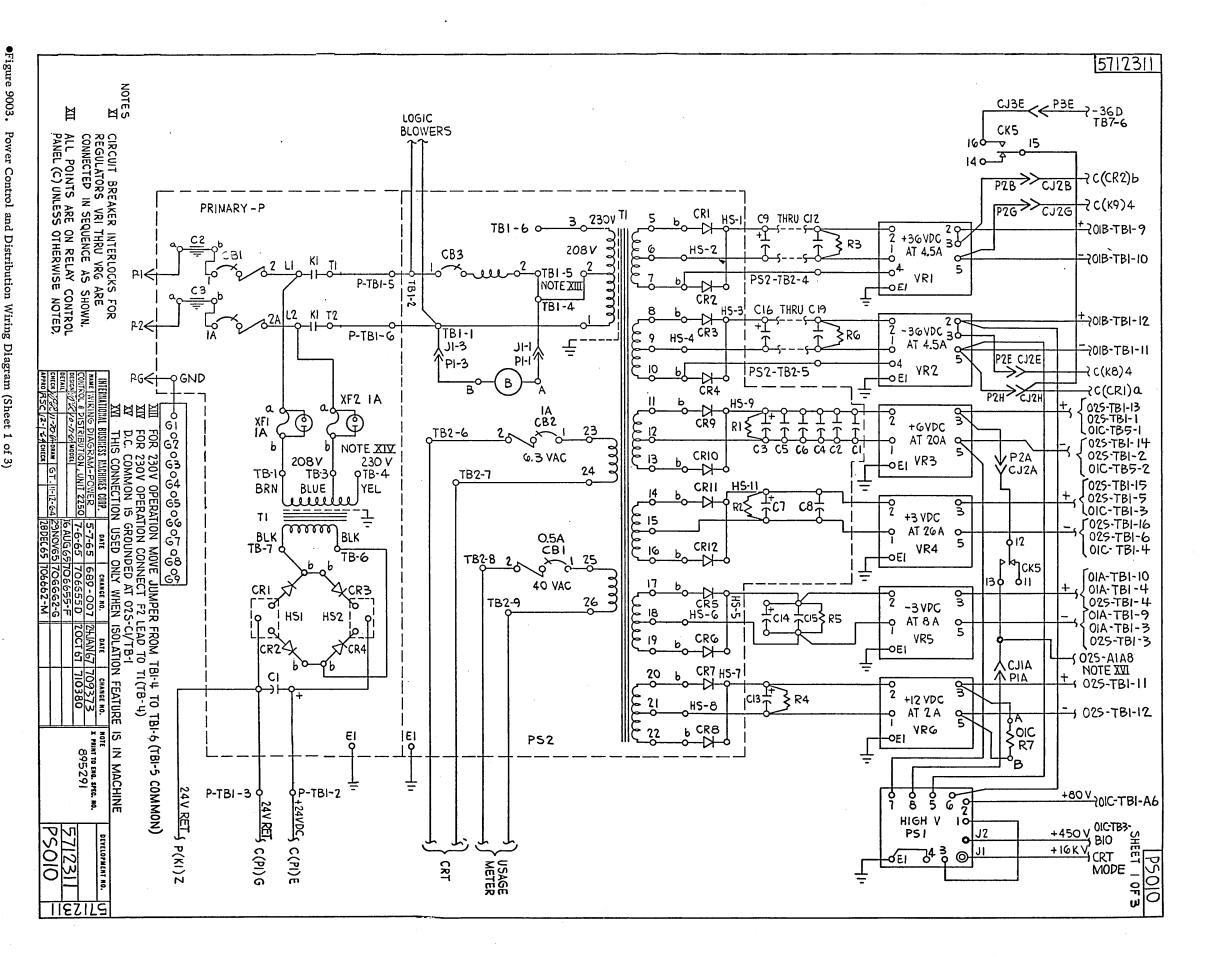
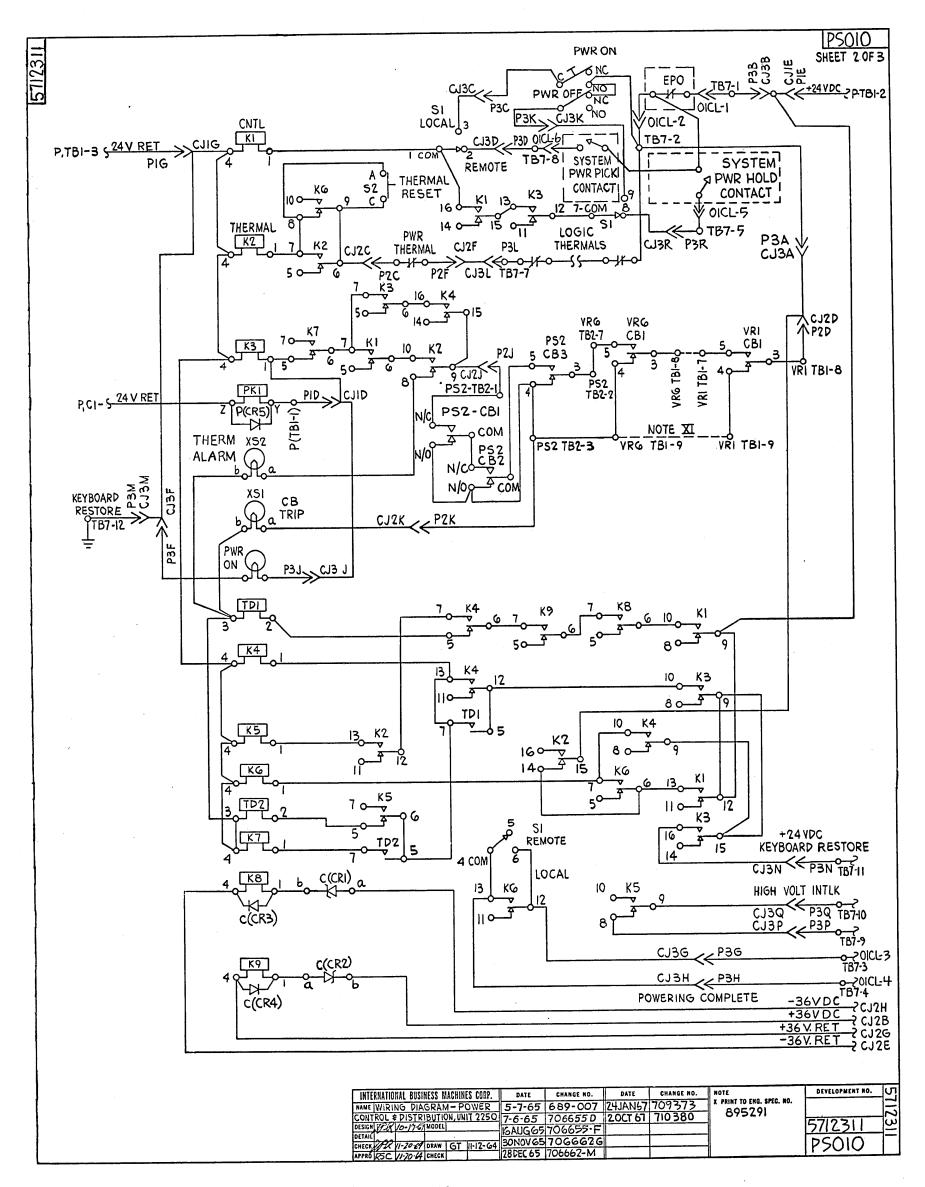


Figure 9002. A/N Keyboard, Encoding Chart



Wiring Diagram (Sheet 1 of 3)



•Figure 9003. Power Control and Distribution Wiring Diagram (Sheet 2 of 3)

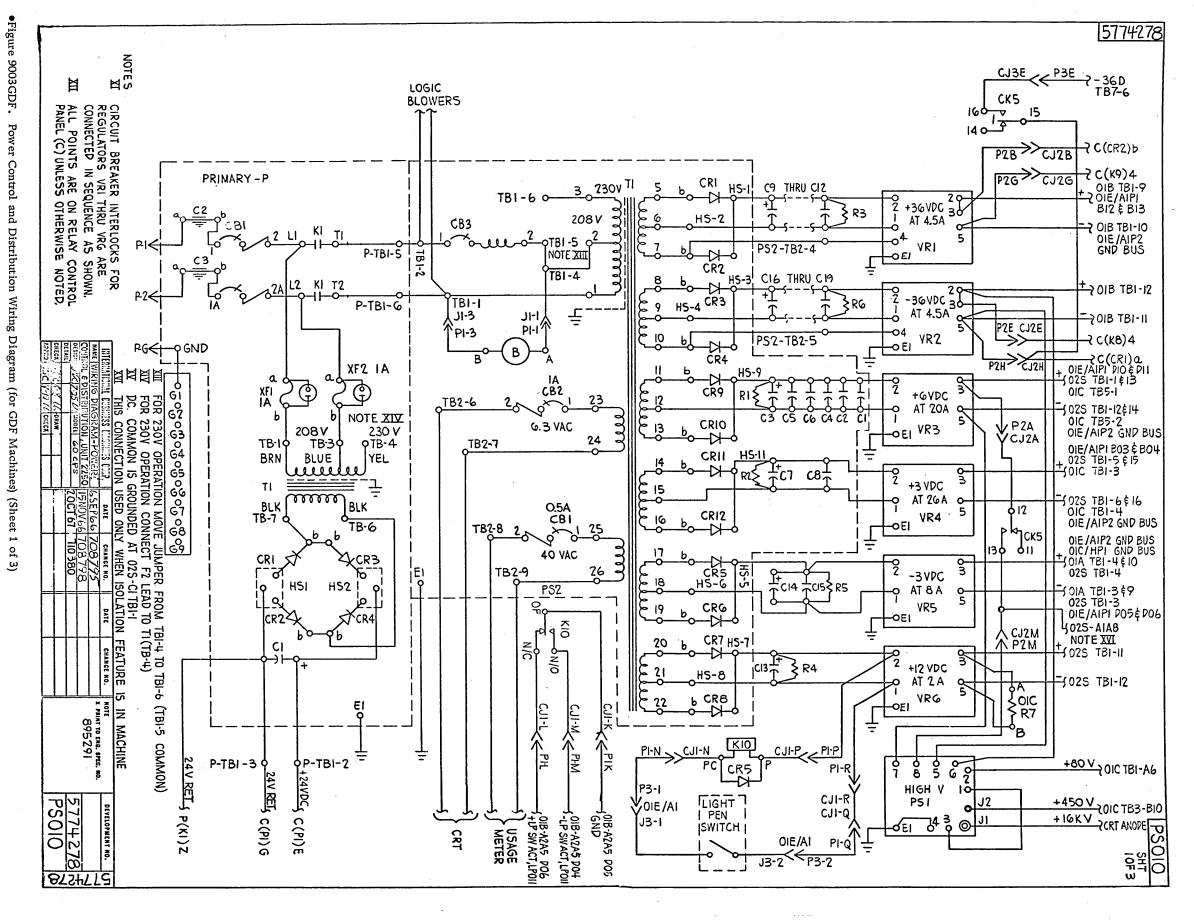
P5010 571231 SHEET 3 OF 3 COMPONENT CHART PART NO. DESCRIPTION CODE 5719456 CIRCUIT BREAKER ISA P, CBI P, KI 5276701 CONTACTOR 5712337 TFMR 24VDC PTI 208245 CAPACITOR 2.5KMFD P, C1 P.CZEC3 5214060 CAPACITOR, FEED THRU PCRIECRE 598355 DIODE P.CR34CR4 598 353 DIODE PF18 F2 6325 FUSE PSZ-B 5313850 BLOWER PS2,TI 5712373 TFMR PS2, CB1 535290 CIRCUIT BREAKER 0.5A PSZ,CBZ 535292 CIRCUIT BREAKER 1.0 A PS2,CB3 889995 CIRCUIT BREAKER IOA PSZ, CRI-8 598479 DIODE PS2,CR9-12 127324 | DIODE PS2, CI-C6 5261057 CAPACITOR ITKMFD PSZ, CIECO 5213162 CAPACITOR 74KMFD 09-12, C16-19 208232 CAPACITOR 3.5KMFD CIB 5261077 CAPACITOR B.9KMFD C14, C15 | 5261067 | CAPACITOR 24 KMFD PSZ, RI 5261899 | RESISTOR 100 12 5W, ASM PSZ, RZ 5712377 RESISTOR 7012 SW, ASM R3, R6 | 5712378 | RESISTOR 600 & 10W, ASM 5261077 RESISTOR I.IKI ZW, ASM 5261935 RESISTOR 3301 2W, ASM 5712339 H.V. PWR SUPPLY (WD5712340) PSI VRI & 2 5239250 VOLT REG 36V-4A (WD 5239251) VR3 5712359 VOLT REG 6V-ZOA(WD 5712372) VR4 5712360 VOLT REG 3V-26A(WD 5712361) 5712363 VOLT REG 3V-8A(WD5712364) VR5 5712365 VOLT REG 12V-2A (WD 5712371) VR6 5318968 RELAY Z4VDC K1-K7 5712326 TIME DELAY RELAY 25 SEC TDI 5213522 ROTARY SWITCH 51 52 215679 PUSH BUTTON SWITCH XSIEXSZ 5372847 LAMP C(CRICR2) 369129 ZENER DIODE 30V P(CR5) 599917 AM DIODE ASM C(CR3 & CR4) 2111232 AM DIODE PWR THRML 594986 THERMAL SWITCH
TD2 5712399 TIME DELAY RELAY 10 SEC KB K9 5318969 RELAY 6VDC 016 09 010 014 015 08 013 06 07 011 012 05 04 0302 01 4 POS RELAY WIRING SIDE K1-K9 5-7-65 689-007 24JAN67 709373
7-6-65 706655D 20CT67 710380
16AUG69706555-F
22N0V65 706662-G
28DEC65 706662-A DEVELOPMENT NO. INTERNATIONAL BUSINESS MACHINES CORP. X PRINT TO ENG. SPEC. NO. 895291 NAME WIRING DIAGRAM-PWR CONTROL & DISTRIBUTION DESIGN OF PROPOSITION 123

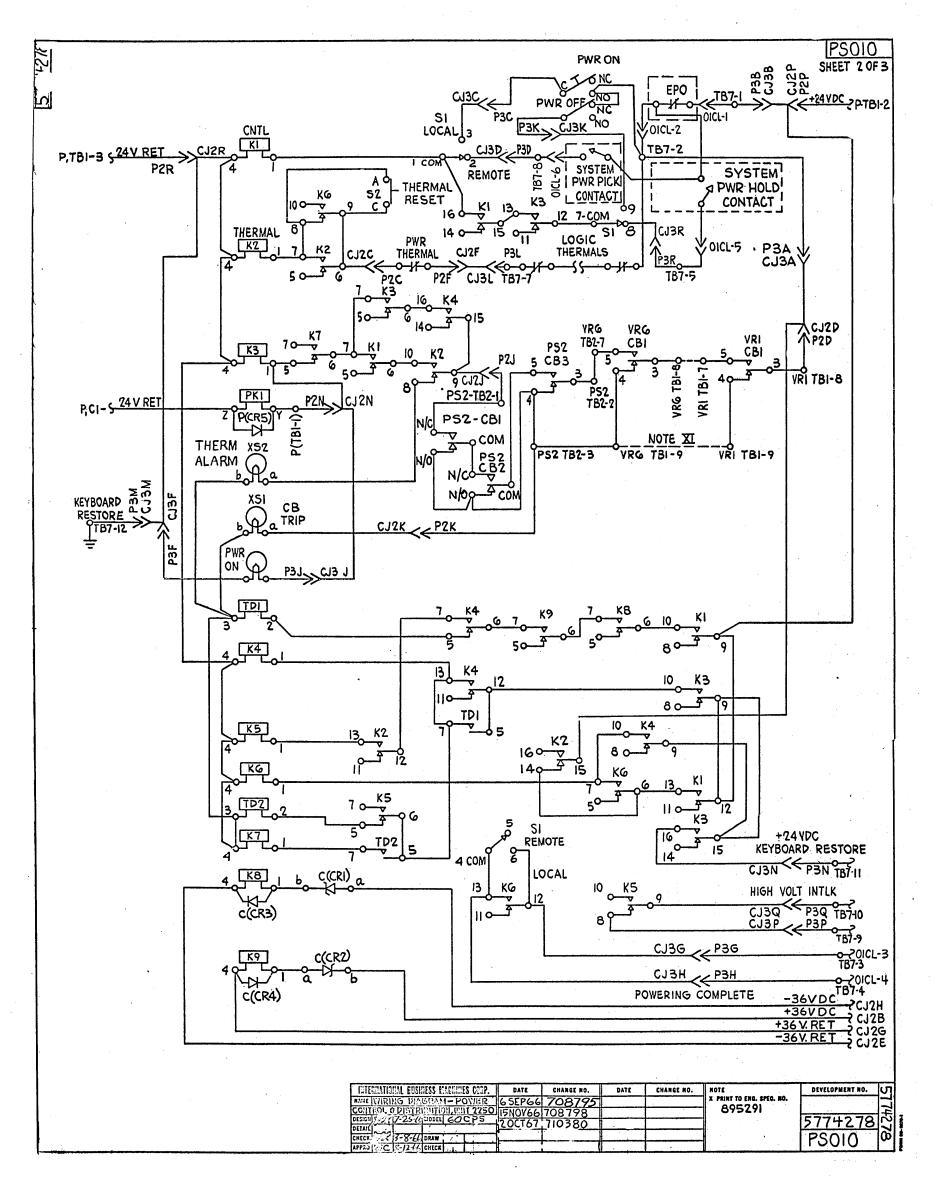
28 DEC 65 706662-M

APPRO VZSC V2 1.64 CHECK

•Figure 9003. Power Control and Distribution Wiring Diagram (Sheet 3 of 3)

5712311 PS010

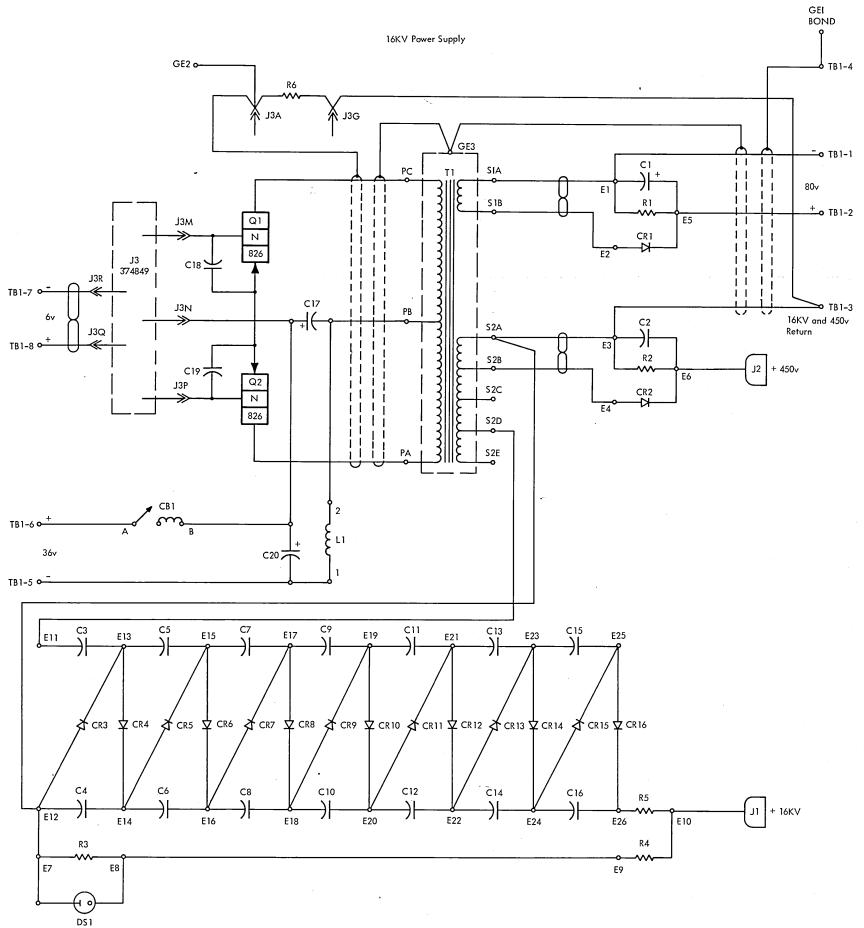




•Figure 9003GDF. Power Control and Distribution Wiring Diagram (for GDF Machines) (Sheet 2 of 3)

121		<u></u>	[PS010]
134			sheet 3 of 3
<u> </u>	COMPONENT CHART		
CODE	COMPONENT CHART PART NO. DESCRIPTION		
	5719456 CIRCUIT BREAKER 15A		
	5276701 CONTACTOR		
	5712337 TFMR 24VDC		
· · · · · · · · · · · · · · · · · · ·	208245 CAPACITOR 2.5KMFD 5214060 CAPACITOR, FEED THRU		
	598355 PIODE		
	593353 DIODE		
PFId F2			
1	5313850 BLOWER 5712373 TFMR	•	
	535290 CIRCUIT BREAKER O.SA		
	535292 CIRCUIT BREAKER 1.0 A		!
	239995 CIRCUIT BREAKER IOA		
	590479   DIODE   127324   DIODE		
	5261057 CAPACITOR ITKMFD		
	5213162 CAPACITOR 74 KMFD		
	208232 CAPACITOR 3.5KMFD		
	5261077 CAPACITOR 8.9KMFD		
	5261067 CAPACITOR 24KMFD 5261039 RESISTOR 10015W, ASM		
PSZ,RZ	5712377 RESISTOR 702 SW,ASM		
	5712378 RESISTOR GOOD IOW, ASM		
	5261077 RESISTOR LIKE ZW, ASM		
·	5291935   RESISTOR 3301 2W, ASM 5712339   H.V. PWR SUPPLY (WD5712340)		
The state of the s	5239250 VOLT REG 36V-4A (WD 5239251)	,	
	5712359 VOLT REG 6V-ZOA(WD 5712372)		
	5712360 VOLT REG 3V-26A(WD 5712361)	·	
	5712363 VOLT REG 3V-BA(WD 5712364)		
	5712365 VOLT REG 12V-2A (WD 5712371) 5318960 RELAY 24VDC		
(	5712326 TIME DELAY RELAY 25 SEC		
	5213522 ROTARY SWITCH		
52	215679 PUSH BUTTON SWITCH		
X51 = X5 2 C(CR1 & CR2)	5372847 LAMP 369129   ZENER DIODE 30V		
P(CRIS)	590017 AM DIODE ASM		
C(CREACRA)	1594906 THERMAL SWITCH		
TD2	5712399 TIME DELAY RELAY 10 SEC		
	5318969 RELAY 6VDC		-
K10 C(CR5)	769095 WIRE CONTACT RELAY 5368225 DD DIODE ASM		:
016	19 010		
014	015 08   8888 OP		
013	8888 N/C	•	
011	012 05 8888 N/O		
<u> </u>			
1 040	3 , 2 , 1   8888 COIL		
<u> </u>	PCHC H P		
4 P	OS. RELAY WIRING SIDE		•
	RING SIDE KIO (1) (1) (1) (1) (1) (1) (1) (1) (1) (1)		
^	INTERNATIONAL BUSINESS MACHINES CORP. DATE CHANGE NO.	DATE CHANGE NO. NOTE	DEVELOPMENT NO.
•	MALE WIRING DISCRAIN PWIR GSEP66 708795  CONTROL & DISTRILLUTION 15N0Y66708798  DESIGN 7/13725-(Guodel) 2007-7-1710380	X PRINT TO	ENG. SPEC. NO. 5.291
	DETAIL 200101 110 380		5774278
1	APPROVINCE 1270 CHECK		PS010 6

<sup>•</sup>Figure 9003GDF. Power Control and Distribution Wiring Diagram (for GDF Machines)(Sheet 3 of 3)



_	Componen	t Chart	
Ref Des	Part Number	Description	
C1	482148	Capacitor 5mf	
`C2	5213609	<b>Å</b> 0.05mf	
C3-C16	5213619	0.01mf	
C17	369849	50mf	
C18, C19	5213577	▼ Imf	
C20	526332	Capacitor 450mf	
CB1	526663	Circuit Breaker	
CR1	341622	Diode	
CR2-CR16	5213417	Rectifier Silicon	
R1	323989	Resistor 47K 1W	
R2	132699	♣ 8.2 meg 1/2W	
R3	5213463	3.3 meg 2W	
R4	5213583	100 meg 5W	
R5	317047	▼ 220K 1W	
R6	317026	Resistor 9.1K 1/2W	
J3	374849	Card, Oscillator	
T1	5712353	Transformer	
Q1, Q2	5261889	Transistor 826	
L1	5712376	Inductor	
DS 1	194587	Neon Lamp	

Figure 9004. High Voltage Power Supply Wiring Diagram

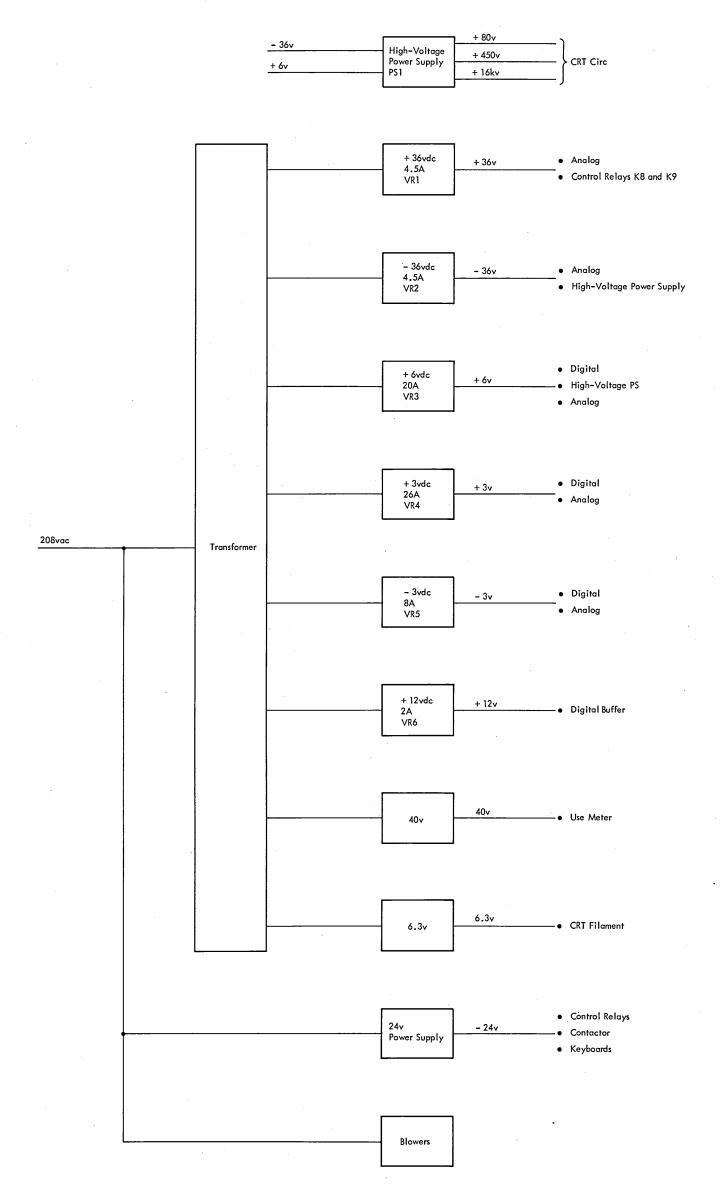
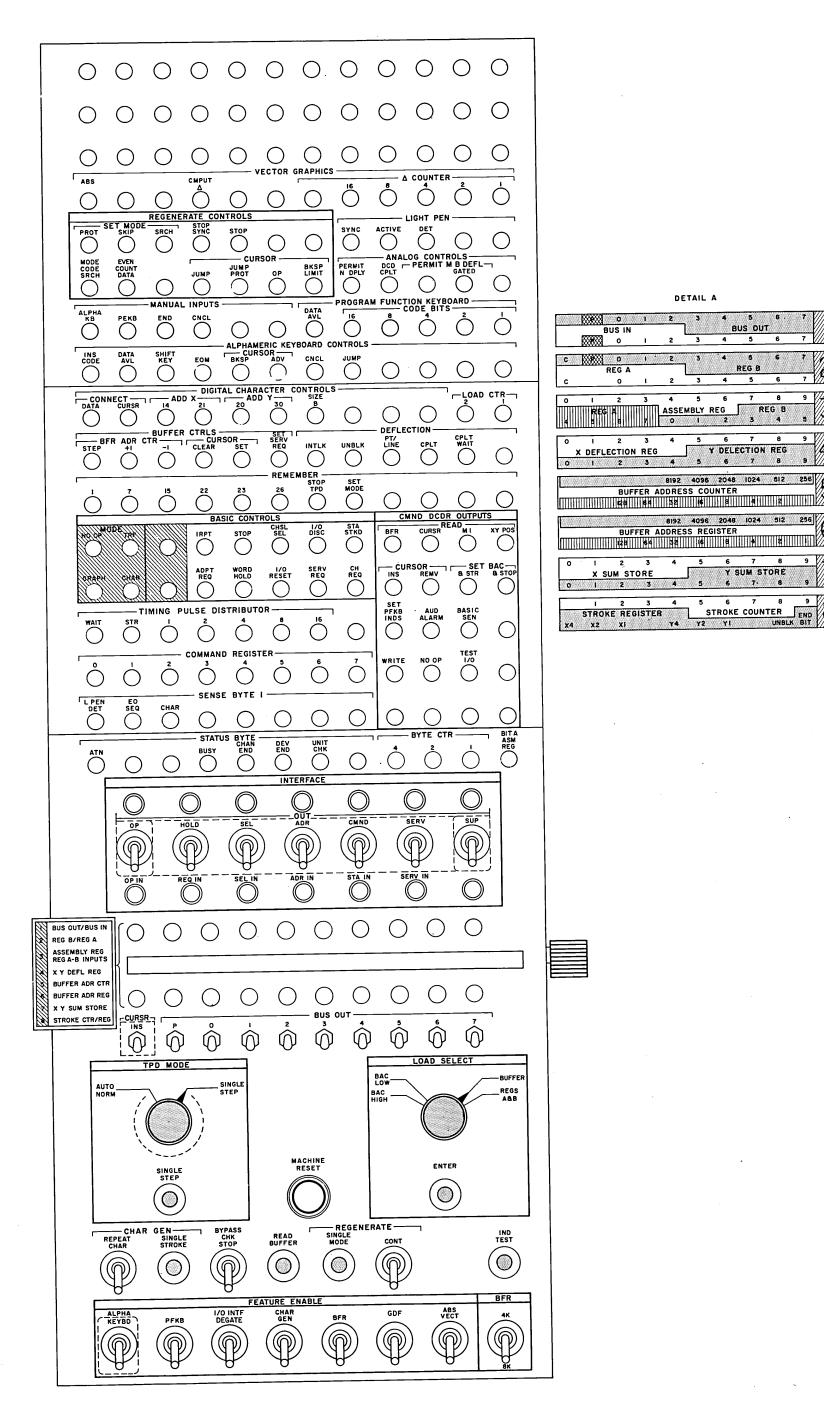


Figure 9005. Power Distribution



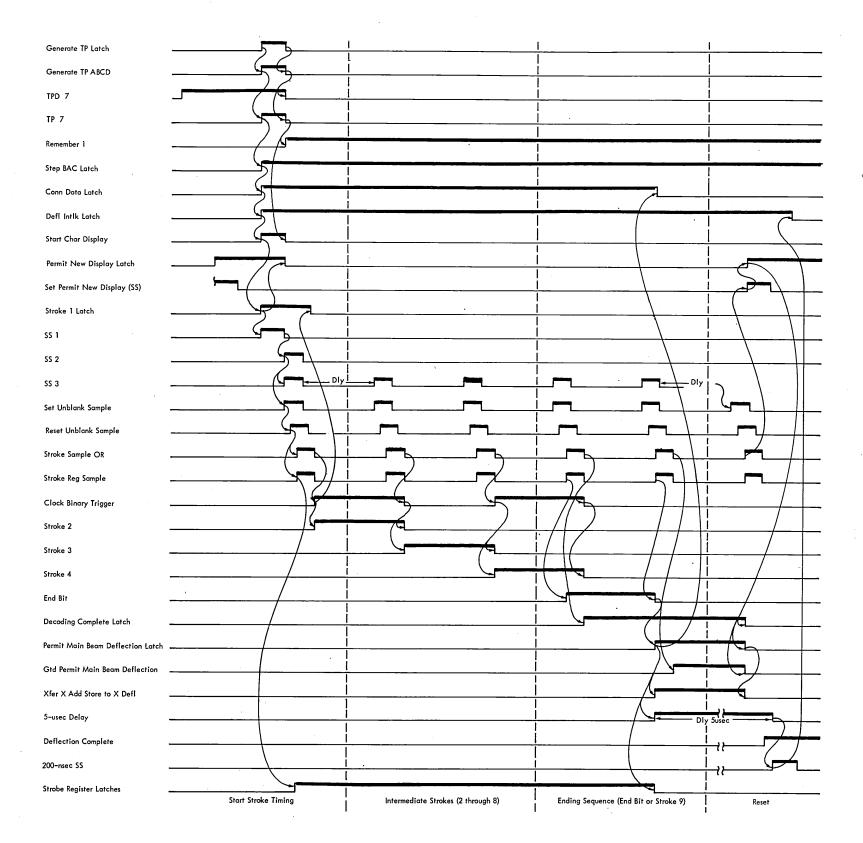


Figure 9007. Character Stroke, Timing Chart

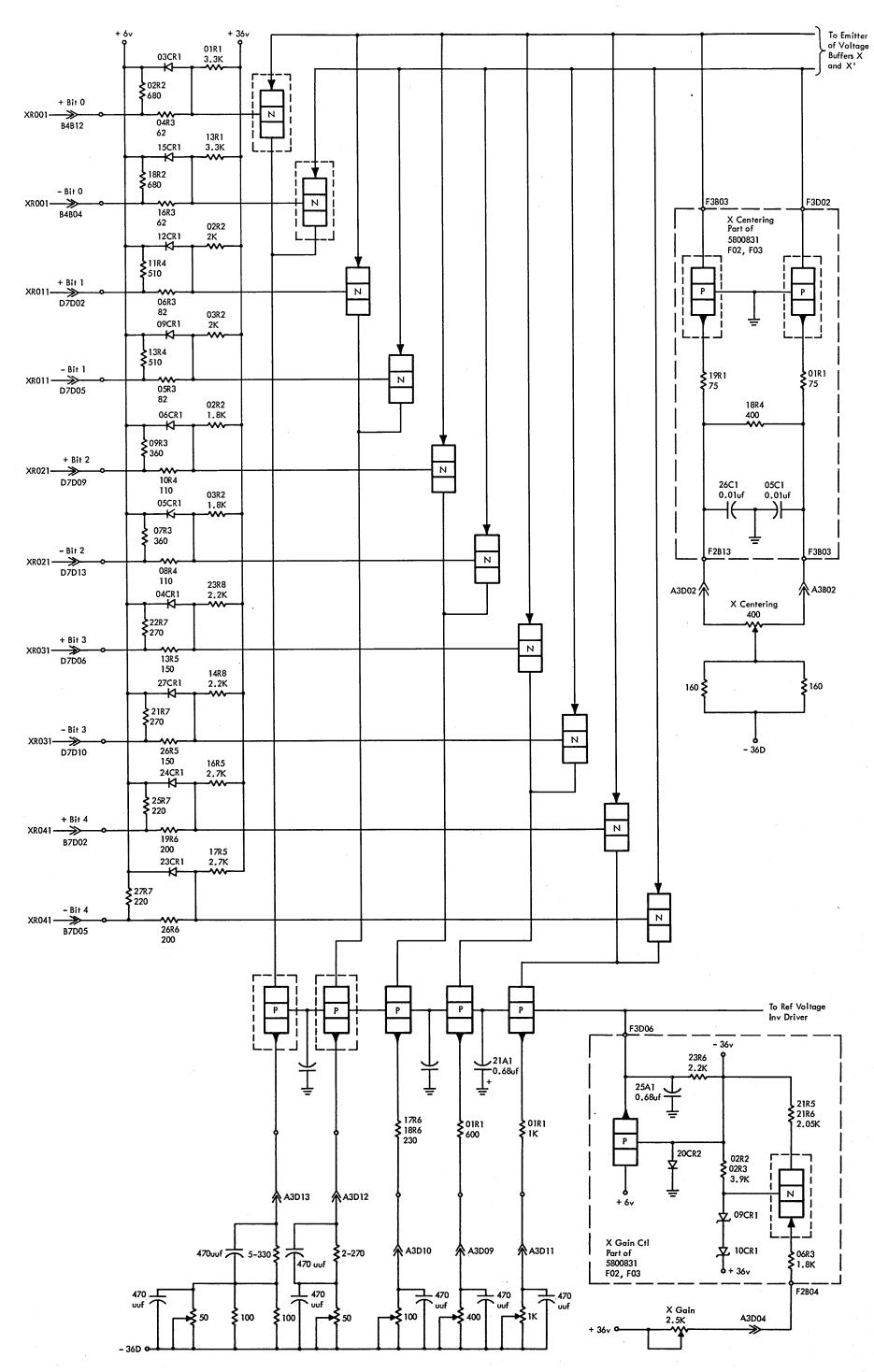


Figure 9008. Main Deflection, High-Order Decoding and Control, Wiring Diagram

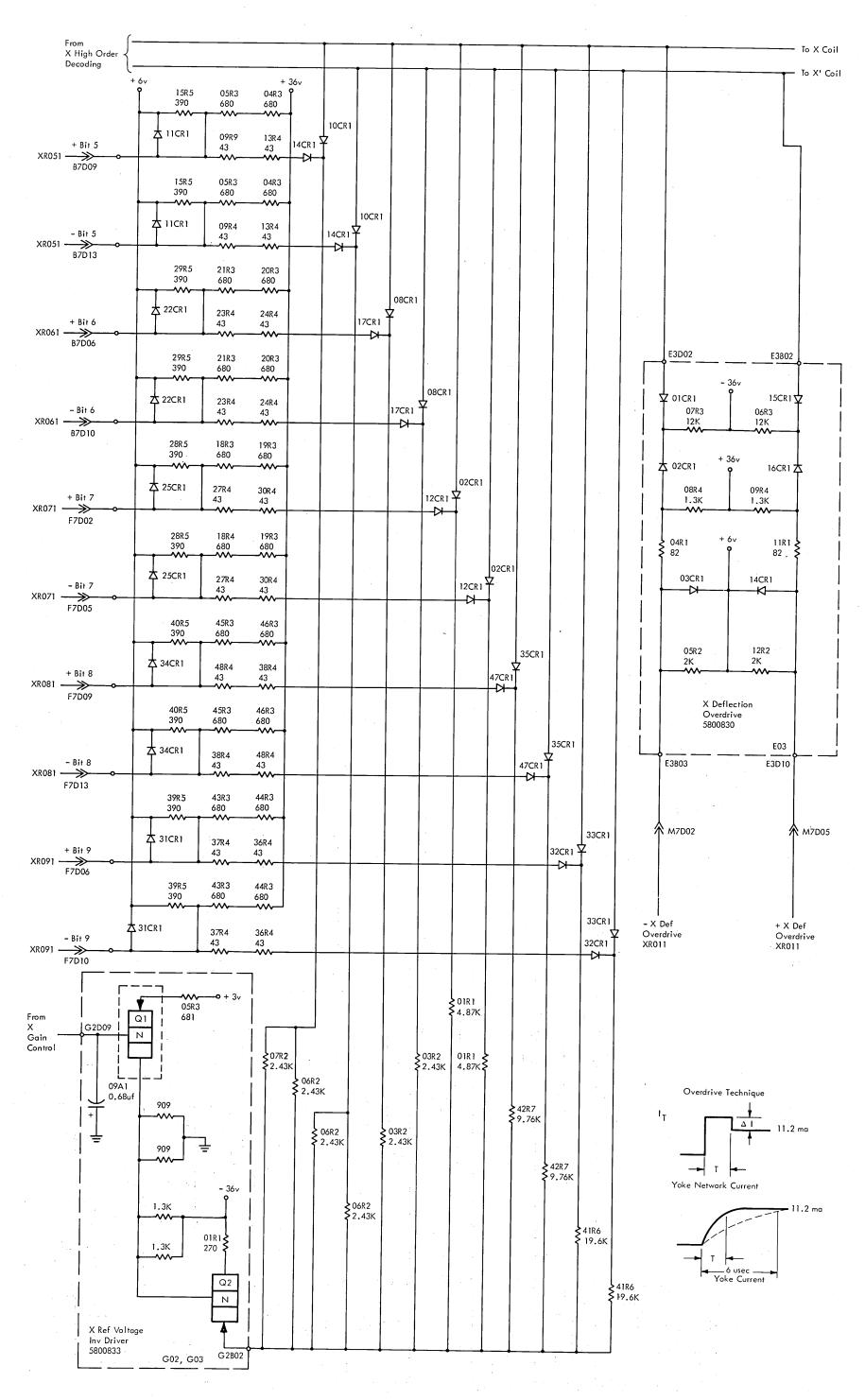


Figure 9009. Main Deflection, Low-Order Decoding and Control, Wiring Diagram

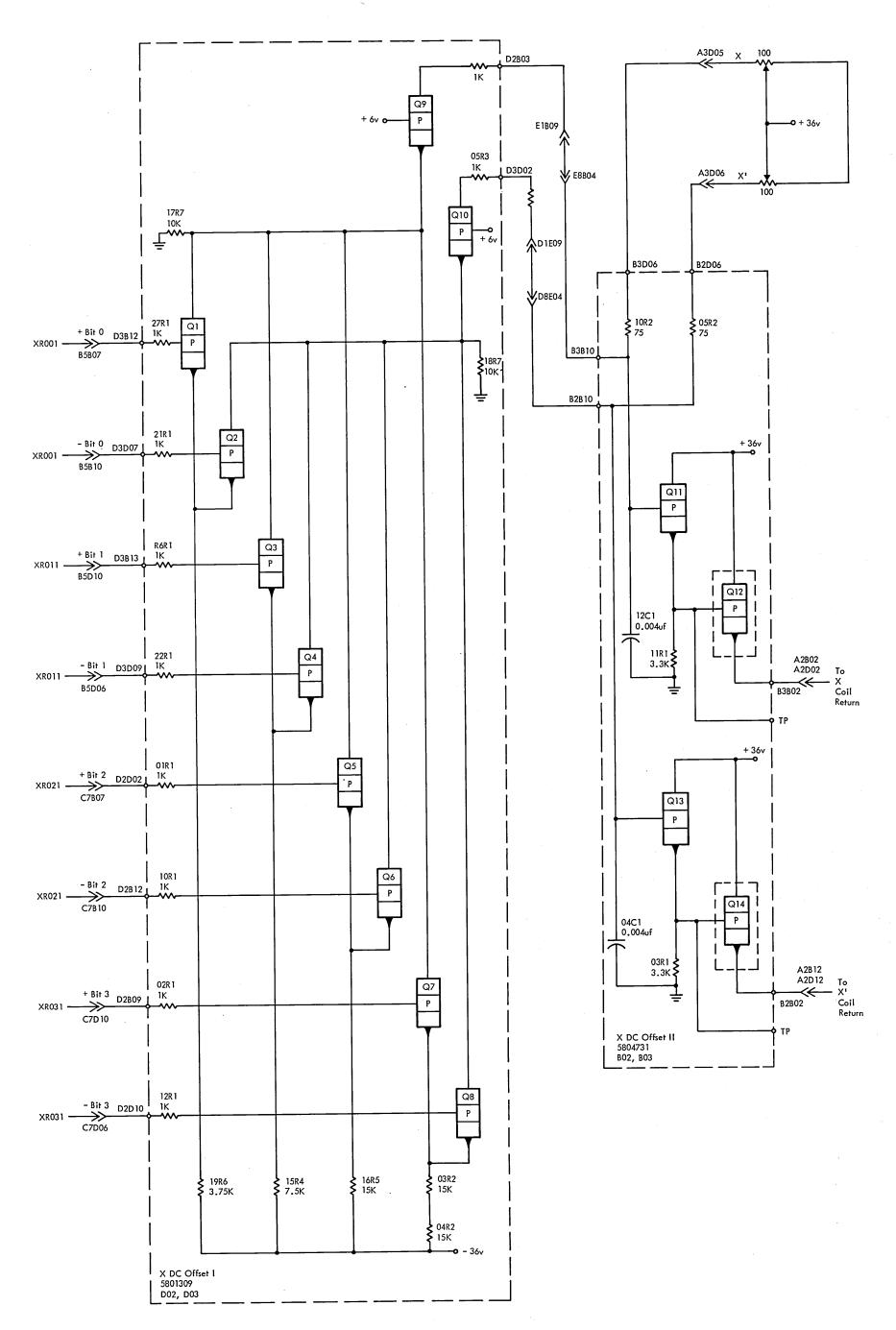


Figure 9010. Main Deflection, DC Offset Control, Wiring Diagram

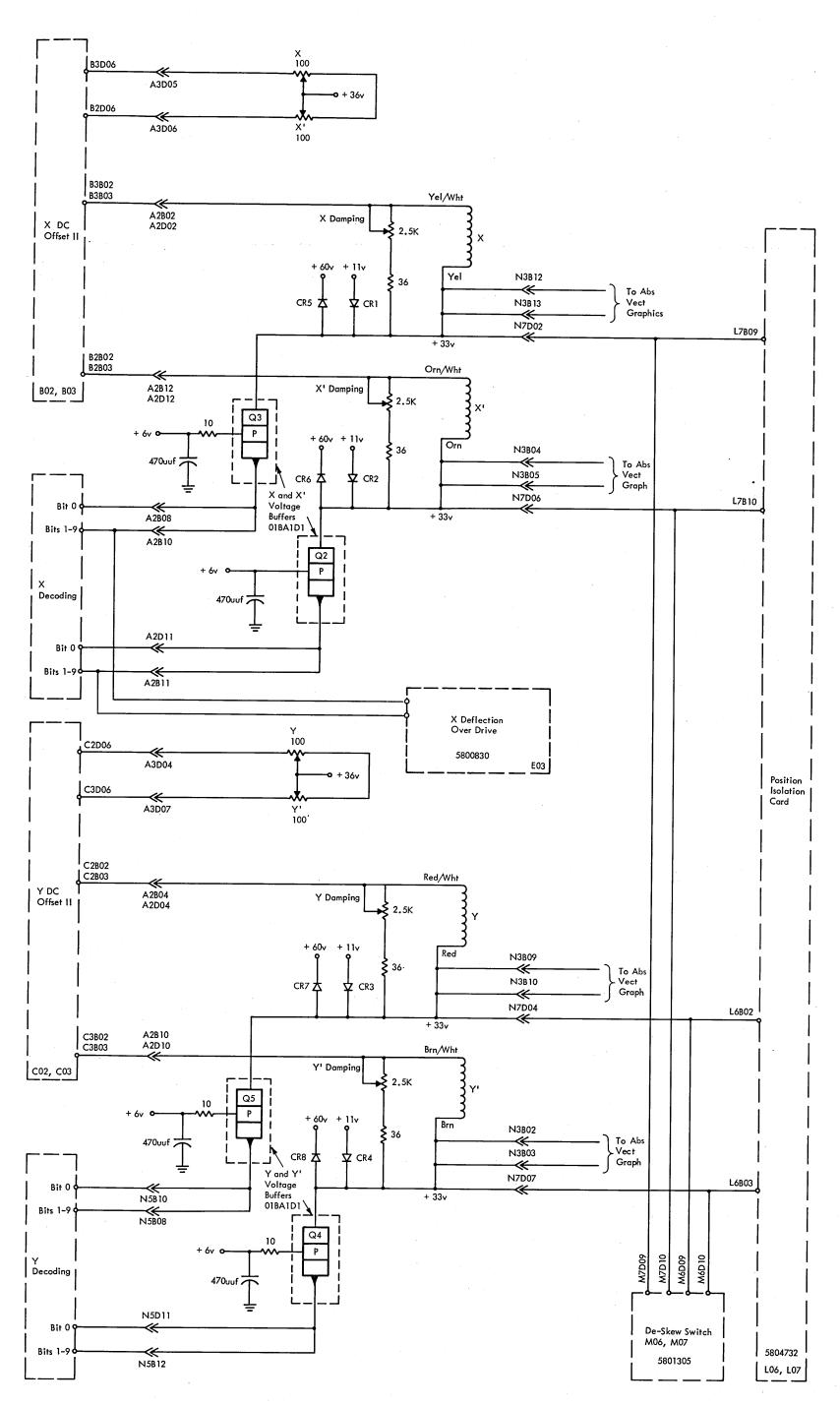


Figure 9011. Main Deflection, Yoke Control Circuits, Wiring Diagram

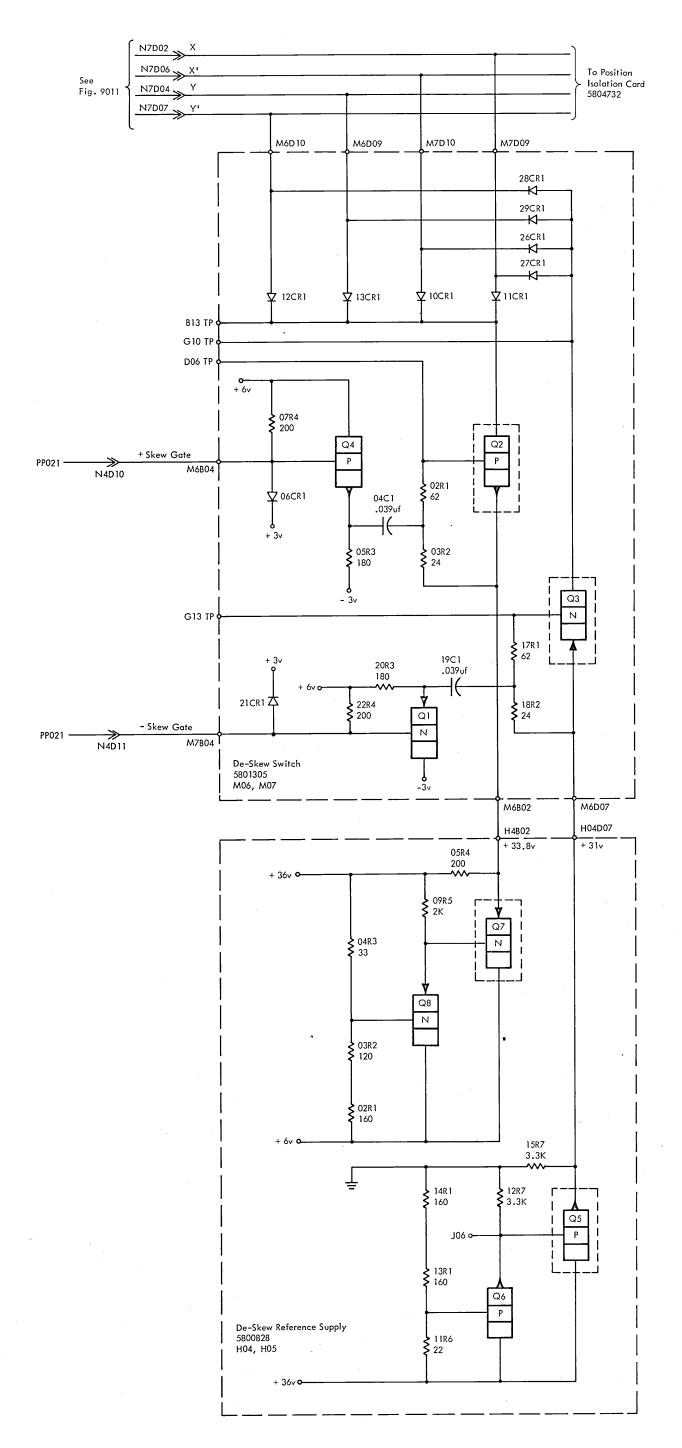


Figure 9012. Main Deflection, De-Skew Control Circuits, Wiring Diagram

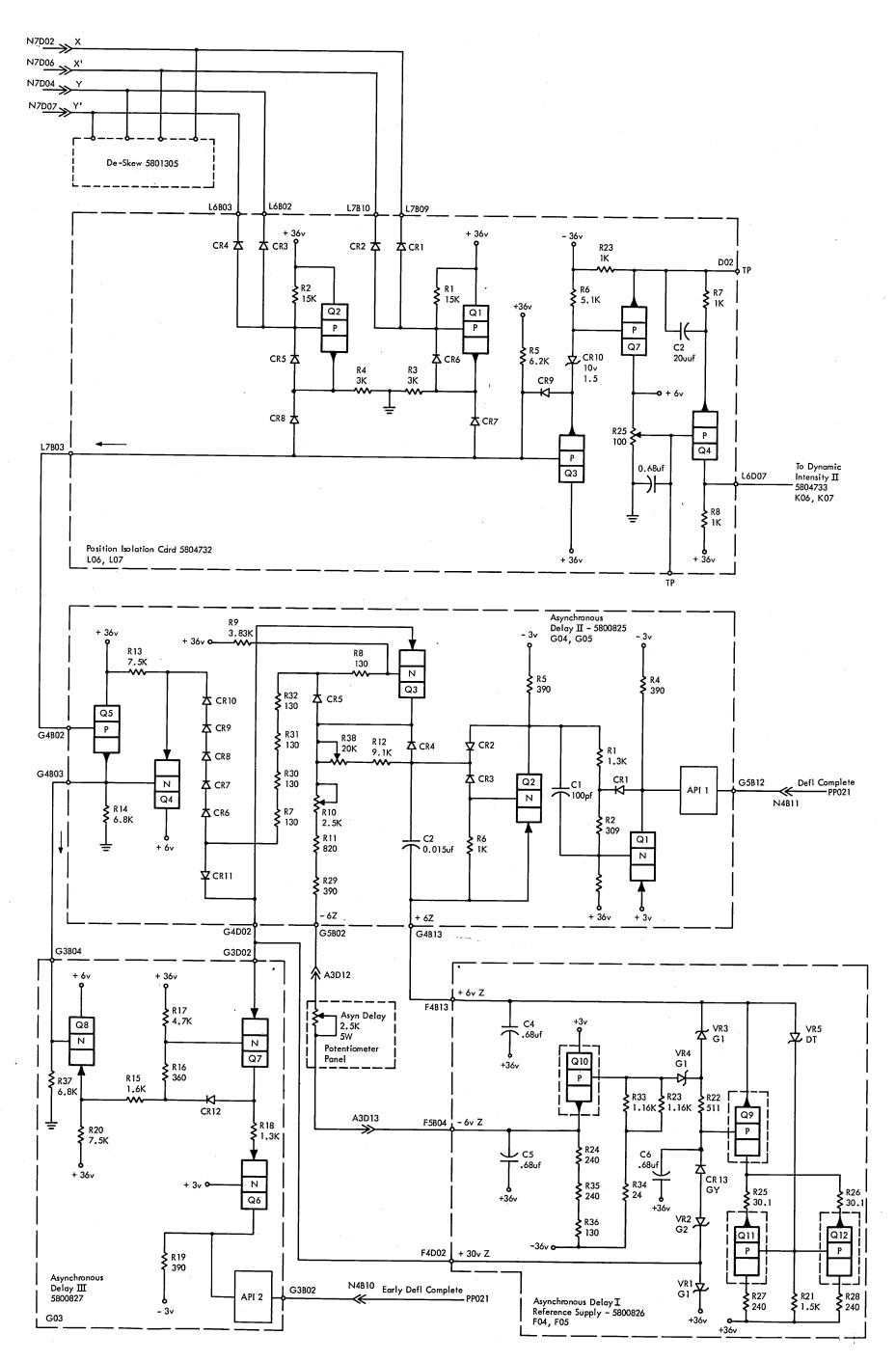


Figure 9013. Main Deflection, Position Isolation and Asynchronous Delay Circuits, Wiring Diagram

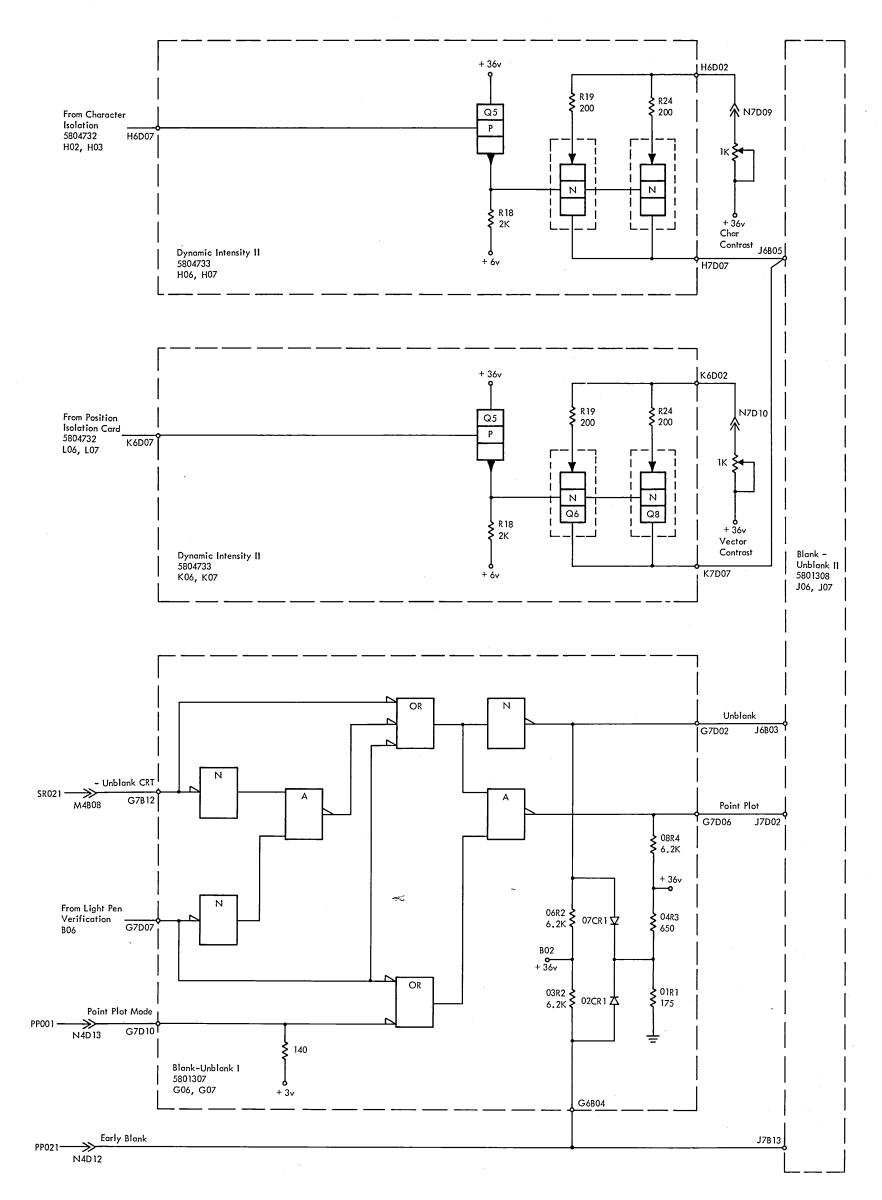


Figure 9014. Dynamic Intensity I and Blank-Unblank I Circuits, Wiring Diagram

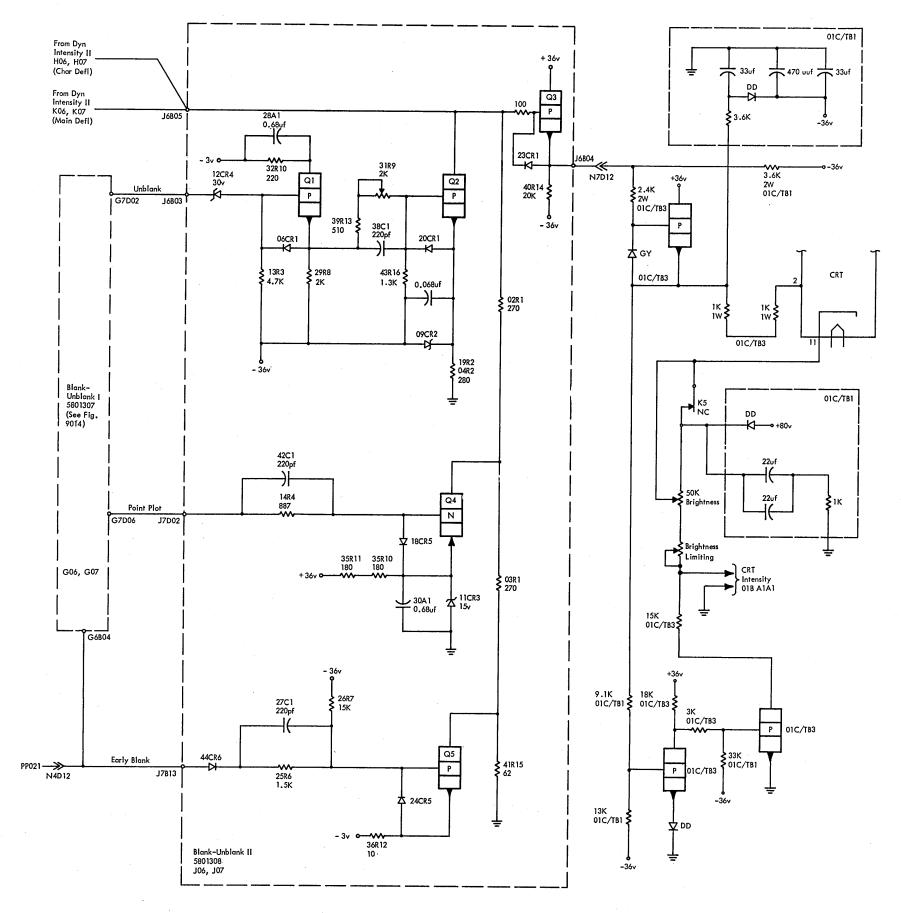


Figure 9015. Dynamic Intensity Blank-Unblank II Circuits, Wiring Diagrams

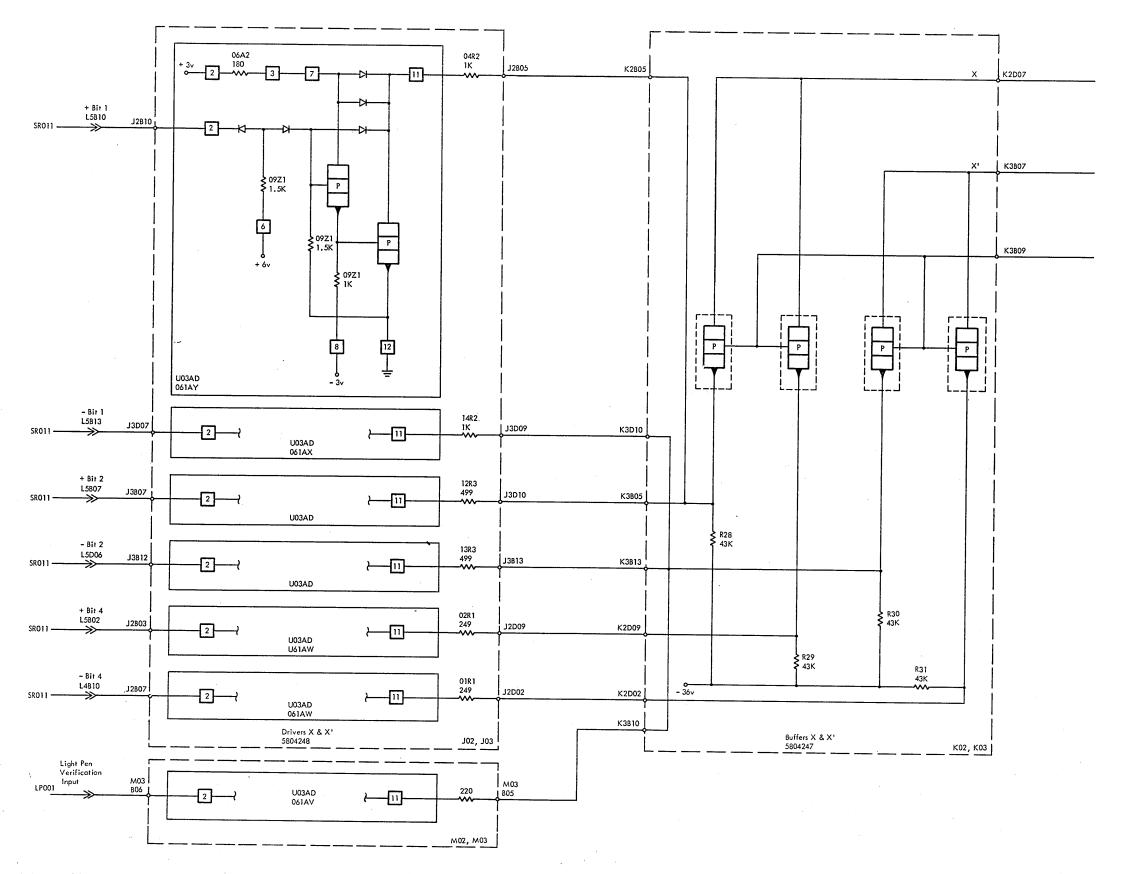


Figure 9016. Character Deflection, Decode Circuits, Wiring Diagrams

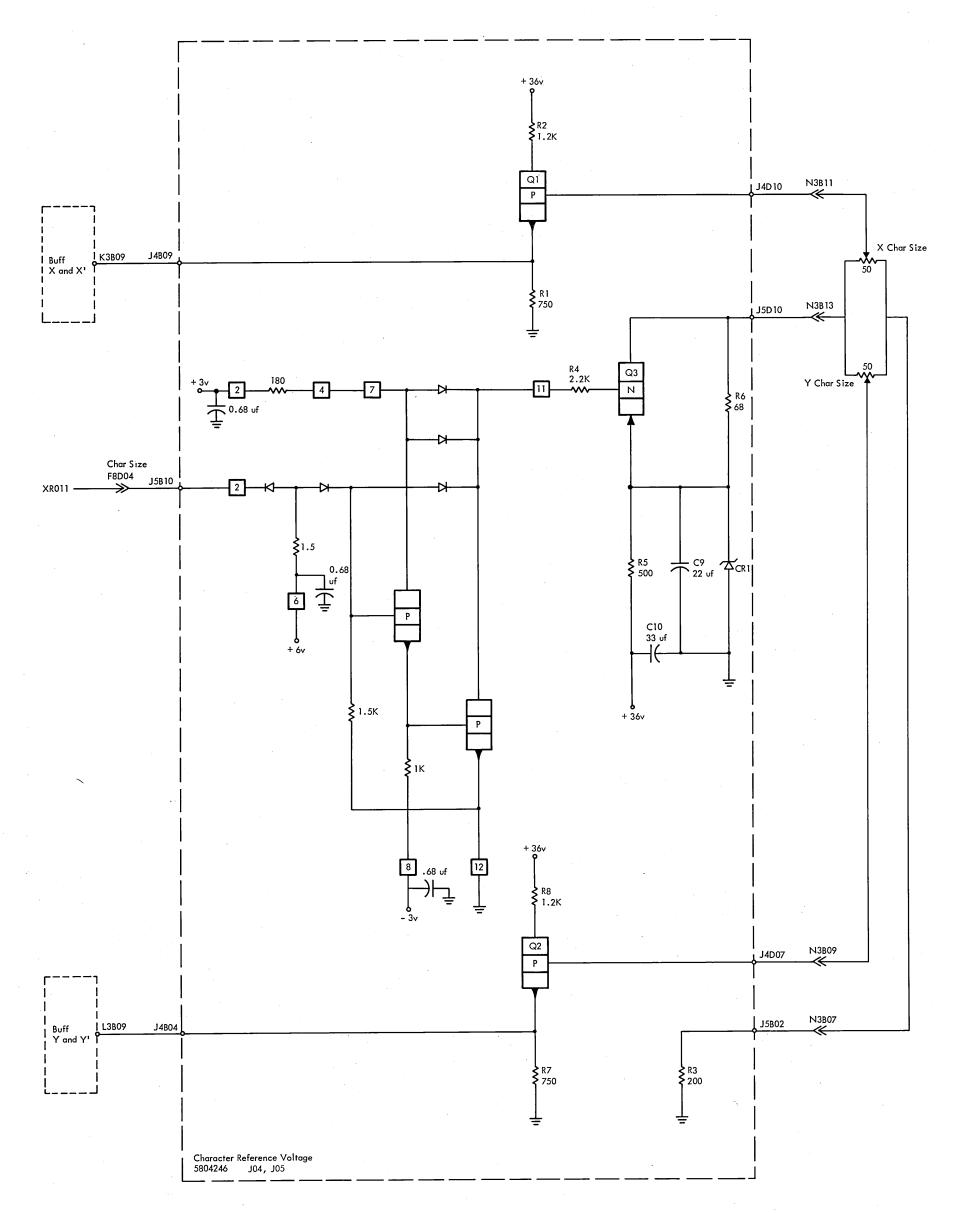


Figure 9017. Character Deflection, Reference Voltage Supply, Wiring Diagram

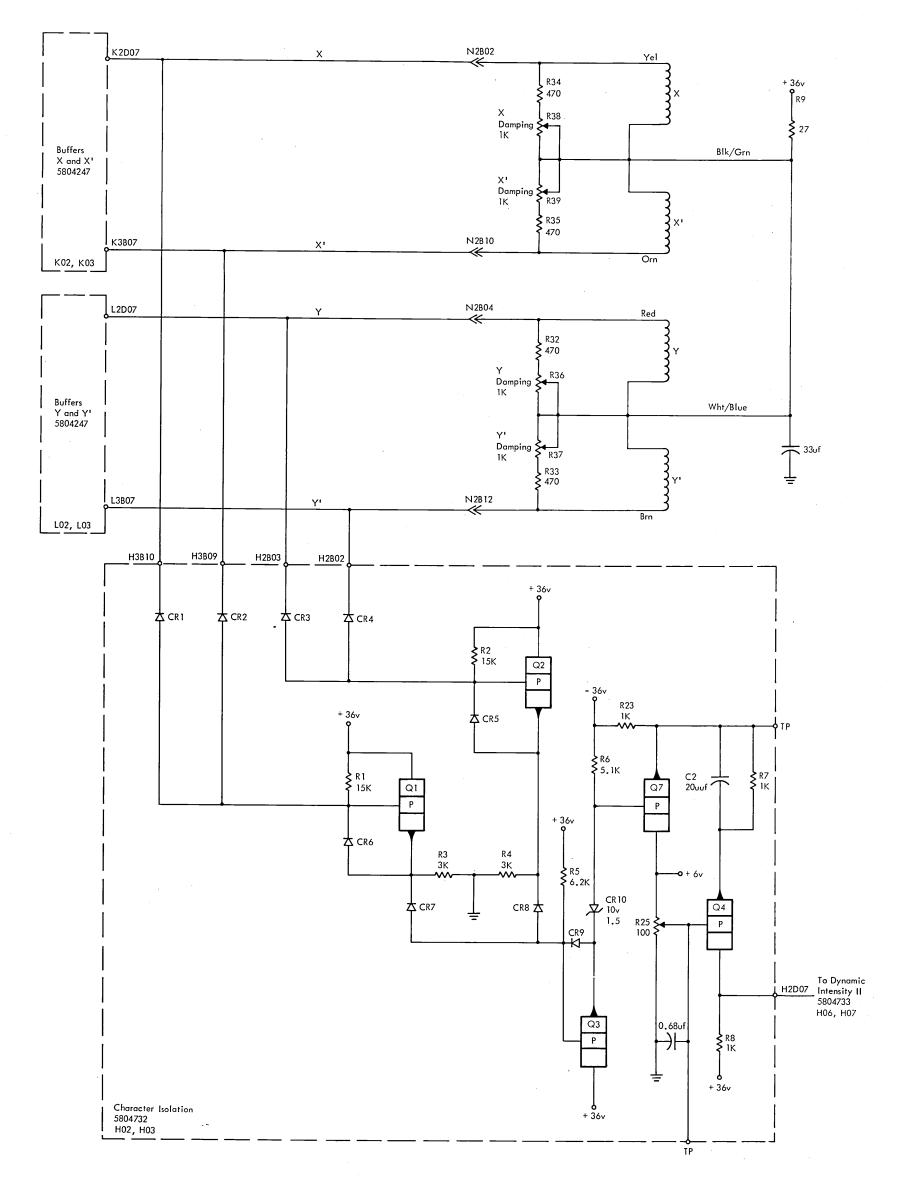


Figure 9018. Character Deflection, Yoke Control and Character Isolation Circuits, Wiring Diagram

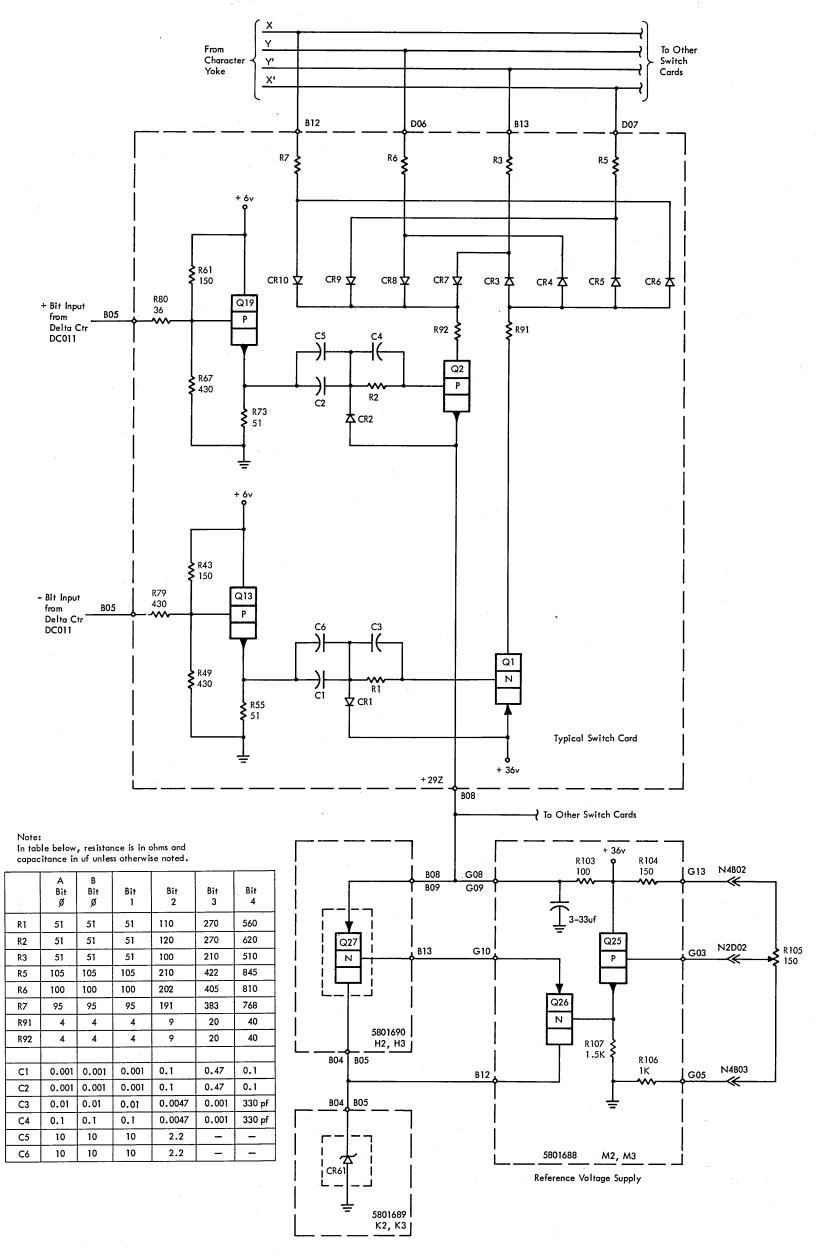


Figure 9019. Absolute Vector Graphics Deflection Control, Typical Switch and Reference Voltage Circuits

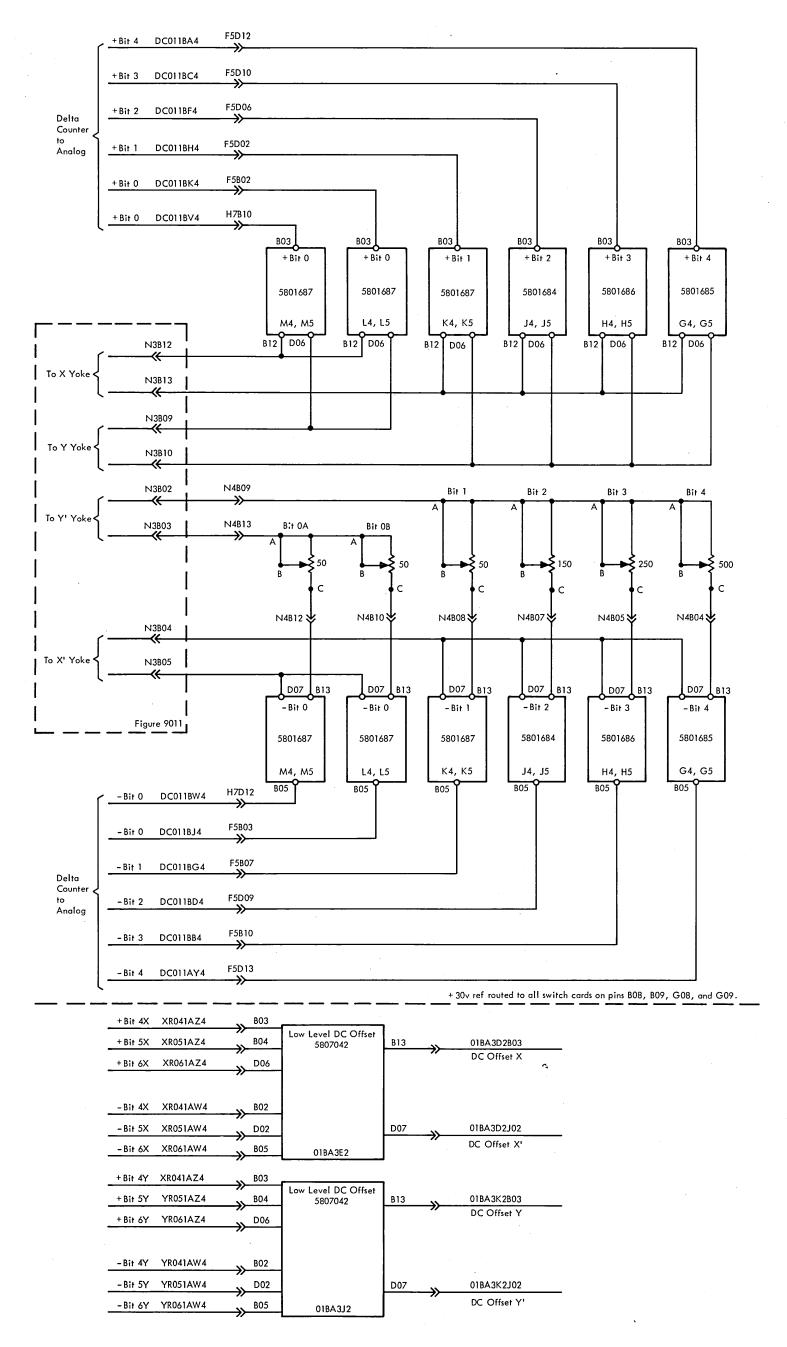
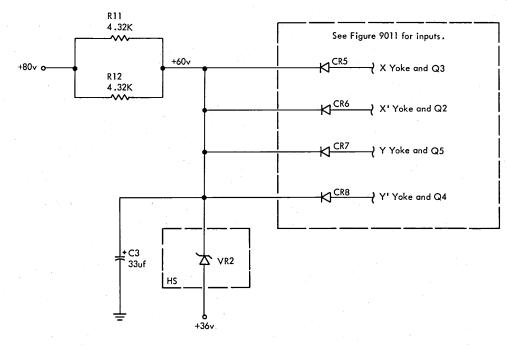
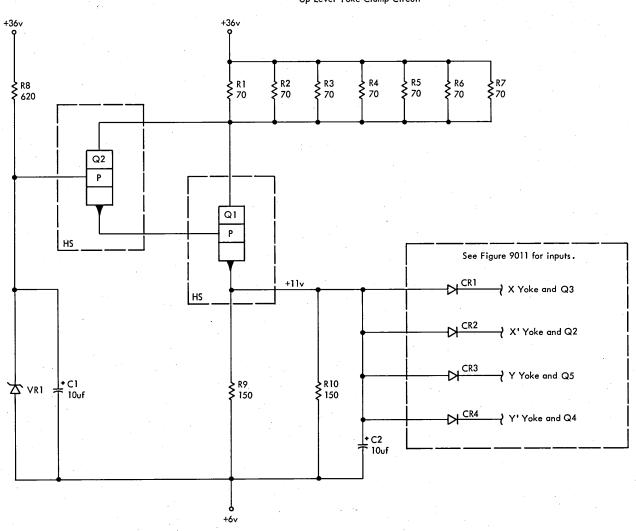


Figure 9020. Absolute Vector Graphics Deflection Control, Delta Counter Switching Circuits



Up Level Yoke Clamp Circuit



Down Level Yoke Clamp Circuit

Figure 9021. Yoke Clamp Circuits

Light Pen Paddle Card 01BA5

A5D07

0.001uf

LP GAIN 5K

Potentiometer

Panel

Figure 9022. Light Pen Amplifier Wiring Diagram

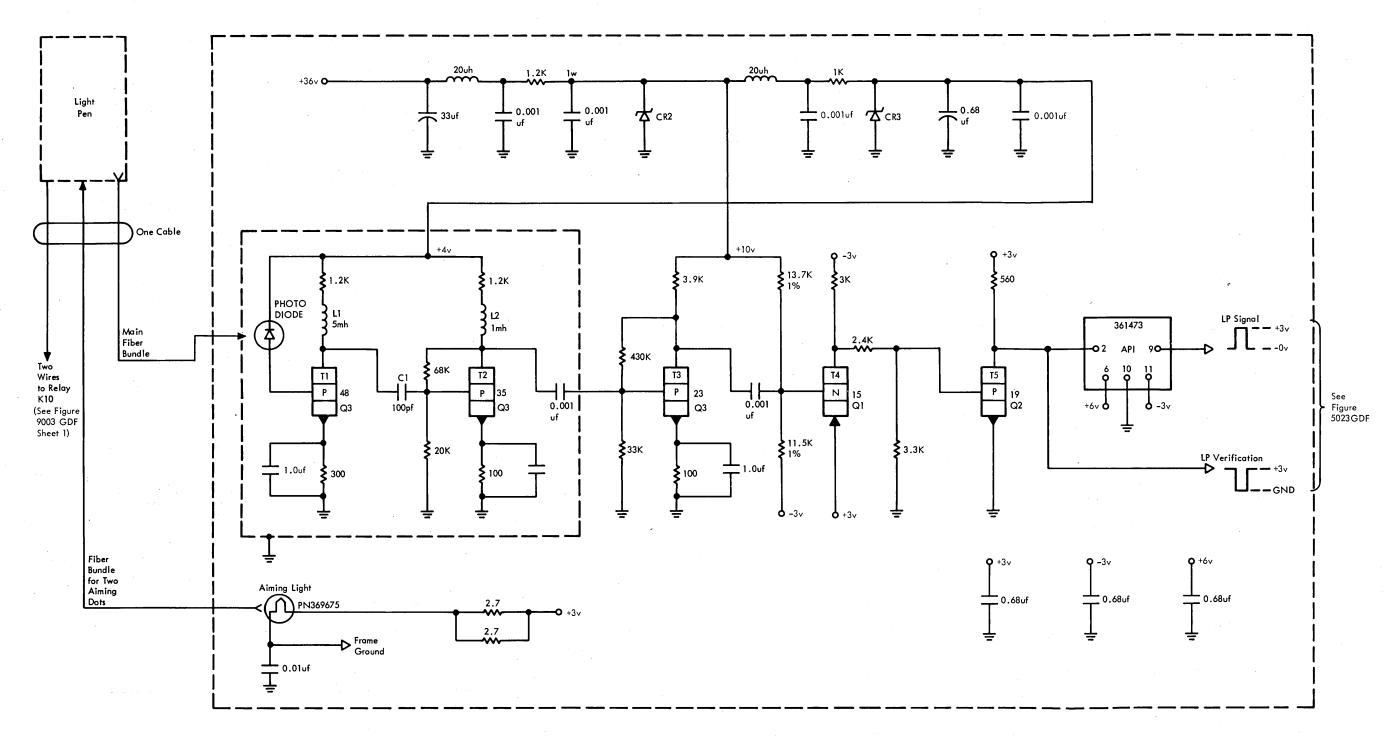
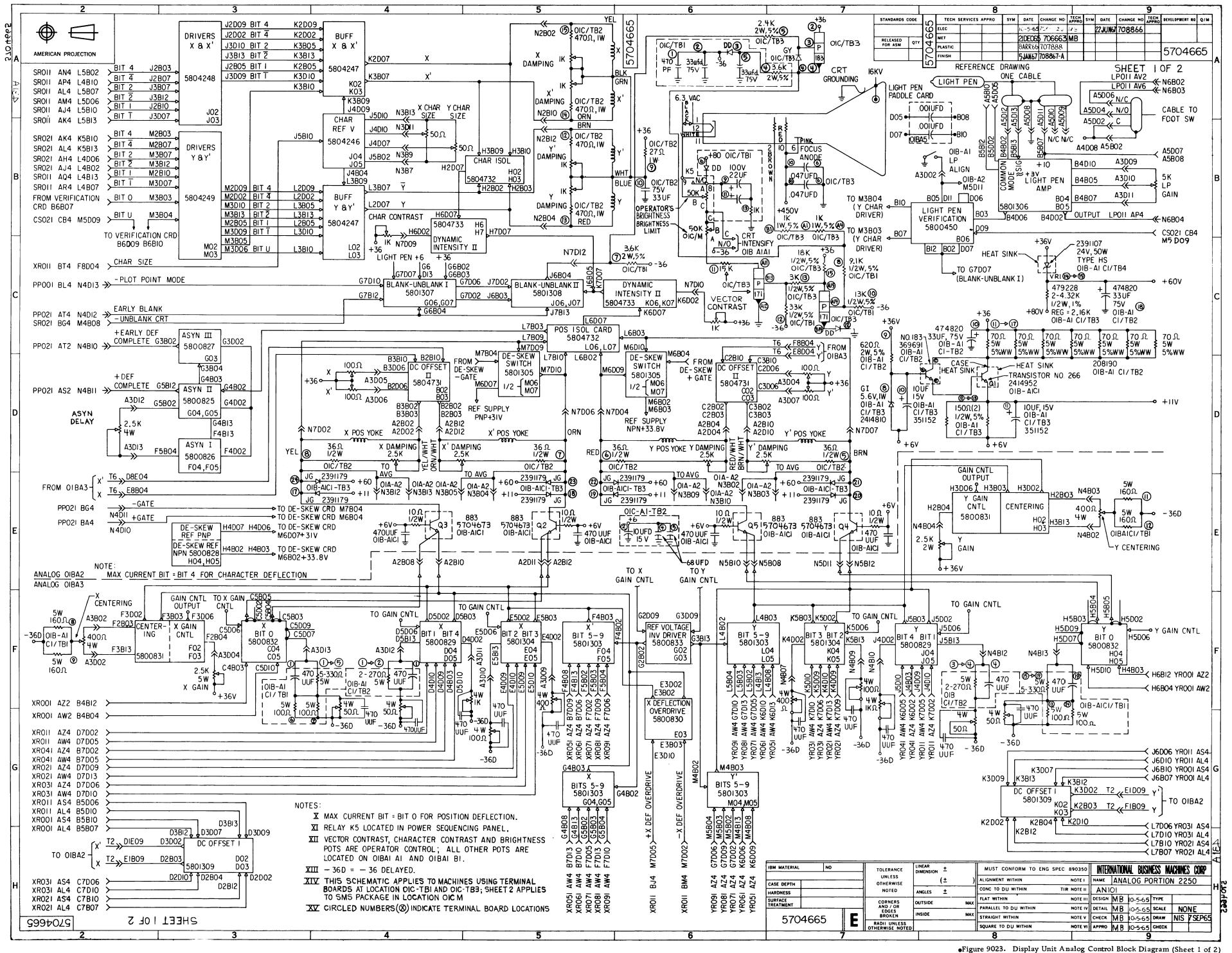
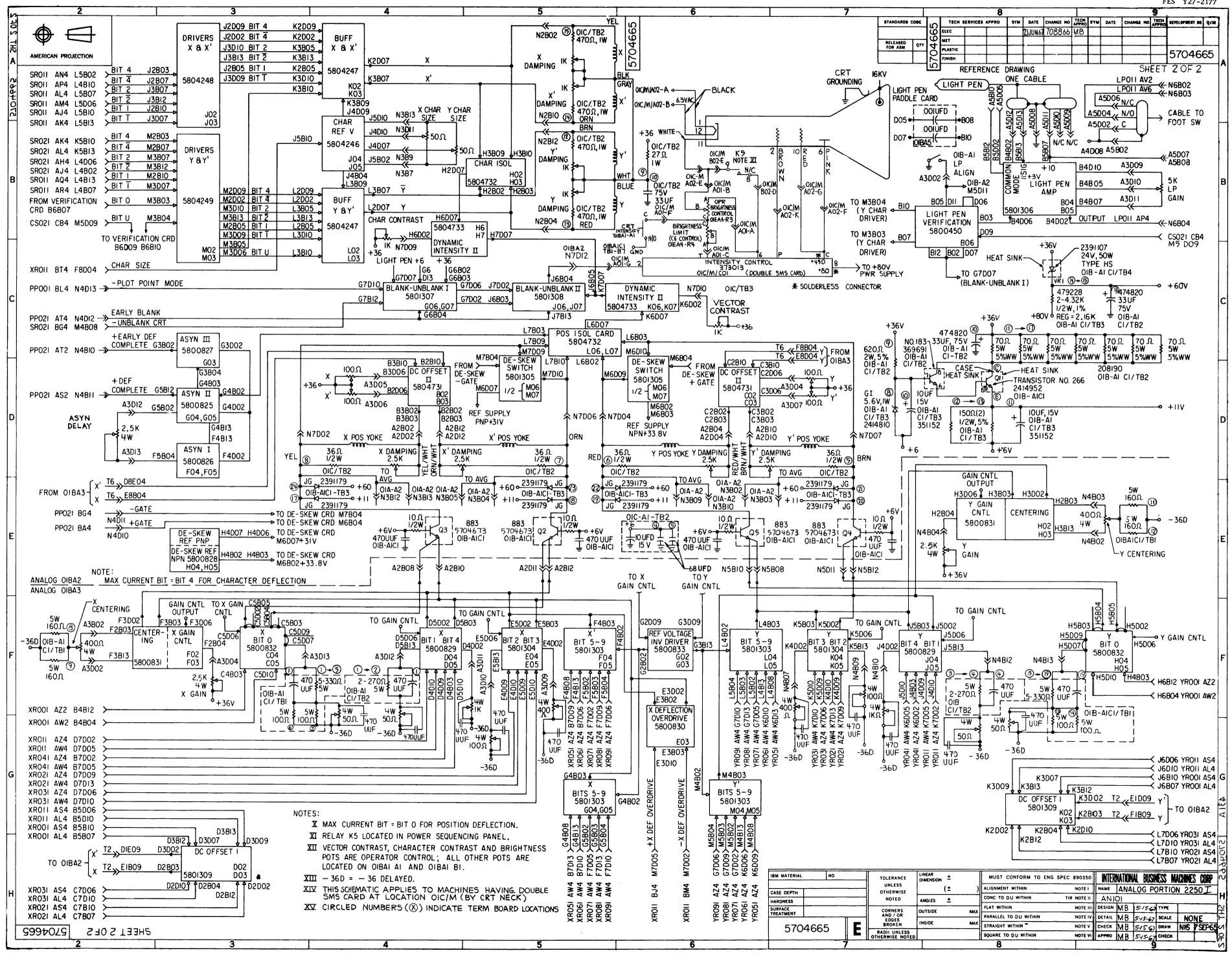
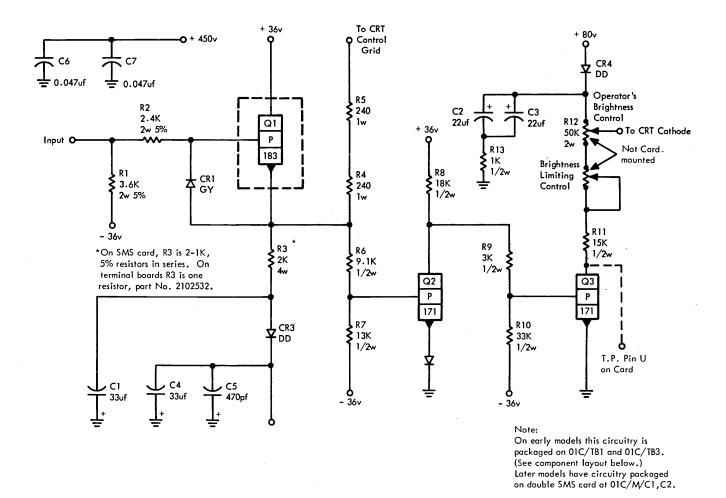
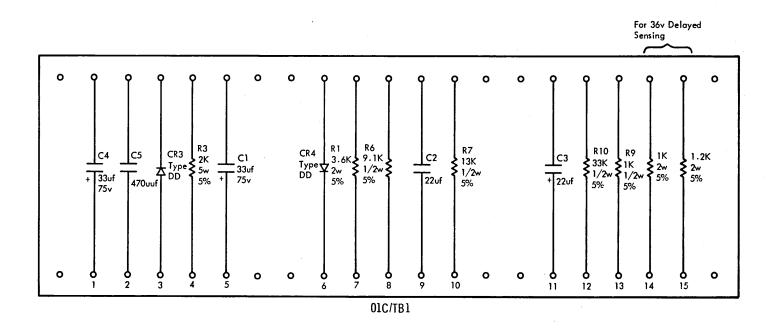


Figure 9022GDF. Light Pen Amplifier Wiring Diagram (for GDF Machines)









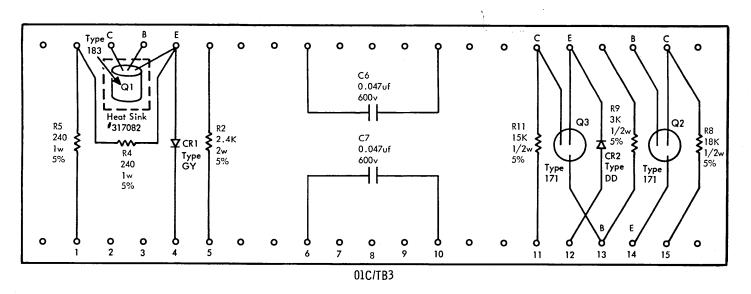


Figure 9024. Arc Protection Circuit and Component Location

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Typical switching circuit 9019

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SM search 6002, 6009
Staircase diagnostic flow chart 6034
Status register 5003
Stroke timing and control 5017

Timing periods 5011, 5012, 5013, 5014, 5015 Timing pulse generator 5016

Vector and point plot diagnostic flow chart 6035



System/Unit

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None

This supplement revises and updates the <u>IBM 2250 Display Unit Model 1</u>, <u>FE Diagram Manual</u>, Form Y27-2044-1. The updated information includes changes to incorporate the Isolation Feature.

Incorporate this supplement in the original manual by substituting the attached pages for corresponding pages in the manual and by adding new pages provided.

Replace i and ii.

Replace 1000.

Replace 2000, 2001, 2005 through 2013, 2016 and 2017.

Replace 5000 and 5001.

6022, and 6023.

Replace 6006, 6007, 6008GDF, 6009, 6011 through 6013, 6013GDF, 6014, 6015,

Replace 9003 (3 Sheets), 9003GDF (3 Sheets), 9006, 9007, and 9023 (2 Sheets).

File this cover letter at the back of the publication. It will then serve as a record of the changes received and incorporated.

Y27-2044-1